



A GLOBAL PROVIDER OF ENHANCED THERMAL CUTTING SOLUTIONS

EX-TRA[®]FIRE

PLASMA CUTTING SYSTEMS CATALOG



WWW.THERMACUT.COM
SALES@THERMACUT.CZ

Rev 1.13_EN

FROM THE GARAGE TO THE SHIPYARD

“A successful product begins with a simple idea”. The idea was to create a plasma cutting power supply. Criteria were set precisely. It has to be powerful, versatile, easy to operate, durable and portable.

AND WE CREATED IT.
IT’S CALLED
THE **EX-TRAFIRE®**

Last update of this page: 09/06/2021. See Revision history for details.

EX-TRAFIRE® PLASMA SYSTEMS

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EX-TRAFIRE[®] HD

INDUSTRIAL CUTTING. HEAVY-DUTY PERFORMANCE.



EX-TRAFIRE 125HD

EX-TRAFIRE® HD LINE OVERVIEW

Fetures / System	EX-TRAFIRE®45HD		EX-TRAFIRE®65HD		EX-TRAFIRE®85HD		EX-TRAFIRE®105HD	EX-TRAFIRE®125HD
	Single phase	Three phase	Three phase		Three phase		Three phase	Three phase
Cutting current [I2]	10 - 45 A	10 - 45 A	10 - 65 A		20 - 85 A		20 -105 A	20 -125 A
Input voltage [I2]	1x240 V AC ± 15%	3x400 V AC ± 15%	3 x 400 V AC + 15%		3 x 400 V AC +15%		3 x 400 VAC ± 15%	3 x 400 VAC ± 15%
Duty cycle	40 % @ 45A	80 % @ 45A	100% @ 65A		100% @ 85A		100% @ 105A	100% @ 125A
I1max	16.5 A	16.2 A	24.5 A		30.1 A		39 A	48.9 A
I1eff	14.8 A	14.4 A	24.5 A		30.1 A		39 A	48.9 A
Weight [kg]	12.7		20.4		24.4		35	
Width [mm]	469		560		560		613	
Depth [mm]	117		260		260		302	
Height [mm]	228		400		400		515	
Industry (IOT) 4.0	Yes		Yes		Yes		Yes	
Handheld Application	Yes		Yes		Yes		Yes	
Mechanised Application	Yes		Yes		Yes		Yes	
Gouging	Yes		Yes		Yes		Yes	
Grid Cutting	Yes		Yes		Yes		Yes	
Torch	FHT-EX®45TTH/M		FHT-EX®105TTH/M		FHT-EX®105TTH/M		FHT-EX®105TTH/M	
Torch flow	90 l/min. at 4.8 bar		87 l/min. at 5.2 bar		101 l/min. at 5.2 bar		156 l/min. at 4.8 bar	
Recommended Cut	(*) 12 mm	(*) 12 mm	(*) 12 mm		(*) 12 mm		(*) 18 mm	(*) 20 mm
Maximum	(*) 25 mm	(*) 25 mm	(*) 25 mm		(*) 25 mm		(*) 40 mm	(*) 40 mm
Piercing	(*) 10mm	(*) 10mm	(*) 18 mm		(*) 10 mm		(*) 20 mm	(*) 25 mm
Recommended Cut	(**) 6 mm	(**) 6 mm	(**) 10 mm		(**) 12 mm		(**) 16 mm	(**) 20 mm
Maximum	(**) 20 mm	(**) 20 mm	(**) 20 mm		(**) 20 mm		(**) 32 mm	(**) 40 mm
Piercing	(**) 10 mm	(**) 10 mm	(**) 12 mm		(**) 10 mm		(**) 20 mm	(**) 20 mm
Recommended Cut	(***) 10 mm	(***) 10 mm	(***) 10 mm		(***) 12 mm		(***) 16 mm	(***) 20 mm
Maximum	(***) 20 mm	(***) 20 mm	(***) 20 mm		(***) 16 mm		(***) 32 mm	(***) 40mm
Piercing	(***) 10 mm	(***) 10 mm	(***) 12 mm		(***) 10 mm		(***) 20 mm	(***) 25 mm
Ambient temperature	-10°C to +40°C							
Gas type	Compressed air							
Gas quality Air specification	Recommended Air quality: ISO 8573-1 Class 1.2.2.							
	Air max. particle size: 0.1 microns, class 1 ref. to ISO 8573,							
	Air max. oil: 0.1 mg/m³, class 2 ref.: ISO 8573,							
	Air max. dew point: +3° C, class 4 ref. to ISO 8573							
Nitrogen	Purity ≥ 99,99%							
Gas quality	Clean, moisture-free, without oil							
	(*) Recommendation based on mild steel cutting starting from the edge (up to)							
	(**) Recommendation based on stainless steel cutting starting from the edge (up to)							
	(***) Recommendation based on aluminium cutting starting from the edge (up to)							

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EX-TRAFIRE[®] 45HD

INDUSTRIAL CUTTING. HEAVY-DUTY PERFORMANCE.

SOLUTIONS / INDUSTRIES



Training
and education



General
fabrication



Craft, hobby
and non-industrial



Structural

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EX-TRAFIRE® 45HD

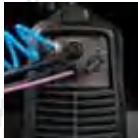


IMPRESSIVE PERFORMANCE



- + Extremely high cutting speed
- + Maximum cutting quality
- + Also ideal for automated processes

READY FOR INDUSTRY 4.0



- + CAN Bus interface (optional)
- + RS 485 interface (optional)
- + Easy monitoring
- + Expandable and updatable to remain extremely future-proof

AUTOMATIC SETTINGS



- + Cutting gas media, electricity and pilot current
- + Compensation for pressure drops
- + Fewer operating errors, better cutting quality

OPTIMAL COST-EFFECTIVENESS



- + Low investment costs
- + 20 % longer consumable lifetime
- + Low operating costs
- + Increased productivity

Last update of this page: 29/10/2021. See Revision history for details.
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EX-TRAFIRE® 45HD

SPECIFICATIONS

	SINGLE PHASE		THREE PHASE
Output current	10-25 A @ 120 VAC	10-45 A @ 230 VAC	10-45 A
Modes	cutting / grid cutting / gouging / marking		
Duty cycle	40 % @ 25 A, 100 % @ 16 A	50 % @ 45 A, 100 % @ 32 A	80 % @ 45 A, 100 % @ 40 A
Rated output voltage [VDC]	145		
Severance cutting capacity [mm]	25+*		
Piercing capacity [mm]	10 ⁽¹⁾		
Recommended cutting capacity [mm]	12 ⁽¹⁾		
Plasma gas	compressed air / nitrogen / argon (marking)		
Air flow [lpm/bar]	90/4.5		
CNC interface / CAN BUS interface	optional / optional		
Preadjusted voltage divider ratio	50:1		
Input voltage	120 VAC ± 15 %	230 VAC ± 15 %	3 x 400 VAC ± 15 % (CE)
Frequency [Hz]	50/60		
Dimensions (L×H×W) [mm]	469 × 228 × 177		
Weight [kg]	12.7		
Certification depending on region	CE / C-TICK / CCC		
Maximum input pressure [bar/psi]	10/145		
Protection level	IP23S		
Insulation class	F		
Type of hand torch	FHT-EX®45TTH		
Type of machine torch	FHT-EX®45TTM		

⁽¹⁾Values for low alloy steel, E. G. MS S235JR



4 DIFFERENT OPERATION MODES

The plasma cutting systems in the EX-TRAFIRE®HD range are the absolute specialists in meeting tough demands in continuous operation. The mobile EX-TRAFIRE® 45HD plasma cutting system is the ideal solution for anyone looking for a robust, extremely high-performance and cost-effective starter model.

Last update of this page: 10.05.2022. See Revision history for details.
For product availability, please check with your local THERMACUT® dealer.

EX-TRAFIRE® 45HD

ORDERING INFORMATION

Description	Length	Part No.
MANUAL PLASMA CUTTING SYSTEMS		
EX-TRAFIRE®45HD/CE/3x400 V Hand System (STD-equipped**)/FHT-EX®45TTH 5m/ H Starter Kit	5 m	EX-2-010-031
EX-TRAFIRE®45HD/CE/3x400 V Hand System (STD-equipped**)/FHT-EX®45TTH 8m/ H Starter Kit	8 m	EX-2-010-032
EX-TRAFIRE®45HD/CE/3x400 V Hand System (STD-equipped**)/FHT-EX®45TTH 15m/ H Starter Kit	15 m	EX-2-010-033
EX-TRAFIRE®45HD/CE/1x110/230 V Hand System (STD-equipped**)/FHT-EX®45TTH 5m/ H Starter Kit	5 m	EX-2-010-041
EX-TRAFIRE®45HD/CE/1x110/230 V Hand System (STD-equipped**)/FHT-EX®45TTH 8m/ H Starter Kit	8 m	EX-2-010-042
EX-TRAFIRE®45HD/CE/1x110/230 V Hand System (STD-equipped**)/FHT-EX®45TTH 15m/ H Starter Kit	15 m	EX-2-010-043
EX-TRAFIRE®45HD/CE/1x120/240V Hand System (STD-equipped**)/FHT-EX®45TTH 5m/H Starter Kit/Including Transport Case	5 m	EX-2-010-047
EX-TRAFIRE®45HD/CE/1x120/240V Hand System (STD-equipped**)/FHT-EX®45TTH 8m/H Starter Kit/Including Transport Case	8 m	EX-2-010-048
EX-TRAFIRE®45HD/CE/1x120/240V Hand System (STD-equipped**)/FHT-EX®45TTH 15m/H Starter Kit/Incl. Transport Case	15 m	EX-2-010-049
EX-TRAFIRE®45HD/CE/3x400V Hand System (STD-equipped**)/FHT-EX®45TTH 5m/H Starter Kit/Including Transport Case	5 m	EX-2-010-050
EX-TRAFIRE®45HD/CE/3x400V Hand System (STD-equipped**)/FHT-EX®45TTH 8m/H Starter Kit/Including Transport Case	8 m	EX-2-010-051
EX-TRAFIRE®45HD/CE/3x400V Hand System (STD-equipped**)/FHT-EX®45TTH 15m/H Starter Kit/Including Transport Case	15 m	EX-2-010-052
MECHANIZED PLASMA CUTTING SYSTEMS		
EX-TRAFIRE®45HD/CE/3x400 V Machine System (Fully-equipped*)/FHT-EX®45TTM 5m/M Starter Kit	5 m	EX-2-011-031
EX-TRAFIRE®45HD/CE/3x400 V Machine System (Fully-equipped*)/FHT-EX®45TTM 8m/M Starter Kit	8 m	EX-2-011-032
EX-TRAFIRE®45HD/CE/3x400 V Machine System (Fully-equipped*)/FHT-EX®45TTM 15m/M Starter Kit	15 m	EX-2-011-033
EX-TRAFIRE®45HD/CE/1x110/230 V Machine System (Fully-equipped*)/FHT-EX®45TTM 5m/M Starter Kit	5 m	EX-2-011-041
EX-TRAFIRE®45HD/CE/1x110/230 V Machine System (Fully-equipped*)/FHT-EX®45TTM 8m/M Starter Kit	8 m	EX-2-011-042
EX-TRAFIRE®45HD/CE/1x110/230 V Machine System (Fully-equipped*)/FHT-EX®45TTM 15m/M Starter Kit	15 m	EX-2-011-043
EX-TRAFIRE®45HD/CE/1x110/230 V Machine System (STD-equipped**)/FHT-EX®45TTM 5m/M Starter Kit	5 m	EX-2-013-001
EX-TRAFIRE®45HD/CE/1x110/230 V Machine System (STD-equipped**)/FHT-EX®45TTM 8m/M Starter Kit	8 m	EX-2-013-002
EX-TRAFIRE®45HD/CE/1x110/230 V Machine System (STD-equipped**)/FHT-EX®45TTM 15m/M Starter Kit	15 m	EX-2-013-003
EX-TRAFIRE®45HD/CE/3x400 V Machine System (STD-equipped**)/FHT-EX®45TTM 5m/M Starter Kit	5 m	EX-2-013-004
EX-TRAFIRE®45HD/CE/3x400 V Machine System (STD-equipped**)/FHT-EX®45TTM 8m/M Starter Kit	8 m	EX-2-013-005
EX-TRAFIRE®45HD/CE/3x400 V Machine System (STD-equipped**)/FHT-EX®45TTM 15m/M Starter Kit	15 m	EX-2-013-006

PLASMA CUTTING UNITS

EX-TRAFIRE® 45HD/CE/1x110/230 V power supply unit (Fully-equipped*)	EX-2-001-001
EX-TRAFIRE® 45HD/CE/3x400 V power supply unit (Fully-equipped*)	EX-2-001-002
EX-TRAFIRE® 45HD/CE/1x110/230 V power supply unit (STD-equipped**)	EX-2-003-001
EX-TRAFIRE® 45HD/CE/3x400 V power supply unit (STD-equipped**)	EX-2-003-003

* Fully-equipped=CNC interface & Serial interfaceport (CAN bus)

** STD-equipped=CNC interface

AVAILABLE BULK PACKS

Description	Pcs	Part No.
Bulk Pack-Electrode - 25 pcs	1	EX-2-434-201
Bulk Pack-Nozzle - 25 pcs	1	EX-2-435-201
Bulk Pack - Hand (Contact) Shield - 18 pcs	1	EX-2-436-201
Bulk Pack - Machine Shield - 18 pcs	1	EX-2-437-201

ACCESSORIES

Description	Pcs	Part No.
DN 7.2 ES Quick Connect Plug with male thread G 1/4"	1	EX-0-802-001
DN 7.2 ES Quick Connect Coupling with male thread G 1/4"	1	EX-0-802-002
Grease 25 ml	1	EX-0-805-001
Filter-EX Compressed Air Filter	1	T-12452
Filter-EX Air Filter Cartridge	8	T-12453

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For product availability, please check with your local THERMACUT® dealer.

EX-TRAFIRE® 45HD

**FRONT VIEW****BACK VIEW****SIDE VIEW**

Last update of this page: 29/10/2021. See Revision history for details.
For product availability, please check with your local THERMACUT® dealer.

FHT-EX®45TT



The high-performant FHT-EX®45TT H/M hand and machine torches are ideal for meeting tough demands in continuous operation. These torches are optimally designed for use with EX-TRAFIRE®45HD power supplies and are suitable for cutting, gouging, grid-cutting and marking. They can cut plate thickness of up to 25+ mm and more precisely and quickly.

Thanks to the THERMACUT® Torch Connection System (TCS), changing the torch is a quick and easy process. The powerful torches are the result of decades of experience in the field of plasma cutting. They feature an extremely robust and durable design in which all consumables can be replaced quickly and easily.

BENEFITS

- High-performant torches for mechanised applications and handheld use
- Ergonomic handheld torches for safe and reliable holding and guiding in all positions
- Compact and flexible for handheld applications, even in the case of tight radii or gouging of fillet welds
- 100 % duty cycle at 45 A, ideal for continuous use
- Ideal for plate thicknesses of up to 25 mm and more with high power reserves
- Consumables with an extended lifetime
- Quick and tool-free replacement of consumables
- Piercing 10+ mm
- Perfectly designed for use with EX-TRAFIRE®45HD power supplies

Last update of this page: 29/10/2021. See Revision history for details.
For product availability, please check with your local THERMACUT® dealer.

FHT-EX®45TTH

HAND TORCH ASSEMBLY



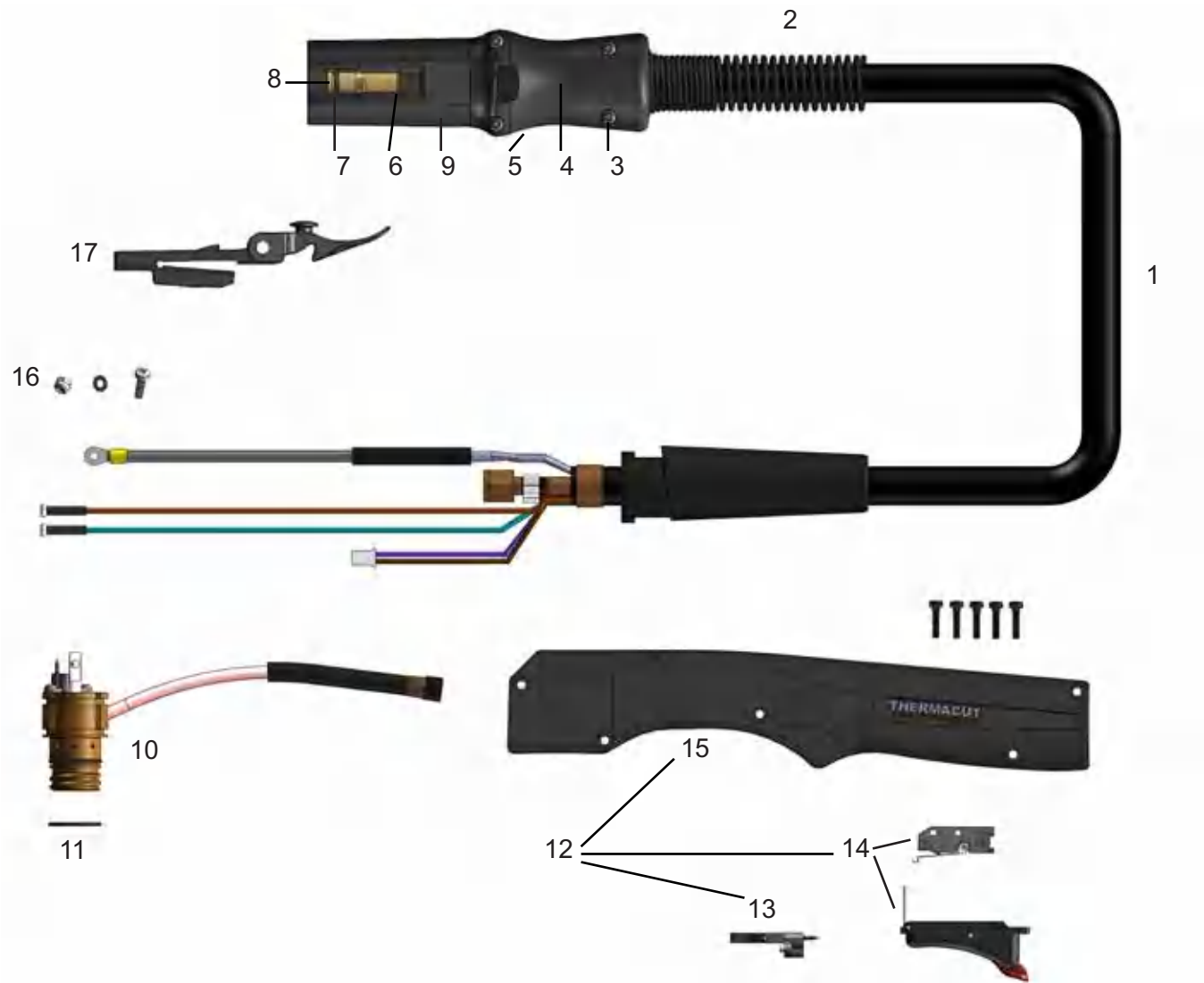
Item	Part No.	Description	Pcs
1.	EX-2-133-001	FHT-EX45®TTH DEMO Hand Torch Assembly w/consumables/TCS13	1
	EX-2-101-001	FHT-EX45®TTH Hand Torch Assembly w/o consumables w/5m Lead/TCS13	1
	EX-2-103-001	FHT-EX45®TTH Hand Torch Assembly w/o consumables w/8m Lead/TCS13	1
	EX-2-106-001	FHT-EX45®TTH Hand Torch Assembly w/o consumables w/15m Lead/TCS13	1
a 2.	EX-0-321-003	Latch with Key Assembly	1

a LATCH WITH KEY IS NOT CONTENT OF TORCHES ABOVE. IF YOU NEED IT, YOU HAVE TO ORDER SEPARATELY.

Last update of this page: 29/10/2021. See Revision history for details.
For product availability, please check with your local THERMACUT® dealer.

FHT-EX®45TTH

HAND TORCH COMPONENTS



Item	Part No.	Description	Pcs	Item	Part No.	Description	Pcs
1.	EX-2-331-001	FHT-EX®45TTH Hand Torch Lead Replacement Kit 5m Lead/TCS13	1	9.	EX-0-323-001	TCS13 Plug Body	1
1.	EX-2-333-001	FHT-EX®45TTH Hand Torch Lead Replacement Kit 8m Lead/TCS13	1	10.	EX-2-302-001	Hand Torch Body FHT-EX®45TTH	1
1.	EX-2-336-001	FHT-EX®45TTH Hand Torch Lead Replacement Kit 15m Lead/TCS13	1	11.	EX-5-431-050	O-Ring (fitted on the torch body)	2
2.	EX-5-318-001	TCS Plug Spring Stain Relief	1	12.	EX-2-314-001	FHT-EX®45TTH Hand Torch Handle Replacement Kit	1
3.	EX-0-325-015	TCS Clam Shell Screw	1	13.	EX-2-305-001	Cap-sensor Replacement Kit with Screws/ Hand Torch	1
4.	EX-0-325-002	TCS Clam Shell Upper	1	14.	EX-2-313-001	Safety Trigger with start switch	1
5.	EX-0-325-001	TCS Clam Shell Lower	1	15.	EX-2-308-001	Hand Torch Handle with Screws	1
6.	EX-0-325-010	Retaining Ring (Outer circlip ring)	1	16.	EX-5-372-010	Cathode mounting kit	1
7.	EX-0-325-009	O-Ring (fitted in the TCS plug)	1	a 17.	EX-0-321-003	Latch w/Key Assembly	1
8.	EX-0-325-005	Male Crimp Pin for TCS Plug	1				

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For product availability, please check with your local THERMACUT® dealer.

FHT-EX®45TTM

MACHINE TORCH ASSEMBLY



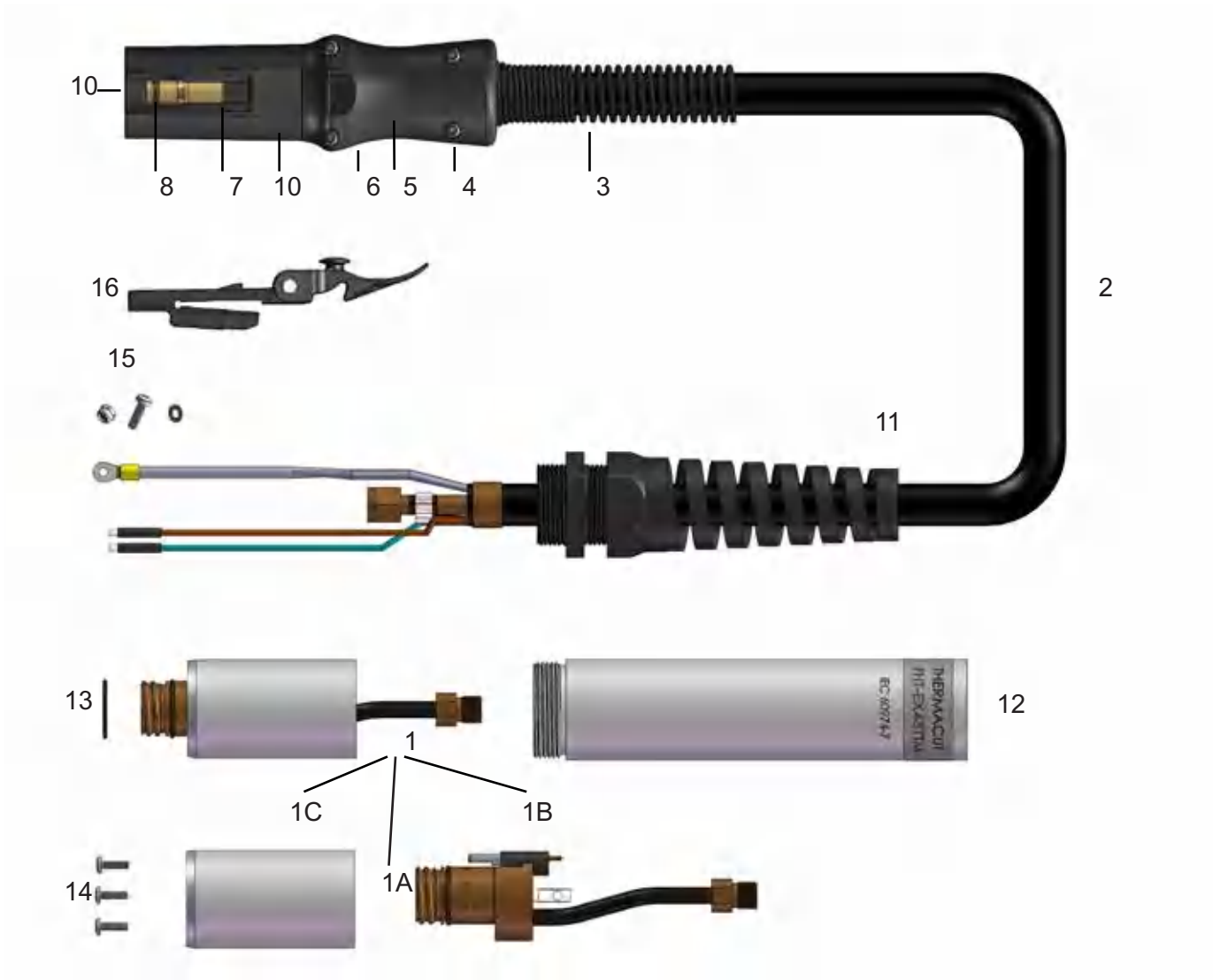
Item	Part No.	Description	Pcs
1.	EX-2-233-001	FHT-EX®45TTM DEMO Machine Torch Assembly w/consumables/TCS13	1
	EX-2-202-001	FHT-EX®45TTM Machine Torch Assembly w/o consumables w/5 m Lead/TCS13	1
	EX-2-204-001	FHT-EX®45TTM Machine Torch Assembly w/o consumables w/8 m Lead/TCS13	1
	EX-2-207-001	FHT-EX®45TTM Machine Torch Assembly w/o consumables w/15 m Lead/TCS13	1
a 2.	EX-0-321-003	Latch with Key Assembly	1

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FHT-EX®45TTM

MACHINE TORCH COMPONENTS



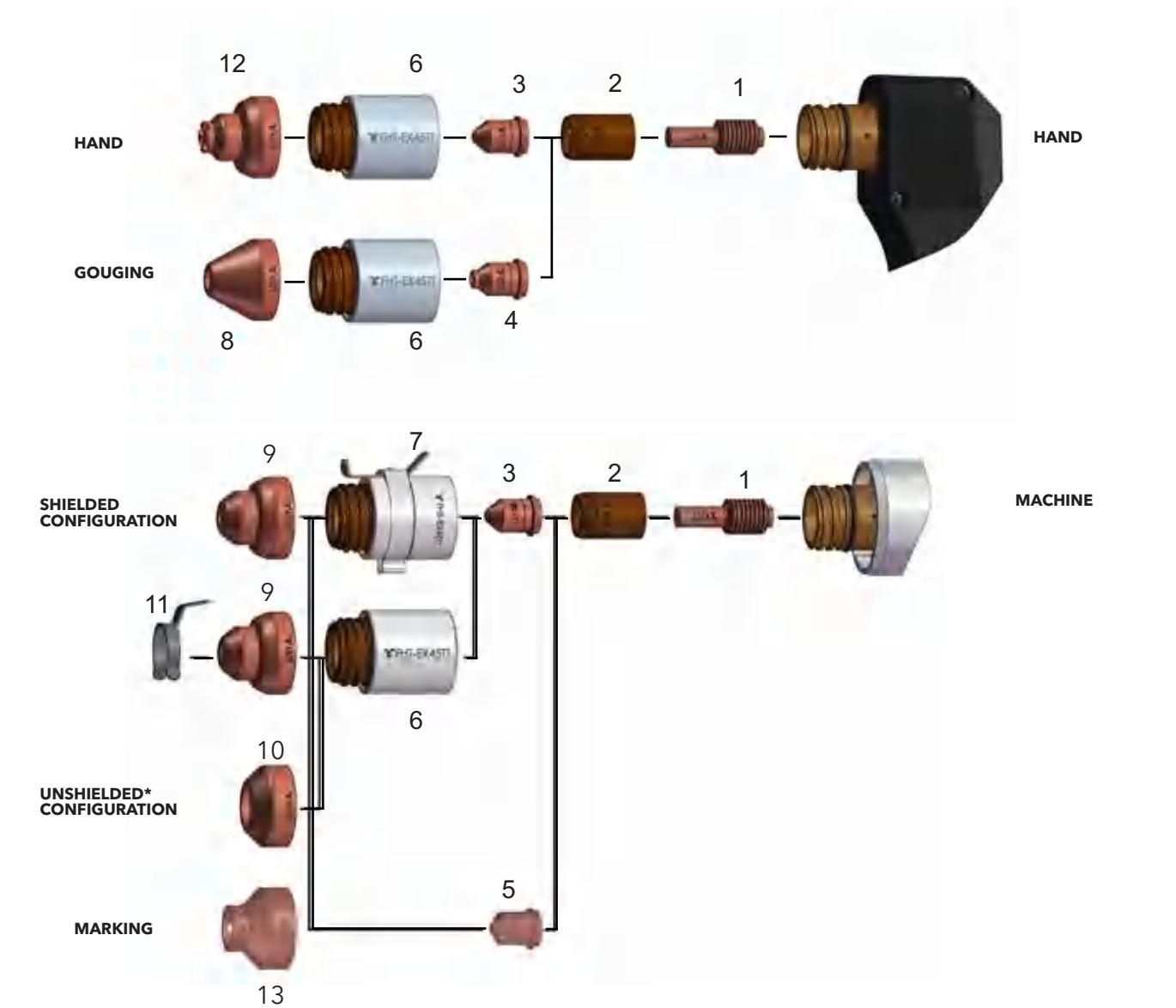
Item	Part No.	Description	Pcs	Item	Part No.	Description	Pcs
1.	EX-2-301-001	Machine Torch Body Assembly FHT-EX®45TTM	1	7.	EX-0-325-010	Retaining Ring (Outer circlip ring)	1
1a.	EX-2-301-002	Machine Torch Body FHT-EX®45TTM	1	8.	EX-0-325-009	O-Ring (fitted in the TCS plug)	1
1b.	EX-5-304-001	Cap Sensor Replacement Kit with Screws/Machine Torch	1	9.	EX-0-325-005	Male Crimp Pin for TCS Plug	1
1c.	EX-5-306-002	Torch Mounting Sleeve (incl. 3 screws)	1	10.	EX-0-323-001	TCS13 Plug Body	1
2.	EX-2-352-001	FHT-EX®45TTM Machine Torch Lead Replacement Kit 5m Lead/TCS13	1	11.	EX-5-317-021	Machine Torch Strain Relief	1
	EX-2-354-001	FHT-EX®45TTM Machine Torch Lead Replacement 8m Lead/TCS13	1	12.	EX-2-306-001	FHT-EX®45TTM Standard Mounting Tube w/o Rack	1
	EX-2-357-001	FHT-EX®45TTM Machine Torch Lead Replacement 15m Lead/TCS13	1	13.	EX-5-431-050	O-Ring (fitted on the torch body)	2
3.	EX-5-318-001	TCS Plug Spring Strain Relief	1	14.	EX-5-372-005	Torch Mounting Screws Kit (incl. 3 screws)	1
4.	EX-0-325-015	TCS Clam Shell Screw Kit (incl. 4 screws)	1	15.	EX-5-372-010	Cathode Mounting Kit	1
5.	EX-0-325-002	TCS Clam Shell Upper	1	a 16.	EX-0-321-003	Latch w/Key Assembly	1
6.	EX-0-325-001	TCS Clam Shell Lower	1				

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CONSUMABLES

HAND / MACHINE TORCH CONSUMABLES



Item	Part No.	Description	Pcs	Item	Part No.	Description	Pcs
1.	EX-2-401-201	Electrode	5	8.	EX-2-419-202	Gouging Shield	1
2.	EX-2-404-201	Swirl ring	1	9.	EX-2-421-201	Machine Shield	1
3.	EX-2-409-201	Nozzle	5	10.	EX-2-423-211	Deflector	1
4.	EX-2-409-202	Gouging nozzle	5	11.	EX-2-428-011	IHS Ohmic Clip	1
5.	EX-2-445-001	Marking Nozzle	5	12.	EX-2-419-201	Hand (contact) Shield	1
6.	EX-2-415-201	Retaining Cap	1	13.	EX-2-445-002	Marking Shield	1
7.	EX-2-415-202	Retaining Cap w/IHS Tab	1				

* IN COUNTRIES FOLLOWING CE STANDARDS, UNSHIELDED CONSUMABLE CONFIGURATION MAY ONLY BE USED IN MECHANIZED TORCH APPLICATIONS.

Last update of this page: 18/01/2022. See Revision history for details.
For product availability, please check with your local THERMACUT® dealer.

EX-TRAFIRE® 65HD

INDUSTRIAL CUTTING. HEAVY-DUTY PERFORMANCE.

SOLUTIONS / INDUSTRIES



Automotive
and transportation



Energy



Structural



Education
and Training



Craft, hobby and
non industrial users

Last update of this page: 07/11/2022. See Revision history for details.
For product availability, please check with your local THERMACUT® dealer.



EX-TRAFIRE® 65HD

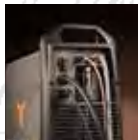


IMPRESSIVE PERFORMANCE



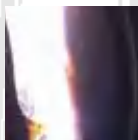
- + Extremely high cutting speed
- + Maximum cutting quality, even with long cuts
- + Also ideal for automated processes

READY FOR INDUSTRY 4.0



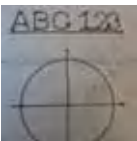
- + Industry leading connectivity
- + CAN / RS 485 / RS 422 Bus interface (optional)
- + Easy monitoring
- + Expandable and updatable

HIGHEST FLEXIBILITY



- + Plate thicknesses up to 38 mm and more
- + For mechanized and manual applications
- + Gouging with high removal rate
- + Suitable for worldwide use

MARKING MODE



- + Automatic gas identification (air, nitrogen, argon)
- + Integrated gas saving function
- + Fine, deep or wide markings
- + Optional smooth marking for applications below 20 A

AUTOMATIC SETTINGS



- + Cutting gas media, electricity and pilot current
- + Compensation for pressure drops
- + Fewer operating errors, better cutting quality

NEW CUTTING TORCH FHT®EX105TT



- + Torch design award winner
- + Optimized ergonomics
- + Relaxed PE and PA cutting
- + 100% duty cycle

Last update of this page: 07/11/2022. See Revision history for details.
For product availability, please check with your local THERMACUT® dealer.

EX-TRAFIRE® 65HD

SPECIFICATIONS

Output current [A]	20 -65
Modes	cutting / grid cutting / gouging / marking
Duty cycle	100 % @ 65 A
Rated output voltage [VDC]	170
Severance cutting capacity [mm]	38 ⁽¹⁾
Piercing capacity [mm]	20 ⁽¹⁾
Recommended cutting capacity [mm]	25 ⁽¹⁾
Plasma gas	compr. air / nitrogen / argon
Max. Air flow [lpm/bar]	180/5
CNC interface / CAN BUS interface	optional / optional
Preadjusted voltage divider ratio	50:1
Input voltage [VAC]	3 x 400 ± 15 % ⁽²⁾
Frequency [Hz]	50/60
Dimensions (L×H×W) [mm]	560 x 400 x 260
Weight [kg]	20.3
Certification depending on region	CE, C-TICK, CCC, CSA
Maximum input pressure [bar/psi]	10/145
Protection level	IP23S
Insulation class	F
Type of hand torch	FHT-EX®105TTH
Type of machine torch	FHT-EX®105TTM

⁽¹⁾ related to low-alloy steel (mild steel)

⁽²⁾ suitable for generator use

4 DIFFERENT OPERATION MODES

The plasma cutting systems in the EX-TRAFIRE®HD range are the absolute specialists in meeting tough demands in continuous operation. The mobile EX-TRAFIRE®65HD plasma cutting system with 100% duty cycle is the perfect solution for demanding heavy duty applications in industry.



Last update of this page: 22/03/2023. See Revision history for details.
For product availability, please check with your local THERMACUT® dealer.

EX-TRAFIRE® 65HD

ORDERING INFORMATION

Description	Length	Part No.
MANUAL PLASMA CUTTING SYSTEMS		
EX-TRAFIRE®65HD/CE/3x400 V/STD EQUIPPED/Hand System/FHT-EX®105TTH Torch 5m/Starter Kit	5 m	EX-3-010-051
EX-TRAFIRE®65HD/CE/3x400 V/STD EQUIPPED/Hand System/FHT-EX®105TTH Torch 8m/Starter Kit	8 m	EX-3-010-052
EX-TRAFIRE®65HD/CE/3x400 V/STD EQUIPPED/Hand System/FHT-EX®105TTH Torch 15m/Starter Kit	15 m	EX-3-010-053
MECHANIZED PLASMA CUTTING SYSTEMS		
EX-TRAFIRE®65HD/CE/3x400 V/FULLY EQUIPPED/Machine System/FHT-EX®105TTM STD-NR Torch 8m/Starter Kit	8 m	EX-3-011-014
EX-TRAFIRE®65HD/CE/3x400 V/FULLY EQUIPPED/Machine System/FHT-EX®105TTM STD-NR Torch 15m/Starter Kit	15 m	EX-3-011-015
EX-TRAFIRE®65HD CE 3x400 V/FULLY EQUIPPED/Machine System/FHT-EX®105TTSM Torch 8m/Starter Kit	8 m	EX-3-012-006
EX-TRAFIRE®65HD CE 3x400 V/FULLY EQUIPPED/Machine System/FHT-EX®105TTSM Torch 15m/Starter Kit	15 m	EX-3-012-007
EX-TRAFIRE®65HD/CE/3x400 V/STD EQUIPPED/Machine System/FHT-EX®105TTM STD-NR Torch 8m/Starter Kit	8 m	EX-3-013-002
EX-TRAFIRE®65HD/CE/3x400 V/STD EQUIPPED/Machine System/FHT-EX®105TTM STD-NR Torch 15m/Starter Kit	15 m	EX-3-013-003
EX-TRAFIRE®65HD CE 3x400 V/STD EQUIPPED/Machine System/FHT-EX®105TTSM Torch 8m/Starter Kit	8 m	EX-3-014-002
EX-TRAFIRE®65HD CE 3x400 V/STD EQUIPPED/Machine System/FHT-EX®105TTSM Torch 15m/Starter Kit	15 m	EX-3-014-003
PLASMA CUTTING UNITS		
EX-TRAFIRE®65HD/CE/3x400 V power supply unit/FULLY EQUIPPED		EX-3-001-002
EX-TRAFIRE®65HD/CE/3x400 V power supply unit/STD EQUIPPED		EX-3-003-001

NOTE:
STD (standard) EQUIPPED - CNC-Port
FULLY EQUIPPED - CNC-Port & Serial Interface

AVAILABLE BULK PACKS

Description	Pcs	Part No.
Bulk Pack - Electrode 45-105 A - 25 pcs	1	EX-5-401-061
Bulk Pack - Nozzle Smoothline- 25 pcs	1	EX-5-410-060
Bulk Pack - Nozzle 45 A - 25 pcs	1	EX-5-410-061
Bulk Pack - Nozzle 55/65 A - 25 pcs	1	EX-5-410-063
Bulk Pack - Hand Shield 45-85 A - 18 pcs	1	EX-5-422-041
Bulk Pack - Machine Shield Smoothline - 18 pcs	1	EX-5-422-060
Bulk Pack - Machine Shield 45-85 A - 18 pcs	1	EX-5-422-061

ACCESSORIES

Description	Pcs	Part No.
CNC Interface 14-pin Plug Kit	1	EX-0-803-001
CNC Interface connection lead 3 m	1	EX-0-803-003
CNC Interface connection lead 6 m	1	EX-0-803-004
CAN bus connection cable 10 m	1	EX-0-803-006
CAN bus connection cable 5 m	1	EX-0-803-007
RS422 bus connection cable 10 m	1	EX-0-803-008
RS422 bus connection cable 5 m	1	EX-0-803-009
Universal connection cable 10 m	1	EX-0-803-010
Universal connection cable 5 m	1	EX-0-803-011
Silicone Grease 25 ml	1	EX-0-805-001
Work lead with clamp 300 A/4 m/16 mm2/EU-plug 35-70 mm2	1	EX-5-543-037
Work lead with clamp 300 A/8 m/16 mm2/EU-plug 35-70 mm2 (ON REQUEST)	1	EX-5-543-001
Work lead with clamp 300 A/15 m/16 mm2/EU-plug 35-70 mm2 (ON REQUEST)	1	EX-5-543-002
Work lead with clamp 300 A/23 m/16 mm2/EU-plug 35-70 mm2 (ON REQUEST)	1	EX-5-543-003

Last update of this page: 07/11/2022. See Revision history for details.
For product availability, please check with your local THERMACUT® dealer.

EX-TRAFIRE® 65HD



FRONT VIEW



BACK VIEW



SIDE VIEW

Last update of this page: 07/11/2022. See Revision history for details.
For product availability, please check with your local THERMACUT® dealer.

EX-TRA[®]FIRE[®]85HD

INDUSTRIAL CUTTING.
HEAVY-DUTY PERFORMANCE.

SOLUTIONS / INDUSTRIES



Automotive
and transportation



Education and
Training



General
Fabrication

Last update of this page: 07/11/2022. See Revision history for details.
For product availability, please check with your local THERMACUT® dealer.



EX-TRAFIRE® 85HD



IMPRESSIVE PERFORMANCE

- + Extremely high cutting speed
- + Maximum cutting quality, even with long cuts
- + Also ideal for automated processes

READY FOR INDUSTRY 4.0

- + Industry leading connectivity
- + CAN / RS 485 / RS 422 Bus interface (optional)
- + Easy monitoring
- + Expandable and updatable

HIGHEST FLEXIBILITY

- + Plate thicknesses up to 45 mm and more
- + For mechanized and manual applications
- + Gouging with high removal rate
- + Suitable for worldwide use

MARKING MODE

- + Automatic gas identification (air, nitrogen, argon)
- + Integrated gas saving function
- + Fine, deep or wide markings
- + Optional smooth marking for applications bellow 20A

AUTOMATIC SETTINGS

- + Cutting gas media, electricity and pilot current
- + Compensation for pressure drops
- + Fewer operating errors, better cutting quality

NEW CUTTING TORCH FHT®EX105TT

- + Torch design award winner
- + Optimized ergonomics
- + Relaxed PE and PA cutting
- + 100% duty cycle

Last update of this page: 07/11/2022. See Revision history for details.
For product availability, please check with your local THERMACUT® dealer.

EX-TRAFIRE® 85HD

SPECIFICATIONS

Output current [A]	20 -85
Modes	cutting / grid cutting / gouging / marking
Duty cycle	100 % @ 85 A
Rated output voltage [VDC]	160
Severance cutting capacity [mm]	45 ⁺⁽¹⁾
Piercing capacity [mm]	20 ⁽¹⁾
Recommended cutting capacity [mm]	25 ⁽¹⁾
Plasma gas	compr. air / nitrogen / argon
Max. Air flow [lpm/bar]	195/5
CNC interface / CAN BUS interface	optional / optional
Preadjusted voltage divider ratio	50:1
Input voltage [VAC]	3 x 400 ± 15 % ⁽²⁾
Frequency [Hz]	50/60
Dimensions (L×H×W) [mm]	613 x 515 x 302
Weight [kg]	24
Certification depending on region	CE, C-TICK, CCC, CSA
Maximum input pressure [bar/psi]	10/145
Protection level	IP23S
Insulation class	F
Type of hand torch	FHT-EX®105TTH
Type of machine torch	FHT-EX®105TTM

⁽¹⁾ related to low-alloy steel (mild steel)

⁽²⁾ suitable for generator use

4 DIFFERENT OPERATION MODES

The plasma cutting systems in the EX-TRAFIRE®HD range are the absolute specialists in meeting tough demands in continuous operation. The mobile EX-TRAFIRE®85HD plasma cutting system with 100% duty cycle is the perfect solution for demanding heavy duty applications in industry.



Last update of this page: 22/03/2023. See Revision history for details.
For product availability, please check with your local THERMACUT® dealer.

EX-TRAFIRE® 85HD

ORDERING INFORMATION

Description	Length	Part No.
MANUAL PLASMA CUTTING SYSTEMS		
EX-TRAFIRE®85HD/CE/3x400 V Hand System/STD EQUIPPED/FHT-EX®105TTH Torch 5m/Starter Kit	5 m	EX-4-010-009
EX-TRAFIRE®85HD/CE/3x400 V Hand System/STD EQUIPPED/FHT-EX®105TTH Torch 8m/Starter Kit	8 m	EX-4-010-010
EX-TRAFIRE®85HD/CE/3x400 V Hand System/STD EQUIPPED/FHT-EX®105TTH Torch 15m/Starter Kit	15 m	EX-4-010-011
EX-TRAFIRE®85HD/CE/3x400 V Hand System/STD EQUIPPED/FHT-EX®105TTH Torch 23m/Starter Kit	23 m	EX-4-010-012
MECHANIZED PLASMA CUTTING SYSTEMS		
EX-TRAFIRE®85HD/CE/3x400 V Machine System/FULLY EQUIPPED/FHT-EX®105TTM STD-NR Torch 8m/Starter Kit	8 m	EX-4-011-019
EX-TRAFIRE®85HD/CE/3x400 V Machine System/FULLY EQUIPPED/FHT-EX®105TTM STD-NR Torch 15m/Starter Kit	15 m	EX-4-011-020
EX-TRAFIRE®85HD/CE 3x400 V Machine System/FULLY EQUIPPED/FHT-EX®105TTSM Torch 8m/Starter Kit	8 m	EX-4-012-006
EX-TRAFIRE®85HD/CE 3x400 V Machine System/FULLY EQUIPPED/FHT-EX®105TTSM Torch 15m/Starter Kit	15 m	EX-4-012-007
EX-TRAFIRE®85HD/CE/3x400 V Machine System/STD EQUIPPED/FHT-EX®105TTM STD-NR Torch 8m/Starter Kit	8 m	EX-4-013-002
EX-TRAFIRE®85HD/CE/3x400 V Machine System/STD EQUIPPED/FHT-EX®105TTM STD-NR Torch 15m/Starter Kit	15 m	EX-4-013-003
EX-TRAFIRE®85HD/CE 3x400 V Machine System/STD EQUIPPED/FHT-EX®105TTSM Torch 8m/Starter Kit	8 m	EX-4-014-002
EX-TRAFIRE®85HD/CE 3x400 V Machine System/STD EQUIPPED/FHT-EX®105TTSM Torch 15m/Starter Kit	15 m	EX-4-014-003
PLASMA CUTTING UNITS		
EX-TRAFIRE®85HD/CE/3x400 V power supply unit/FULLY EQUIPPED		EX-4-001-001
EX-TRAFIRE®85HD/CE/3x400 V power supply unit/STD EQUIPPED		EX-4-003-001

NOTE:
STD (standard) EQUIPPED - CNC-Port
FULLY EQUIPPED - CNC-Port & Serial Interface

AVAILABLE BULK PACKS

Description	Pcs	Part No.
Bulk Pack - Electrode 45-105 A - 25 pcs	1	EX-5-401-061
Bulk Pack - Nozzle 75 A - 25 pcs	1	EX-5-410-032
Bulk Pack - Nozzle Smoothline- 25 pcs	1	EX-5-410-060
Bulk Pack - Nozzle 45 A - 25 pcs	1	EX-5-410-061
Bulk Pack - Nozzle 55/65 A - 25 pcs	1	EX-5-410-063
Bulk Pack - Nozzle 85 A - 25 pcs	1	EX-5-410-065
Bulk Pack - Hand Shield 45-85 A - 18 pcs	1	EX-5-422-041
Bulk Pack - Machine Shield Smoothline - 18 pcs	1	EX-5-422-060
Bulk Pack - Machine Shield 45-85 A - 18 pcs	1	EX-5-422-061

ACCESSORIES

Description	Pcs	Part No.
CNC Interface 14-pin Plug Kit	1	EX-0-803-001
CNC Interface connection lead 3 m	1	EX-0-803-003
CNC Interface connection lead 6 m	1	EX-0-803-004
CAN bus connection cable 10 m	1	EX-0-803-006
CAN bus connection cable 5 m	1	EX-0-803-007
RS422 bus connection cable 10 m	1	EX-0-803-008
RS422 bus connection cable 5 m	1	EX-0-803-009
Universal connection cable 10 m	1	EX-0-803-010
Universal connection cable 5 m	1	EX-0-803-011
Silicone Grease 25 ml	1	EX-0-805-001
Work lead with clamp 300 A/4 m/16 mm2/EU-plug 35-70 mm2	1	EX-5-543-037
Work lead with clamp 300 A/8 m/16 mm2/EU-plug 35-70 mm2 (ON REQUEST)	1	EX-5-543-001
Work lead with clamp 300 A/15 m/16 mm2/EU-plug 35-70 mm2 (ON REQUEST)	1	EX-5-543-002
Work lead with clamp 300 A/23 m/16 mm2/EU-plug 35-70 mm2 (ON REQUEST)	1	EX-5-543-003

Last update of this page: 07/11/2022. See Revision history for details.
For product availability, please check with your local THERMACUT® dealer.

EX-TRAFIRE® 85HD



FRONT VIEW



BACK VIEW



SIDE VIEW

Last update of this page: 07/11/2022. See Revision history for details.
For product availability, please check with your local THERMACUT® dealer.

EX-TRAFIRE[®] 105HD

INDUSTRIAL CUTTING. HEAVY-DUTY PERFORMANCE.

SOLUTIONS / INDUSTRIES



Automotive
and transportation



Steel mills and
steel service
centers



Structural



Shipyards
and Offshore



Heavy
fabrication

Last update of this page: 01/07/2022. See Revision history for details.
For product availability, please check with your local THERMACUT® dealer.



EX-TRAFIRE® 105HD



IMPRESSIVE PERFORMANCE

- + Extremely high cutting speed
- + Maximum cutting quality, even with long cuts
- + Also ideal for automated processes

READY FOR INDUSTRY 4.0

- + Industry leading connectivity
- + CAN / RS 485 / RS 422 Bus interface (optional)
- + Easy monitoring
- + Expandable and updatable

HIGHEST FLEXIBILITY

- + Plate thicknesses up to 50 mm and more
- + For mechanized and manual applications
- + Gouging with high removal rate
- + Suitable for worldwide use

MARKING MODE

- + Automatic gas identification (air, nitrogen, argon)
- + Integrated gas saving function
- + Fine, deep or wide markings
- + Optional smooth marking for applications below 20A

AUTOMATIC SETTINGS

- + Cutting gas media, electricity and pilot current
- + Compensation for pressure drops
- + Fewer operating errors, better cutting quality

NEW CUTTING TORCH FHT®EX105TT

- + Torch design award winner
- + Optimized ergonomics
- + Relaxed PE and PA cutting
- + 100% duty cycle

Last update of this page: 01/07/2022. See Revision history for details.
For product availability, please check with your local THERMACUT® dealer.

EX-TRAFIRE® 105HD

SPECIFICATIONS

Output current [A]	20-105
Modes	cutting / grid cutting / gouging / marking
Duty cycle	100 % @ 105 A
Rated output voltage [VDC]	200
Severance cutting capacity [mm]	50 ⁽¹⁾
Piercing capacity [mm]	20 ⁽¹⁾
Recommended cutting capacity [mm]	35 ⁽¹⁾
Plasma gas	compr. air / nitrogen / argon
Max. Air flow [lpm/bar]	205/5
CNC interface / CAN BUS interface	optional / optional
Preadjusted voltage divider ratio	50:1
Input voltage [VAC]	3 x 400 ± 15 % ⁽²⁾
Frequency [Hz]	50/60
Dimensions (L×H×W) [mm]	613 x 515 x 302
Weight [kg]	35,4
Certification depending on region	CE, C-TICK, CCC, CSA
Maximum input pressure [bar/psi]	10/145
Protection level	IP23S
Insulation class	F
Type of hand torch	FHT-EX®105TTH
Type of machine torch	FHT-EX®105TTM

⁽¹⁾ related to low-alloy steel (mild steel)
⁽²⁾ suitable for generator use

4 DIFFERENT OPERATION MODES

The plasma cutting systems in the EX-TRAFIRE®HD range are the absolute specialists in meeting tough demands in continuous operation. The mobile EX-TRAFIRE®105HD plasma cutting system with 100% duty cycle is the perfect solution for demanding heavy duty applications in industry.



Last update of this page: 22/03/2023. See Revision history for details.
For product availability, please check with your local THERMACUT® dealer.

EX-TRAFIRE®105HD

ORDERING INFORMATION

Description	Length	Part No.
MANUAL PLASMA CUTTING SYSTEMS		
EX-TRAFIRE®105HD/CE/3x400 V Hand System/CNC Port/FHT-EX®105TTH/Starter Kit	5 m	EX-5-010-009
EX-TRAFIRE®105HD/CE/3x400 V Hand System/CNC Port/FHT-EX®105TTH/Starter Kit	8 m	EX-5-010-010
EX-TRAFIRE®105HD/CE/3x400 V Hand System/CNC Port/FHT-EX®105TTH/Starter Kit	15 m	EX-5-010-011
EX-TRAFIRE®105HD/CE/3x400 V Hand System/CNC Port/FHT-EX®105TTH/Starter Kit	23 m	EX-5-010-012
MECHANIZED PLASMA CUTTING SYSTEMS		
EX-TRAFIRE®105HD/CE/3x400 V Machine System/CNC Port/Serial Interface/FHT-EX®105TTM STD-NR/Starter Kit	8 m	EX-5-011-019
EX-TRAFIRE®105HD/CE/3x400 V Machine System/CNC Port/Serial Interface/FHT-EX®105TTM STD-NR/Starter Kit	15 m	EX-5-011-020
EX-TRAFIRE®105HD CE 3x400 V Machine System/CNC Port/Serial Interface/FHT-EX®105TTSM/Starter Kit	8 m	EX-5-012-006
EX-TRAFIRE®105HD CE 3x400 V Machine System/CNC Port/Serial Interface/FHT-EX®105TTSM/Starter Kit	15 m	EX-5-012-007
EX-TRAFIRE®105HD/CE/3x400 V Machine System/CNC Port/FHT-EX®105TTM STD-NR/Starter Kit	8 m	EX-5-013-002
EX-TRAFIRE®105HD/CE/3x400 V Machine System/CNC Port/FHT-EX®105TTM STD-NR/Starter Kit	15 m	EX-5-013-003
EX-TRAFIRE®105HD CE 3x400 V Machine System/CNC Port/FHT-EX®105TTSM/Starter Kit	8 m	EX-5-014-002
EX-TRAFIRE®105HD CE 3x400 V Machine System/CNC Port/FHT-EX®105TTSM/Starter Kit	15 m	EX-5-014-003
PLASMA CUTTING UNITS		
EX-TRAFIRE®105HD/CE/3x400 V power supply unit/CNC Port/Serial Interface		EX-5-001-002
EX-TRAFIRE®105HD/CE/3x400 V power supply unit/CNC Port		EX-5-003-001

AVAILABLE BULK PACKS

Description	Pcs	Part No.
Bulk Pack - Electrode 45-105 A - 25 pcs	1	EX-5-401-061
Bulk Pack - Nozzle 75 A - 25 pcs	1	EX-5-410-032
Bulk Pack - Nozzle Smoothline- 25 pcs	1	EX-5-410-060
Bulk Pack - Nozzle 45 A - 25 pcs	1	EX-5-410-061
Bulk Pack - Nozzle 55/65 A - 25 pcs	1	EX-5-410-063
Bulk Pack - Nozzle 85 A - 25 pcs	1	EX-5-410-065
Bulk Pack - Nozzle 100/105 A - 25 pcs	1	EX-5-410-066
Bulk Pack - Hand Shield 45-85 A - 18 pcs	1	EX-5-422-041
Bulk Pack - Hand Shield 100/105 A - 18 pcs	1	EX-5-422-042
Bulk Pack - Machine Shield Smoothline - 18 pcs	1	EX-5-422-060
Bulk Pack - Machine Shield 45-85 A - 18 pcs	1	EX-5-422-061
Bulk Pack - Machine Shield 100/105 A - 18 pcs	1	EX-5-422-062

ACCESSORIES

Description	Pcs	Part No.
CNC Interface 14-pin Plug Kit	1	EX-0-803-001
CNC Interface connection lead 3 m	1	EX-0-803-003
CNC Interface connection lead 6 m	1	EX-0-803-004
CAN bus connection cable 10 m	1	EX-0-803-006
CAN bus connection cable 5 m	1	EX-0-803-007
RS422 bus connection cable 10 m	1	EX-0-803-008
RS422 bus connection cable 5 m	1	EX-0-803-009
Universal connection cable 10 m	1	EX-0-803-010
Universal connection cable 5 m	1	EX-0-803-011
Silicone Grease 25 ml	1	EX-0-805-001
Work lead with clamp 300 A/4 m/16 mm2/EU-plug 35-70 mm2	1	EX-5-543-037
Work lead with clamp 300 A/8 m/16 mm2/EU-plug 35-70 mm2 (ON REQUEST)	1	EX-5-543-001
Work lead with clamp 300 A/15 m/16 mm2/EU-plug 35-70 mm2 (ON REQUEST)	1	EX-5-543-002
Work lead with clamp 300 A/23 m/16 mm2/EU-plug 35-70 mm2 (ON REQUEST)	1	EX-5-543-003

Last update of this page: 01/07/2022. See Revision history for details.
For product availability, please check with your local THERMACUT® dealer.

EX-TRAFIRE®105HD



FRONT VIEW



BACK VIEW



SIDE VIEW

Last update of this page: 01/07/2022. See Revision history for details.
For product availability, please check with your local THERMACUT® dealer.

FHT-EX® 105TT

HAND / MACHINE TORCHES

AND CONSUMABLES

SUITABLE FOR EX-TRAFIRE® 65HD/85HD/105HD



Last update of this page: 09/06/2021. See Revision history for details.
For product availability, please check with your local THERMACUT® dealer.



The high-performant FHT-EX®105TT H/M hand and machine torches are ideal for meeting tough demands in continuous operation. These torches are optimally designed for use with EX-TRAFIRE®105HD power supplies and are suitable for cutting, gouging, grid-cutting and marking. They can cut plate thickness of up to 55+ mm and more precisely and quickly.

Thanks to the THERMACUT® Torch Connection System (TCS), changing the torch is a quick and easy process. The powerful torches are the result of decades of experience in the field of plasma cutting. They feature an extremely robust and durable design in which all consumables can be replaced quickly and easily.

BENEFITS

- High-performant torches for mechanised applications and handheld use
- Ergonomic handheld torches for safe and reliable holding and guiding in all positions
- Compact and flexible for handheld applications, even in the case of tight radii or gouging of fillet welds
- 100 % duty cycle at 105 A, ideal for continuous use
- Ideal for plate thicknesses of up to 50+ mm and more with high power reserves
- Consumables with an extended lifetime
- Quick and tool-free replacement of consumables
- Piercing 25+ mm
- Perfectly designed for use with EX-TRAFIRE®105HD power supplies

Last update of this page: 01/07/2022. See Revision history for details.
For product availability, please check with your local THERMACUT® dealer.

HAND TORCH ASSEMBLY



Item	Part No.	Description	Pcs
1.	EX-5-133-002	DEMO FHT-EX®105TTH Hand Torch Assembly/TCS13	1
	EX-5-139-001	FHT-EX®105TTH Hand Torch Assembly-w/o consumables w/5m (16.5') Lead/TCS13	1
	EX-5-139-002	FHT-EX®105TTH Hand Torch Assembly w/o consumables w/8m (26') Lead/TCS13	1
	EX-5-139-003	FHT-EX®105TTH Hand Torch Assembly w/o consumables w/15m (50') Lead/TCS13	1
	EX-5-139-004	FHT-EX®105TTH Hand Torch Assembly w/o consumables w/23m (75') Lead/TCS13	1
a 2.	EX-0-321-003	Latch with Key Assembly	1

a LATCH WITH KEY IS NOT CONTENT OF TORCHES ABOVE. IF YOU NEED IT, YOU HAVE TO ORDER SEPARATELY.

Last update of this page: 01/07/2022. See Revision history for details.
For product availability, please check with your local THERMACUT® dealer.

FHT-EX®105TTH

HAND TORCH COMPONENTS



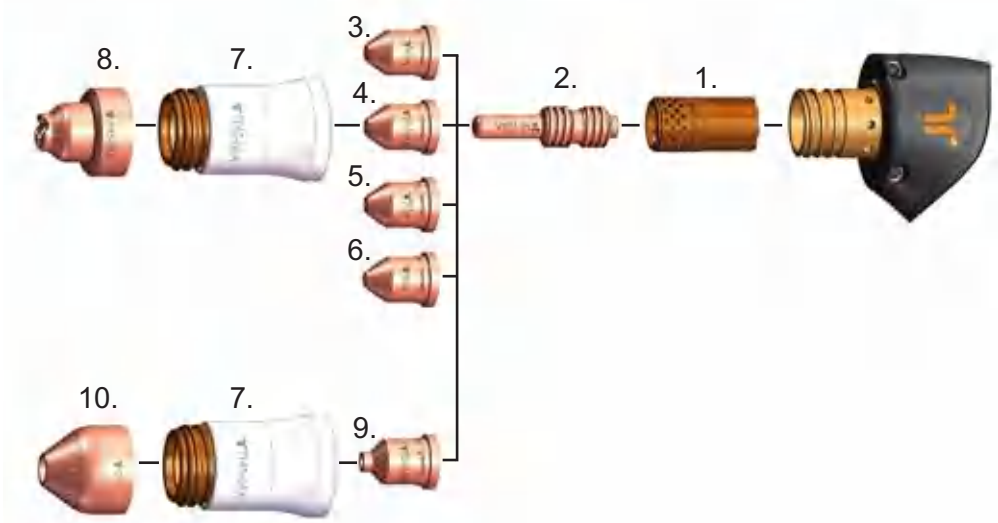
Item	Part No.	Description	Pcs	Item	Part No.	Description	Pcs
1.	EX-5-374-010	FHT-EX®105TTH Hand Torch Lead Replacement 5m (16.5')/TCS13	1	9.	EX-0-323-001	TCS13 Plug Body	1
1.	EX-5-374-011	FHT-EX®105TTH Hand Torch Lead Replacement 8m (26')/TCS13	1	10.	EX-5-302-001	Hand Torch Body Repl. Kit (incl. Torch body & Cap sensor)	1
1.	EX-5-374-012	FHT-EX®105TTH Hand Torch Lead Replacement 15m (50')/TCS13	1	11.	EX-5-431-050	O-Ring (fitted on the torch body) - 2 pcs	2
1.	EX-5-374-013	FHT-EX®105TTH Hand Torch Lead Replacement 23m (75')/TCS13	1	12.	EX-5-314-001	Hand Torch Handle Replacement Kit	1
2.	EX-5-318-001	TCS Plug Spring Strain Relief	1	13.	EX-5-305-002	Cap-sensor Replacement Kit with Screws/ Hand Torch	1
3.	EX-0-325-015	TCS Clam Shell Screw Kit (incl. 4 screws)	1	14.	EX-5-313-031	Safety Trigger	1
4.	EX-0-325-002	TCS Clam Shell Upper	1	15.	EX-5-308-001	Hand Torch Handle with Screws	1
5.	EX-0-325-001	TCS Clam Shell Lower	1	16.	EX-5-372-010	Cathode mounting kit	1
6.	EX-0-325-010	Retaining Ring (Outer circlip ring)	1	a 17.	EX-0-321-003	Latch w/Key Assembly	1
7.	EX-0-325-009	O-Ring (fitted in the TCS plug)	1	18.	EX-5-313-030	Safety Trigger Micro-Switch	1
8.	EX-0-325-005	Male Crimp Pin for TCS Plug	1				

a LATCH WITH KEY IS NOT CONTENT OF TORCHES ABOVE. IF YOU NEED IT, YOU HAVE TO ORDER SEPARATELY.

Last update of this page: 01/07/2022. See Revision history for details.
For product availability, please check with your local THERMACUT® dealer.

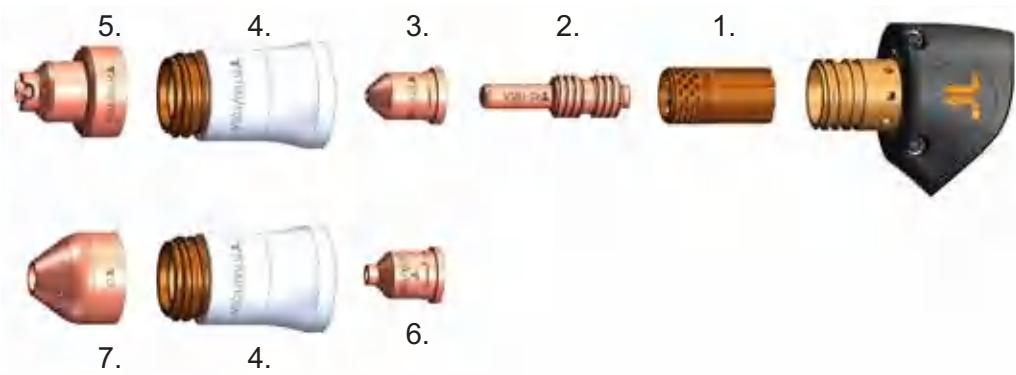
CONSUMABLES

HAND TORCH CONSUMABLES - 45-85 A



Item	Part No.	Description	Pcs	Item	Part No.	Description	Pcs
1.	EX-5-404-051	Swirl Ring 45-105 A	1	6.	EX-5-410-055	Nozzle 85 A	5
2.	EX-5-401-051	Electrode 45-105 A	5	7.	EX-5-415-050	Nozzle Retaining Cap 45-85 A	1
3.	EX-5-410-051	Nozzle 45 A	5	8.	EX-5-422-031	Hand Shield 45-85 A	1
4.	EX-5-410-053	Nozzle 55/65 A	5	9.	EX-5-440-051	Gouging Nozzle 65-85 A	5
5.	EX-5-410-030	Nozzle 75 A	5	10.	EX-5-440-050	Gouging Shield	1

HAND TORCH CONSUMABLES - 100-105 A

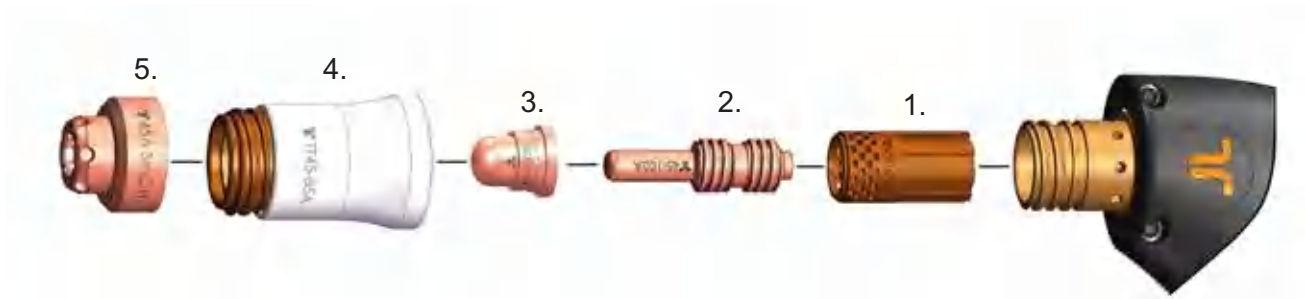


Item	Part No.	Description	Pcs	Item	Part No.	Description	Pcs
1.	EX-5-404-051	Swirl Ring 45-105 A	1	5.	EX-5-422-032	Hand Shield 100/105 A	1
2.	EX-5-401-051	Electrode 45-105 A	5	6.	EX-5-440-052	Gouging Nozzle 100/105 A	5
3.	EX-5-410-056	Nozzle 100/105 A	5	7.	EX-5-440-050	Gouging Shield	1
4.	EX-5-415-051	Nozzle Retaining Cap 100/105 A	1				

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CONSUMABLES

HAND TORCH CONSUMABLES - SMOOTHLINE



Item	Part No.	Description	Pcs
1.	EX-5-404-051	Swirl Ring 45-105 A	1
2.	EX-5-401-051	Electrode 45-105 A	5
3.	EX-5-410-050	Nozzle Smoothline	5
4.	EX-5-415-050	Nozzle Retaining Cap 45-85 A	1
5.	EX-5-420-050	Hand Shield 40/45 A Smoothline	1

FHT-EX® 105TTM

MACHINE TORCH ASSEMBLY



Item	Part No.	Description	Pcs
1.	EX-5-233-020	DEMO FHT-EX®105TTM (STD) Machine Torch w/Rack Assembly/TCS13	1
NS	EX-5-234-021	DEMO FHT-EX®105TTSM Short Machine Torch Assembly/ TCS13	1
2.	EX-5-242-021	FHT-EX®105TTSM Short Machine Torch Assembly-w/o consumables w/5m (16.5') Lead/ TCS13	1
2.	EX-5-244-021	FHT-EX®105TTSM Short Machine Torch Assembly-w/o consumables w/8m (26') Lead/ TCS13	1
2.	EX-5-247-021	FHT-EX®105TTSM Short Machine Torch Assembly-w/o consumables w/15m (50') Lead/ TCS13	1
2.	EX-5-250-021	FHT-EX®105TTSM Short Machine Torch Assembly-w/o consumables w/23m (75') Lead/ TCS13	1
3.	EX-5-202-031	FHT-EX®105TTM M Torch w/o Rack Assy w/o consumables w/5m (16.5')Lead/ TCS13	1
3.	EX-5-204-031	FHT-EX®105TTM M Torch w/o Rack Assy w/o consumables w/8m (26') Lead/ TCS13	1
3.	EX-5-207-032	FHT-EX®105TTM M Torch w/o Rack Assy w/o consumables w/15m (50') Lead/ TCS13	1
3	EX-5-210-034	FHT-EX®105TTM M Torch w/o Rack Assy w/o consumables w/23m (75') Lead/ TCS13	1
a	4.	EX-0-321-003 Latch with Key Assembly	1

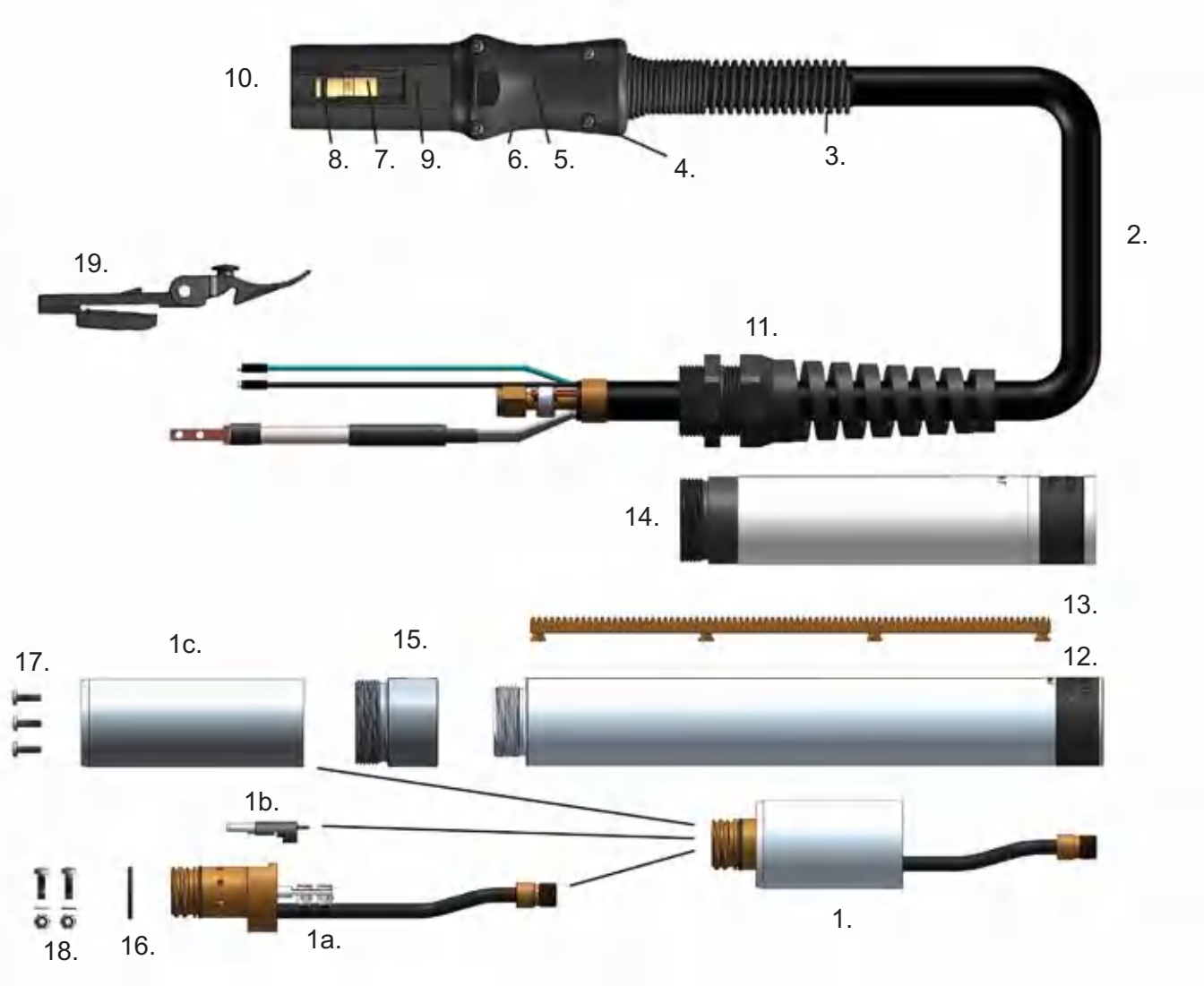
a LATCH WITH KEY IS NOT CONTENT OF TORCHES ABOVE. IF YOU NEED IT, YOU HAVE TO ORDER SEPARATELY.

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FHT-EX®105TTM

MACHINE TORCH COMPONENTS



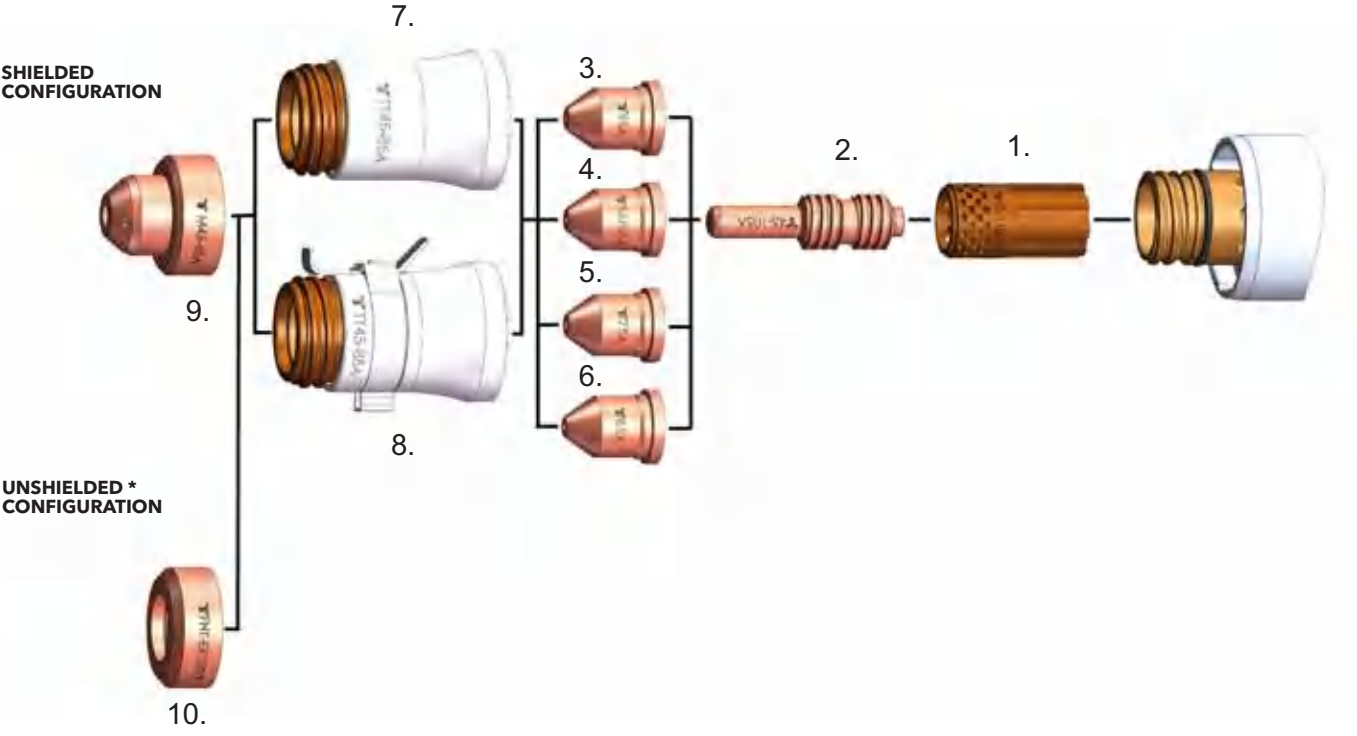
Item	Part No.	Description	Pcs	Item	Part No.	Description	Pcs
1.	EX-5-303-011	Machine Torch Body Assembly FHT-EX®105TTM	1	8.	EX-0-325-009	O-Ring (fitted in the TCS plug)	1
1a.	EX-5-303-010	Machine Torch Body FHT-EX®105TTM	1	9.	EX-0-325-005	Male Crimp Pin for TCS Plug	1
1b.	EX-5-304-001	Cap Sensor Replacement Kit with Screws/Machine Torch	1	10.	EX-0-323-001	TCS13 Plug Body	1
1c.	EX-5-306-002	Torch Mounting Sleeve (incl. 3 screws)	1	11.	EX-5-317-021	Machine Torch Strain Relief	1
2.	EX-5-375-010	FHT-EX®105TTM Machine Torch Lead Replacement 5m (16.5')/TCS13	1	12.	EX-5-306-003	Standard Mounting Tube w/o Rack	1
2.	EX-5-375-011	FHT-EX®105TTM Machine Torch Lead Replacement 8m (26')/TCS13	1	13.	EX-5-306-004	Gear Rack	1
2.	EX-5-375-012	FHT-EX®105TTM Machine Torch Lead Replacement 15m (50')/TCS13	1	14.	EX-5-306-009	Short Mounting Tube	1
2.	EX-5-375-013	FHT-EX®105TTM Machine Torch Lead Replacement 23m (75')/TCS13	1	15.	EX-5-306-005	Standard Mounting Tube Reduction Nut	1
3.	EX-5-318-001	TCS Plug Spring Strain Relief	1	16.	EX-5-431-050	O-Ring (fitted on the torch body)	1
4.	EX-0-325-015	TCS Clam Shell Screw Kit (incl. 4 screws)	1	17.	EX-5-372-005	Torch Mounting Screws Kit (incl. 3 screws)	1
5.	EX-0-325-002	TCS Clam Shell Upper	1	18.	EX-5-372-010	Cathode Mounting Kit	1
6.	EX-0-325-001	TCS Clam Shell Lower	1	a 19.	EX-0-321-003	Latch w/Key Assembly	1
7.	EX-0-325-010	Retaining Ring (Outer circlip ring)	1				

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CONSUMABLES

STANDARD MACHINE TORCH CONSUMABLES - 45-85 A



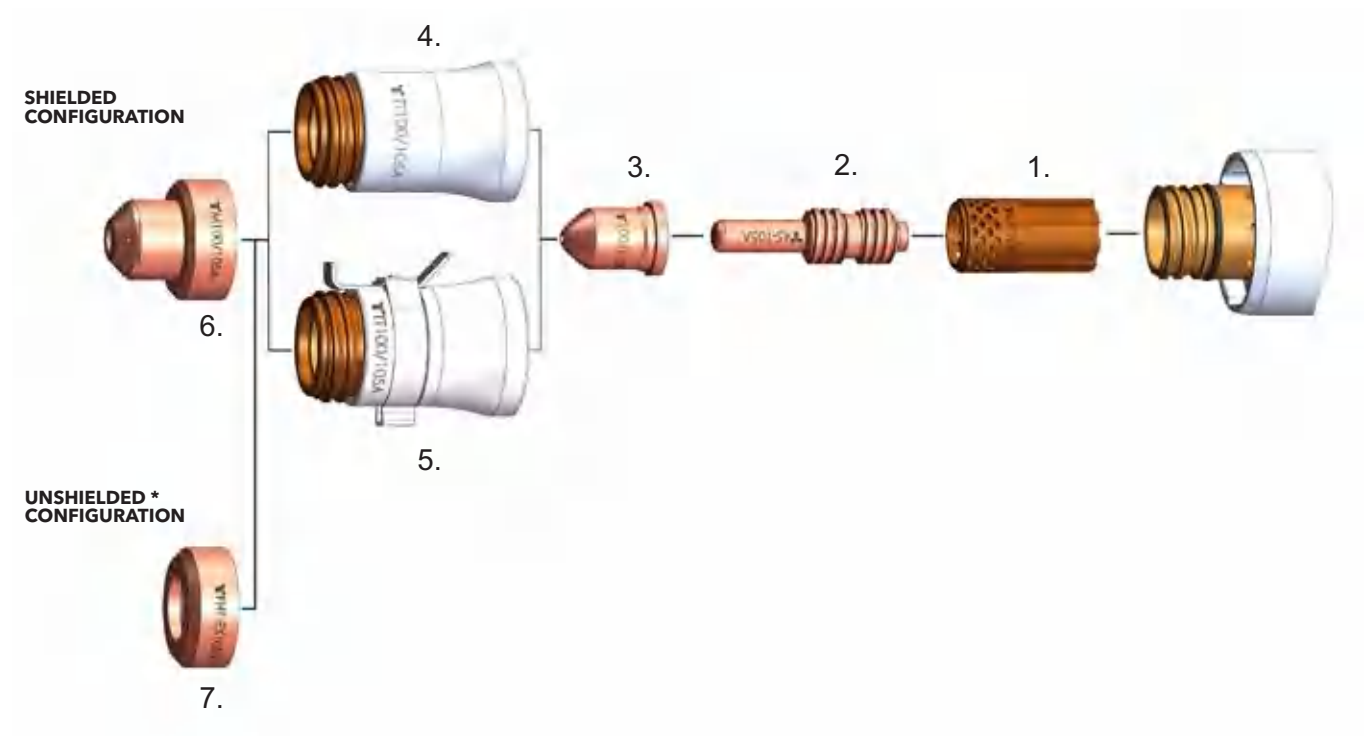
Item	Part No.	Description	Pcs	Item	Part No.	Description	Pcs
1.	EX-5-404-051	Swirl Ring 45-105 A	1	6.	EX-5-410-055	Nozzle 85 A	5
2.	EX-5-401-051	Electrode 45-105 A	5	7.	EX-5-415-050	Nozzle Retaining Cap 45-85 A	1
3.	EX-5-410-051	Nozzle 45 A	5	8.	EX-5-415-052	Nozzle Retaining Cap 45-85 A w/IHS Tab	1
4.	EX-5-410-053	Nozzle 55/65 A	5	9.	EX-5-422-051	Machine Shield 45-85 A	1
5.	EX-5-410-030	Nozzle 75 A	5	10.	EX-5-423-001	Deflector	1

* IN COUNTRIES FOLLOWING CE STANDARDS, UNSHIELDED CONSUMABLE CONFIGURATION MAY ONLY BE USED IN MECHANIZED TORCH APPLICATIONS.

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CONSUMABLES

MACHINE TORCH CONSUMABLES - 100-105 A



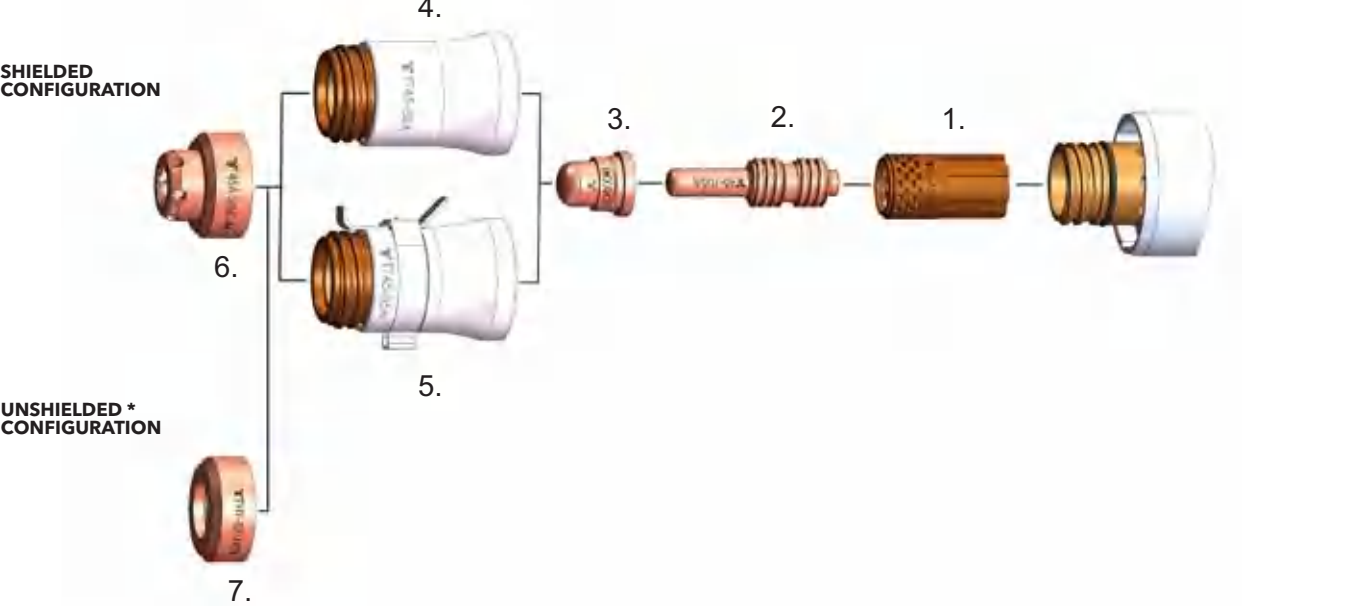
Item	Part No.	Description	Pcs
1.	EX-5-404-051	Swirl Ring 45-105 A	1
2.	EX-5-401-051	Electrode 45-105 A	5
3.	EX-5-410-056	Nozzle 100/105 A	5
4.	EX-5-415-051	Nozzle Retaining Cap 100/105 A	1
5.	EX-5-415-053	Nozzle Retaining Cap 100/105 A w/IHS Tab	1
6.	EX-5-422-052	Machine Shield 100/105 A	1
7.	EX-5-423-001	Deflector	1

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CONSUMABLES

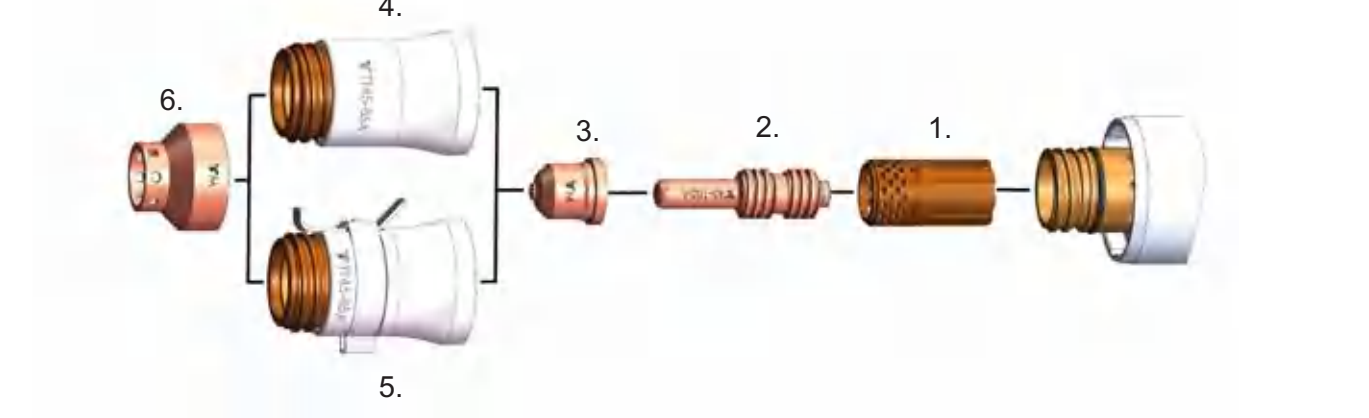
MACHINE TORCH CONSUMABLES - SMOOTHLINE



Item	Part No.	Description	Pcs	Item	Part No.	Description	Pcs
1.	EX-5-404-051	Swirl Ring 45-105 A	1	5.	EX-5-415-052	Nozzle Retaining Cap 45-85 A w/IHS Tab	1
2.	EX-5-401-051	Electrode 45-105 A	5	6.	EX-5-422-050	Machine Shield 40/45 A Smoothline	1
3.	EX-5-410-050	Nozzle Smoothline	5	7.	EX-5-423-001	Deflector	1
4.	EX-5-415-050	Nozzle Retaining Cap 45-85 A	1				

* IN COUNTRIES FOLLOWING CE STANDARDS, UNSHIELDED CONSUMABLE CONFIGURATION MAY ONLY BE USED IN MECHANIZED TORCH APPLICATIONS.

MACHINE TORCH CONSUMABLES - MARKING



Item	Part No.	Description	Pcs	Item	Part No.	Description	Pcs
1.	EX-5-404-051	Swirl Ring 45-105A	1	4.	EX-5-415-050	Nozzle Retaining Cap 45-85A	1
2.	EX-5-401-051	Electrode 45-105 A	5	5.	EX-5-415-052	Nozzle Retaining Cap 45-85A w/IHS Tab	1
3.	EX-5-445-001	Marking Nozzle	5	6.	EX-5-445-002	Marking Shield	1

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For product availability, please check with your local THERMACUT® dealer.

EX-TRAFIRE® I25HD

INDUSTRIAL CUTTING. HEAVY-DUTY PERFORMANCE.

SOLUTIONS / INDUSTRIES



Heavy
Fabrication



Steel mills and
steel service
centers



Structural



Shipyards
and Offshore



Heavy fabrication

Last update of this page: 18/07/2023. See Revision history for details.
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EX-TRAFIRE® 125HD



IMPRESSIVE PERFORMANCE

- + Extremely high cutting speed
- + Maximum cutting quality, even with long cuts
- + Also ideal for automated processes

READY FOR INDUSTRY 4.0

- + Industry leading connectivity
- + CAN / RS 485 / RS 422 Bus interface (optional)
- + Easy monitoring
- + Expandable and updatable

HIGHEST FLEXIBILITY

- + Plate thicknesses up to 60 mm
- + For mechanized and manual applications
- + Gouging with high removal rate
- + Suitable for worldwide use

MARKING MODE

- + Automatic gas identification (air, nitrogen, argon)
- + Integrated gas saving function
- + Fine, deep or wide markings
- + Optional smooth marking for applications below 30A

AUTOMATIC SETTINGS

- + Cutting gas media, electricity and pilot current
- + Compensation for pressure drops
- + Fewer operating errors, better cutting quality

NEW CUTTING TORCH FHT®EX125TT

- + Torch design award BigSEE 2021 winner
- + Optimized ergonomics
- + Relaxed PE and PA cutting
- + 100% duty cycle

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EX-TRAFIRE® 125HD

SPECIFICATIONS

Output current [A]	30 -125
Modes	cutting / grid cutting / gouging / marking
Duty cycle	100 % @ 125 A
Rated output voltage [VDC]	382,5
Severance cutting capacity [mm]	60 ⁽¹⁾
Piercing capacity [mm]	25 ⁽¹⁾
Recommended cutting capacity [mm]	40 ⁽¹⁾
Plasma gas	compressed air/nitrogen
Max. Air flow [lpm/bar]	175/5.2
CNC interface / CAN BUS interface	optional / optional
Preadjusted voltage divider ratio	50:1
Input voltage [VAC]	3 x 400 ± 15 % ⁽²⁾
Frequency [Hz]	50/60
Dimensions (L×H×W) [mm]	615 x 295 x 505
Weight [kg]	37.7
Certification depending on region	CE, RCM, CSA
Maximum input pressure [bar/psi]	10/145
Protection level	IP23S
Insulation class	F
Type of hand torch	FHT-EX®125TTH
Type of machine torch	FHT-EX®125TTM

⁽¹⁾ related to low-alloy steel (mild steel)
⁽²⁾ suitable for generator use



4 DIFFERENT OPERATION MODES

The plasma cutting systems in the EX-TRAFIRE®HD range are the absolute specialists in meeting tough demands in continuous operation. The mobile EX-TRAFIRE®125HD plasma cutting system with 100% duty cycle is the perfect solution for demanding heavy duty applications in industry.

Last update of this page: 18/07/2023. See Revision history for details.
For product availability, please check with your local THERMACUT® dealer.

EX-TRAFIRE®125HD

ORDERING INFORMATION

Description	Length	Part No.
MANUAL PLASMA CUTTING SYSTEMS		
EX-TRAFIRE®125HD/CE/3x400 V Hand System/FHT-EX®125TTH Torch 8m (26.2')/Starter Kit	8 m	EX-6-010-001
EX-TRAFIRE®125HD/CE/3x400 V Hand System/FHT-EX®125TTH Torch 15m (49.2')/Starter Kit	15 m	EX-6-010-002
MECHANIZED PLASMA CUTTING SYSTEMS		
EX-TRAFIRE®125HD/CE/3x400 V Machine System/FULLY EQUIPPED/FHT-EX®125TTM 8m (26.2')/Starter Kit	8 m	EX-6-011-001
EX-TRAFIRE®125HD/CE/3x400 V Machine System/FULLY EQUIPPED/FHT-EX®125TTM 15m (49.2')/Starter Kit	15 m	EX-6-011-002
EX-TRAFIRE®125HD/CE/3x400 V Machine System/STD EQUIPPED/FHT-EX®125TTM 8m (26.2')/Starter Kit	8 m	EX-6-013-005
EX-TRAFIRE®125HD/CE/3x400 V Machine System/STD EQUIPPED/FHT-EX®125TTM 15m (49.2')/Starter Kit	15 m	EX-6-013-006
PLASMA CUTTING UNITS		
EX-TRAFIRE® 125HD/CE/3x400V (Fighter version) power supply unit/FULLY EQUIPPED		EX-6-001-002
EX-TRAFIRE® 125HD/CE/3x400V (Fighter version) power supply unit/STD EQUIPPED		EX-6-003-001

NOTE:
STD (standard) EQUIPPED - CNC-Port
FULLY EQUIPPED - CNC-Port & Serial Interface

ACCESSORIES

Description	Pcs	Part No.
DN 7.2 ES Quick Connect Plug with male thread G 1/4"	1	EX-0-802-001
DN 7.2 ES Quick Connect Coupling with male thread G 1/4"	1	EX-0-802-002
CNC Interface 14-pin Plug Kit	1	EX-0-803-001
CNC Interface connection lead 3 m	1	EX-0-803-003
CNC Interface connection lead 6 m	1	EX-0-803-004
Plasma Arc START/STOP Remote Controller for STD/FULLY EQUIPPED power supplies	1	EX-0-803-005
FILTER-EX Compressed Air Filter	1	T-12452
FILTER-EX Air Filter Cartridge	1	T-12453
Silicone Grease 25ml	1	EX-0-805-001
THERMACUT® Cutting Gloves	1	N-21811
CAN bus connection cable 10m (32.8')	1	EX-0-803-006
CAN bus connection cable 5m (16.4')	1	EX-0-803-007
RS422 bus connection cable 10m (32.8')	1	EX-0-803-008
RS422 bus connection cable 5m (16.4')	1	EX-0-803-009
Universal connection cable 10m (32.8')	1	EX-0-803-010
Universal connection cable 5m (16.4')	1	EX-0-803-011
Work lead with clamp 300A/4m/16mm2/EU-plug 35-70mm2	1	EX-5-543-037
Work lead with clamp 300A/23m/16mm2/EU-plug 35-70mm2	1	EX-5-543-003
Work lead with clamp 300A/15m/16mm2/EU-plug 35-70mm2	1	EX-5-543-002
Work lead with clamp 300A/8m/16mm2/EU-plug 35-70mm2	1	EX-5-543-001
EX-TRAFIRE®65-125HD CAN/RS Bus Upgrade Kit	1	EX-0-803-013

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EX-TRAFIRE®125HD



FRONT VIEW



BACK VIEW



SIDE VIEW

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FHT-EX® 125TT

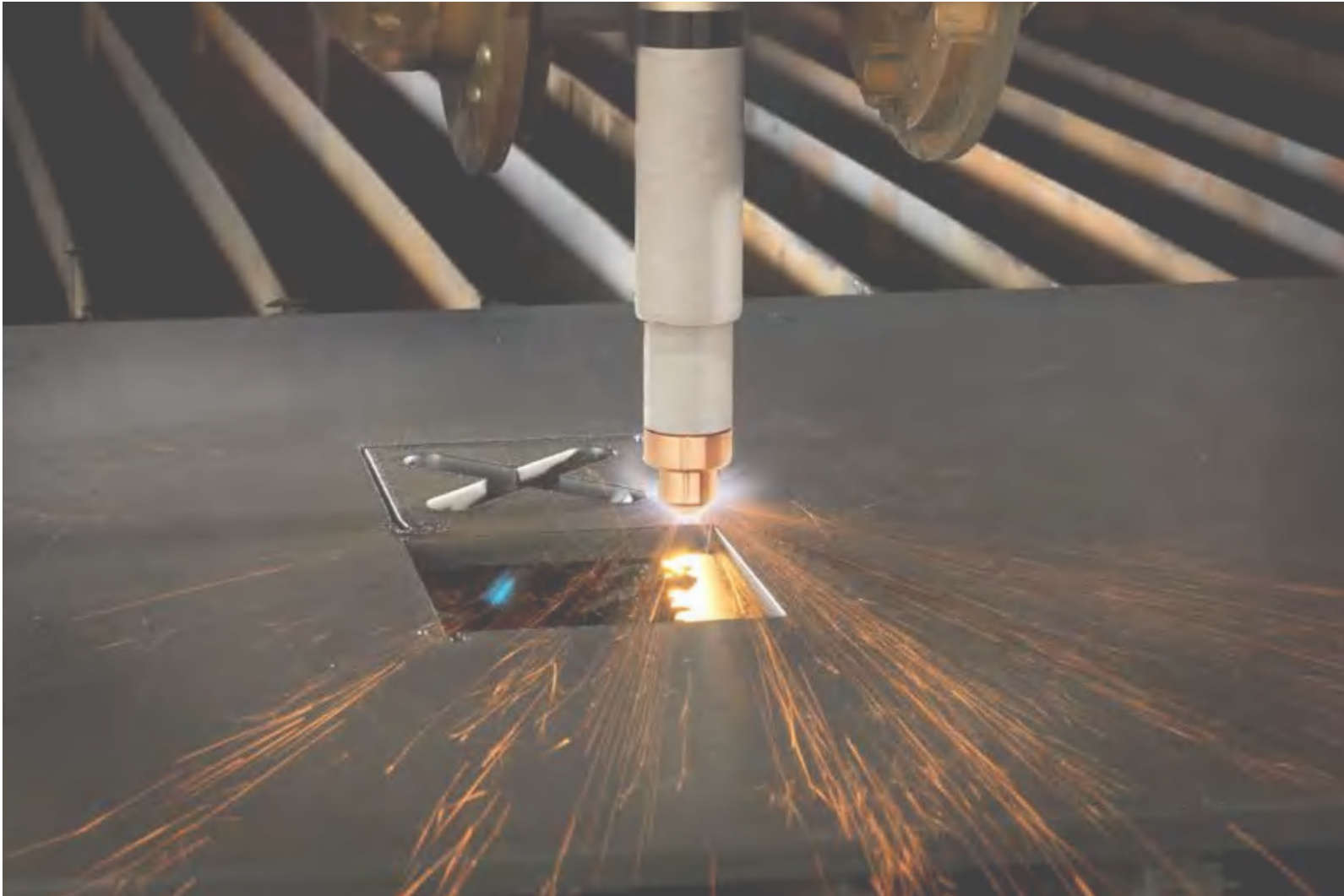
HAND / MACHINE TORCHES

AND CONSUMABLES

SUITABLE FOR EX-TRAFIRE® 125HD



Last update of this page: 18/07/2023. See Revision history for details.
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The high-performant FHT-EX®125TT H/M hand and machine torches are ideal for meeting tough demands in continuous operation. These torches are optimally designed for use with EX-TRAFIRE®125HD power supplies and are suitable for cutting, gouging, grid-cutting and marking. They can cut plate thickness of up to 60 mm and more precisely and quickly.

Thanks to the THERMACUT® Torch Connection System (TCS), changing the torch is a quick and easy process. The powerful torches are the result of decades of experience in the field of plasma cutting. They feature an extremely robust and durable design in which all consumables can be replaced quickly and easily.

BENEFITS

- High-performant torches for mechanised applications and handheld use
- Ergonomic handheld torches for safe and reliable holding and guiding in all positions
- Compact and flexible for handheld applications, even in the case of tight radii or gouging of fillet welds
- 100 % duty cycle at 125 A, ideal for continuous use
- Ideal for plate thicknesses of up to 60 mm and more with high power reserves
- Consumables with an extended lifetime
- Quick and tool-free replacement of consumables
- Piercing 25+ mm
- Perfectly designed for use with EX-TRAFIRE®125HD power supplies

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HAND TORCH ASSEMBLY



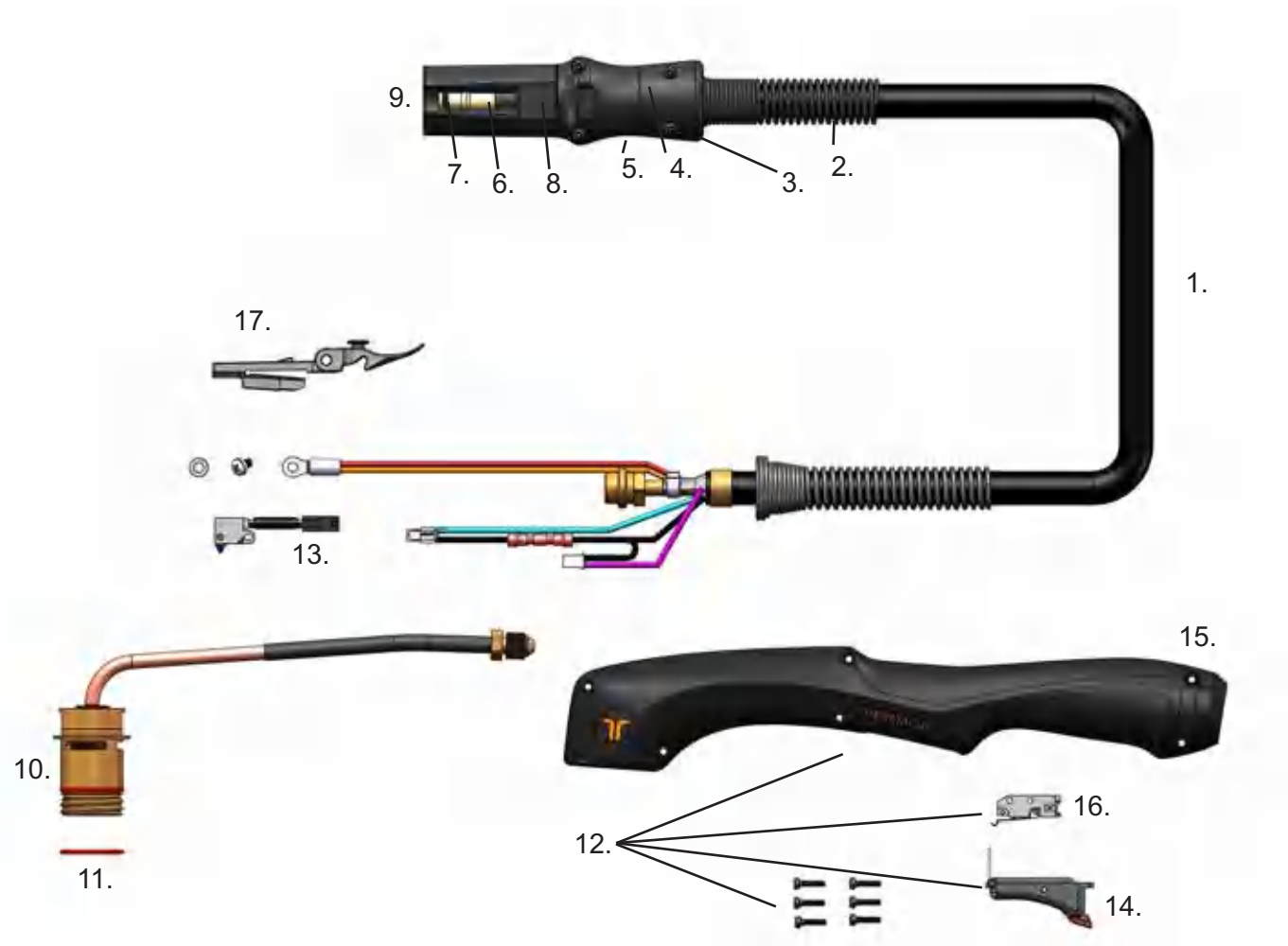
Item	Part No.	Description	Pcs
NS	EX-6-133-001	DEMO FHT-EX®125TTH Hand Torch Assembly/TCS13	1
1.	EX-6-139-001	FHT-EX®125TTH Hand Torch Assembly-w/o consumables w/5m (16.5')Lead/TCS13	1
1.	EX-6-139-002	FHT-EX®125TTH Hand Torch Assembly-w/o consumables w/8m (26.2') Lead/TCS13	1
1.	EX-6-139-003	FHT-EX®125TTH Hand Torch Assembly-w/o consumables w/15m (49.2') Lead/TCS13	1
1.	EX-6-139-004	FHT-EX®125TTH Hand Torch Assembly-w/o consumables w/23m (75.5') Lead/TCS13	1
a 2.	EX-0-321-003	Latch with Key Assembly	1

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FHT-EX®125TTH

HAND TORCH COMPONENTS



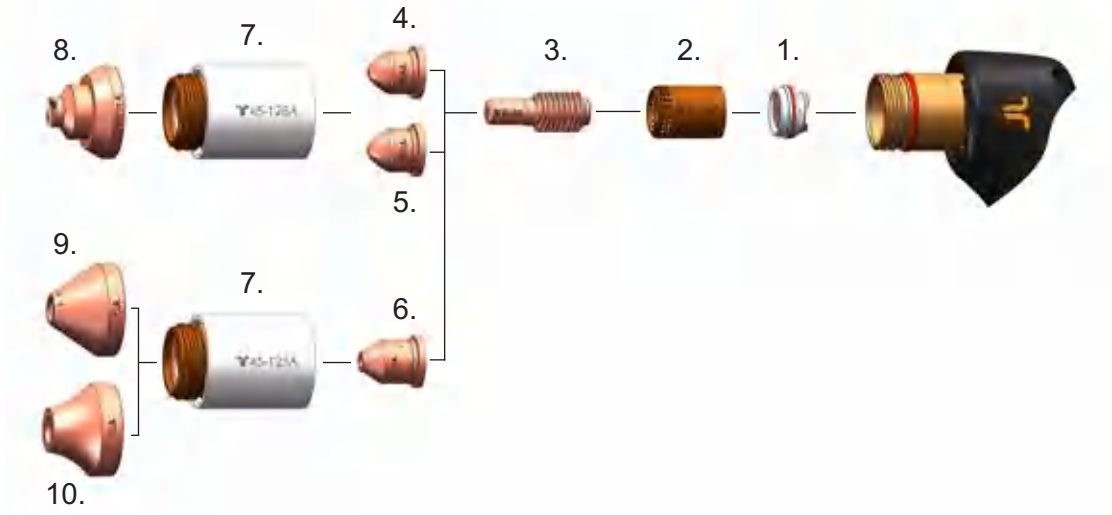
Item	Part No.	Description	Pcs	Item	Part No.	Description	Pcs
1.	EX-6-374-001	FHT-EX®125TTH Hand Torch Lead Replacement 5m (16.5')/TCS13	1	8.	EX-0-325-005	Male Crimp Pin for TCS Plug	1
1.	EX-6-374-002	FHT-EX®125TTH Hand Torch Lead Replacement 8m (26.2')/TCS13	1	9.	EX-0-323-001	TCS13 Plug Body	1
1.	EX-6-374-003	FHT-EX®125TTH Hand Torch Lead Replacement 15m (49.2')/TCS13	1	10.	EX-6-302-001	Hand Torch Body	1
1.	EX-6-374-004	FHT-EX®125TTH Hand Torch Lead Replacement 23m (75')/TCS13	1	11.	EX-6-431-001	O-Ring (fitted on the torch body) - 2 pcs	1
2.	EX-5-318-001	TCS Plug Spring Strain Relief	1	12.	EX-6-314-001	Hand Torch Handle Replacement Kit	1
3.	EX-0-325-015	TCS Clam Shell Screw Kit (incl. 4 screws)	1	13.	EX-5-305-001	Cap-sensor Replacement Kit with Screws/ Hand Torch	1
4.	EX-0-325-002	TCS Clam Shell Upper	1	14.	EX-5-313-031	Safety Trigger	1
5.	EX-0-325-001	TCS Clam Shell Lower	1	15.	EX-6-308-001	Hand Torch Handle with Screws (6pcs)	1
6.	EX-0-325-010	Retaining Ring (Outer circlip ring)	1	16.	EX-5-313-030	Safety Trigger Micro-Switch	1
7.	EX-0-325-009	O-Ring (fitted in the TCS plug)	1	a 17.	EX-0-321-003	Latch w/Key Assembly	1

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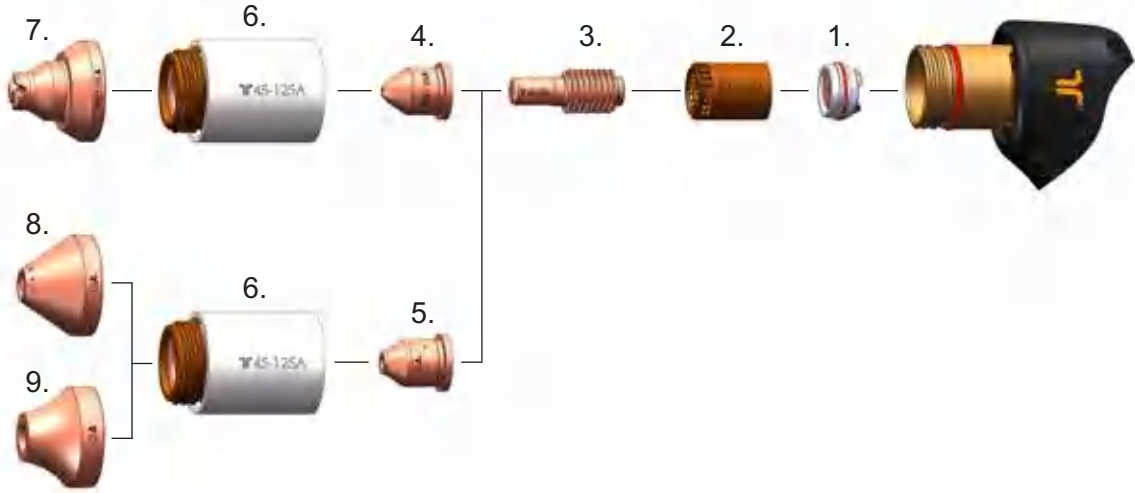
CONSUMABLES

HAND TORCH CONSUMABLES - 45-65 A



Item	Part No.	Description	Pcs	Item	Part No.	Description	Pcs
1.	EX-6-446-001	Swirl Ring Holder	1	6.	EX-6-440-020	Gouging Nozzle	1
2.	EX-6-404-021	Swirl Ring 45-125A	1	7.	EX-6-415-021	Retaining Cap 45-125A	1
3.	EX-6-401-021	Electrode 45-125A (5pcs package)	1	8.	EX-6-419-022	Shield 45-65A, Hand	1
4.	EX-6-409-024	Nozzle 45A	1	9.	EX-6-440-023	Gouging Shield, Standard	1
5.	EX-6-409-023	Nozzle 65A	1	10.	EX-6-440-024	Gouging Shield, High Removal	1

HAND TORCH CONSUMABLES - 85-125 A

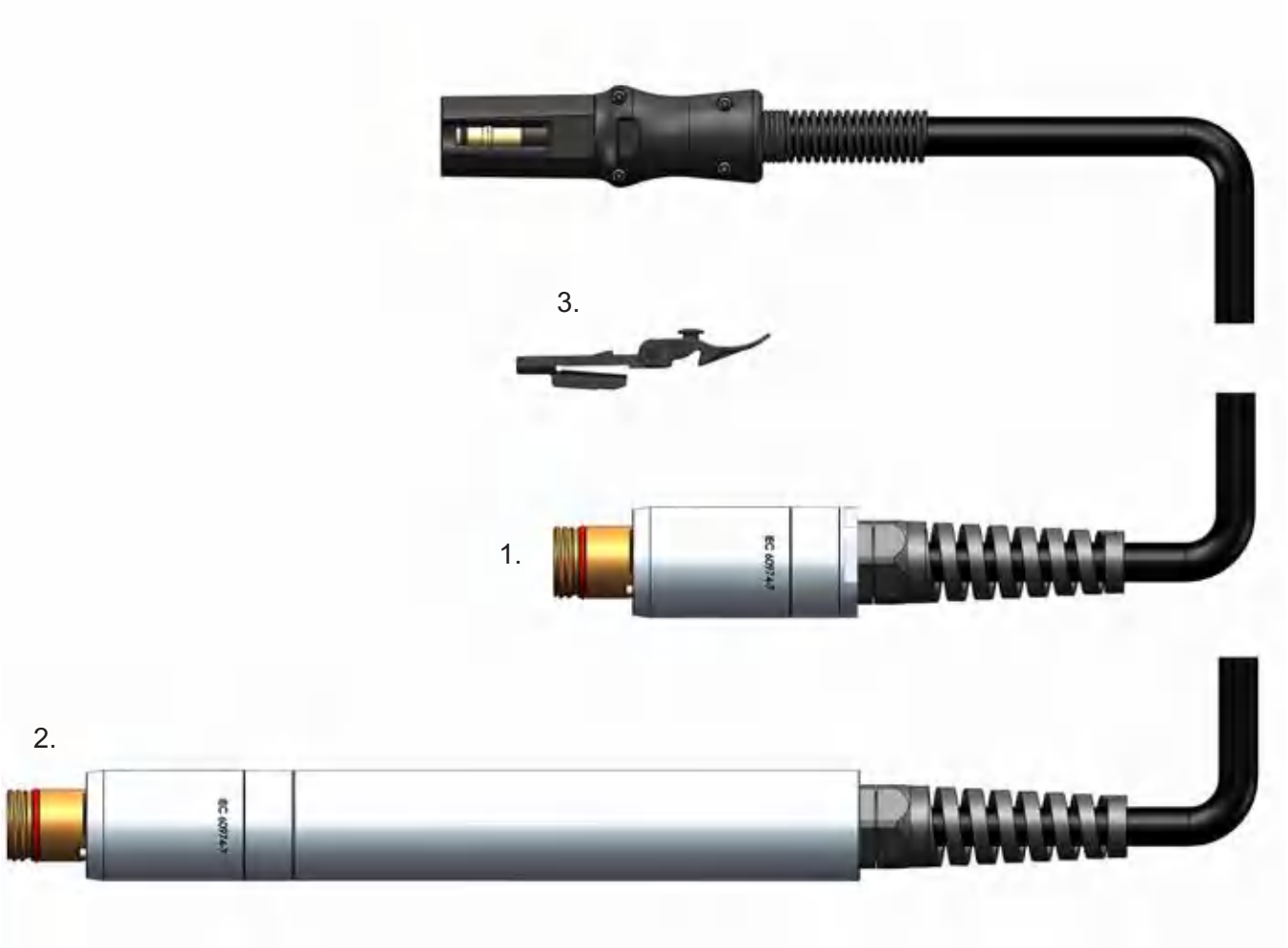


Item	Part No.	Description	Pcs	Item	Part No.	Description	Pcs
1.	EX-6-446-001	Swirl Ring Holder	1	6.	EX-6-415-021	Retaining Cap 45-125A	1
2.	EX-6-404-021	Swirl Ring 45-125A	1	7.	EX-6-419-021	Shield 85-125A, Hand	1
3.	EX-6-401-021	Electrode 45-125A (5pcs package)	1	8.	EX-6-440-023	Gouging Shield, Standard	1
4.	EX-6-409-021	Nozzle 85-125A	1	9.	EX-6-440-024	Gouging Shield, High Removal	1
5.	EX-6-440-020	Gouging Nozzle	1				

Last update of this page: 18/07/2023. See Revision history for details.
For product availability, please check with your local THERMACUT® dealer.

FHT-EX®125TTM

MACHINE TORCH ASSEMBLY



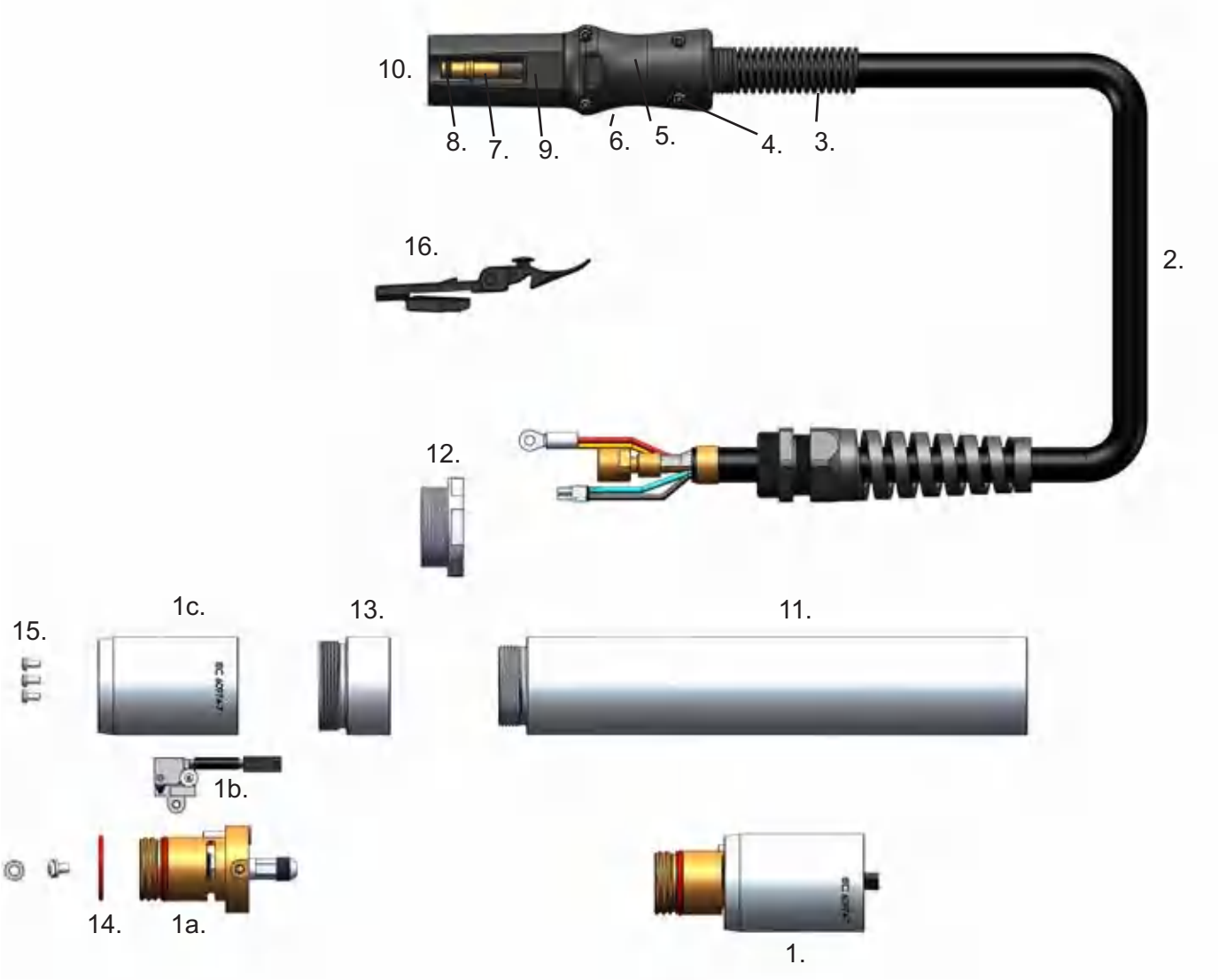
Item	Part No.	Description	Pcs
NS	EX-6-233-001	DEMO FHT-EX®125TTM Machine Torch Assembly/TCS13	1
NS	EX-6-234-001	DEMO FHT-EX®125TTSM Short Machine Torch Assembly/TCS13	1
1.	EX-6-272-001	FHT-EX®125TTSM Short Machine Torch Assembly-w/o consumables w/5m (16.5') Lead/TCS13	1
1.	EX-6-272-002	FHT-EX®125TTSM Short Machine Torch Assembly-w/o consumables w/8m (26.2') Lead/TCS13	1
1.	EX-6-272-003	FHT-EX®125TTSM Short Machine Torch Assembly-w/o consumables w/15m (49.2') Lead/TCS13	1
1.	EX-6-272-004	FHT-EX®125TTSM Short Machine Torch Assembly-w/o consumables w/23m (75.5') Lead/TCS13	1
2.	EX-6-270-001	FHT-EX®125TTM Machine Torch Assy w/o consumables w/5m (16.5')Lead/TCS13	1
2.	EX-6-270-002	FHT-EX®125TTM Machine Torch Assy w/o consumables w/8m (26.2') Lead/TCS13	1
2.	EX-6-270-003	FHT-EX®125TTM Machine Torch Assy w/o consumables w/15m (49.2') Lead/TCS13	1
2.	EX-6-270-004	FHT-EX®125TTM Machine Torch Assy w/o consumables w/23m (75.5') Lead/TCS13	1
a	EX-0-321-003	Latch with Key Assembly	1

a LATCH WITH KEY IS NOT CONTENT OF TORCHES ABOVE. IF YOU NEED IT, YOU HAVE TO ORDER SEPARATELY.

Last update of this page: 18/07/2023. See Revision history for details.
For product availability, please check with your local THERMACUT® dealer.

FHT-EX®125TTM

MACHINE TORCH COMPONENTS



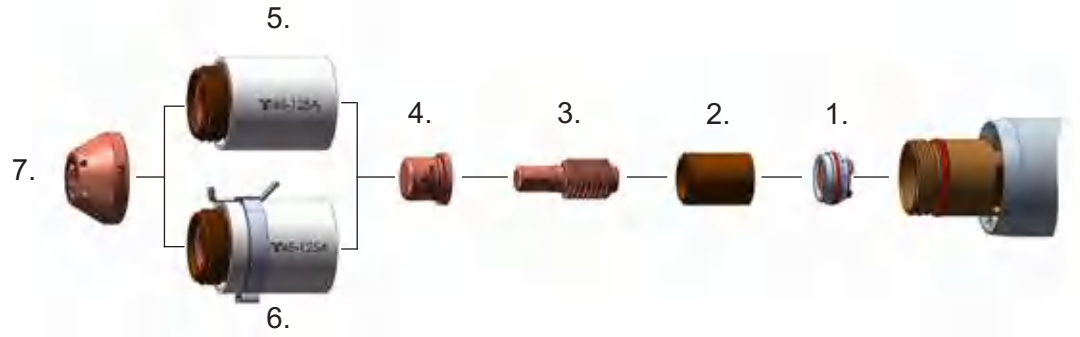
Item	Part No.	Description	Pcs	Item	Part No.	Description	Pcs
1.	EX-6-303-001	FHT-EX125TTM/TTSM Machine Torch Body Replacement Kit	1	7.	EX-0-325-010	Retaining Ring (Outer circlip ring)	1
1a.	EX-6-303-002	FHT-EX®125TTM/TTSM Machine Torch Body Assembly	1	8.	EX-0-325-009	O-Ring (fitted in the TCS plug)	1
1b.	EX-5-304-030	Cap Sensor Replacement Kit with Screws/Machine Torch	1	9.	EX-0-325-005	Male Crimp Pin for TCS Plug	1
1c.	EX-6-306-001	Torch Mounting Sleeve (incl. 3 screws)	1	10.	EX-0-323-001	TCS13 Plug Body	1
2.	EX-6-375-001	FHT-EX®125TT Machine Torch Lead Replacement 5m (16.5')/TCS13	1	11.	EX-6-306-002	Mounting Tube (dia 44.5mm, length 241mm)	1
2.	EX-6-375-002	FHT-EX®125TT Machine Torch Lead Replacement 8m (26.2')/TCS13	1	12.	EX-6-306-004	Strain Relief Thread Adaptor	1
2.	EX-6-375-003	FHT-EX®125TT Machine Torch Lead Replacement 15m (49.2')/TCS13	1	13.	EX-6-306-003	Reduction Nut	1
2.	EX-6-375-004	FHT-EX®125TT Machine Torch Lead Replacement 23m (75')/TCS13	1	14.	EX-6-431-001	O-Ring (fitted on the torch body)	1
3.	EX-5-318-001	TCS Plug Spring Strain Relief	1	15.	EX-5-372-005	Torch Mounting Screws Kit (incl. 3 screws)	1
4.	EX-0-325-015	TCS Clam Shell Screw Kit (incl. 4 screws)	1	a 16.	EX-0-321-003	Latch w/Key Assembly	1
5.	EX-0-325-002	TCS Clam Shell Upper	1				
6.	EX-0-325-001	TCS Clam Shell Lower	1				

a LATCH WITH KEY IS NOT CONTENT OF TORCHES ABOVE. IF YOU NEED IT, YOU HAVE TO ORDER SEPARATELY.

Last update of this page: 18/07/2023. See Revision history for details.
For product availability, please check with your local THERMACUT® dealer.

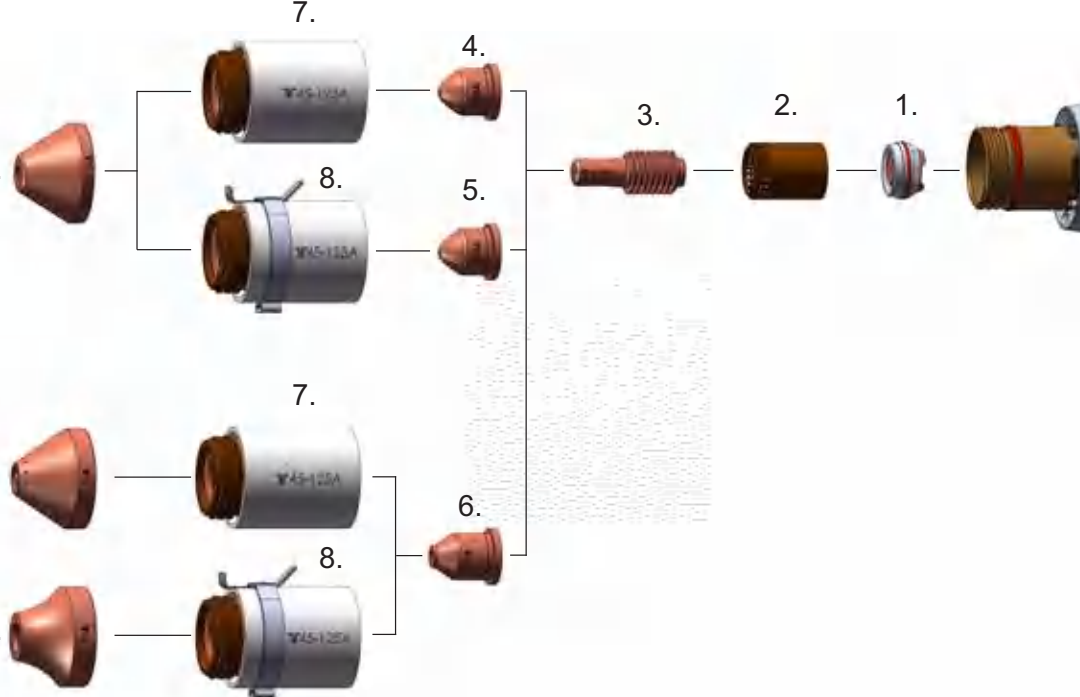
CONSUMABLES

MACHINE TORCH CONSUMABLES - MARKING



Item	Part No.	Description	Pcs	Item	Part No.	Description	Pcs
1.	EX-6-446-001	Swirl Ring Holder	1	5.	EX-6-415-021	Retaining Cap 45-125 A	1
2.	EX-6-404-021	Swirl Ring 45-125 A	1	6.	EX-6-415-022	Retaining Cap 45-125 A, IHS Tab	1
3.	EX-6-401-021	Electrode 45-125 A (5 pcs package)	1	7.	EX-6-445-002	Shield, Marking	1
4.	EX-6-445-001	Nozzle, Marking	1				

MACHINE TORCH CONSUMABLES - 45-65 A

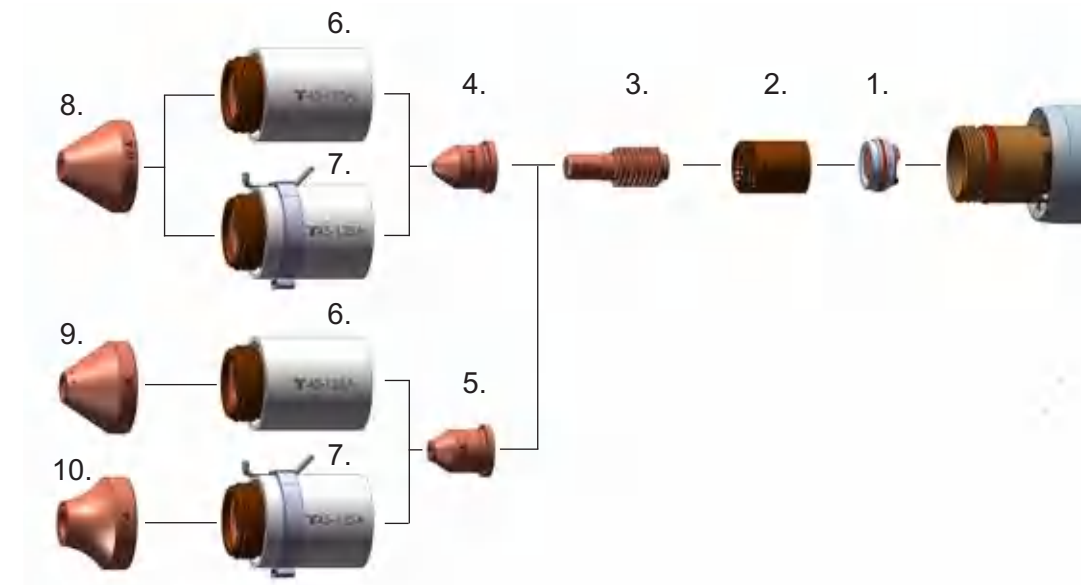


Item	Part No.	Description	Pcs	Item	Part No.	Description	Pcs
1.	EX-6-446-001	Swirl Ring Holder	1	7.	EX-6-415-021	Retaining Cap 45-125A	1
2.	EX-6-404-021	Swirl Ring 45-125A	1	8.	EX-6-415-022	Retaining Cap 45-125A, IHS Tab	1
3.	EX-6-401-021	Electrode 45-125A (5pcs package)	1	9.	EX-6-421-022	Shield 45-65A, Machine	1
4.	EX-6-409-024	Nozzle 45A	1	10.	EX-6-440-023	Gouging Shield, Standard	1
5.	EX-6-409-023	Nozzle 65A	1	11.	EX-6-440-024	Gouging Shield, High Removal	1
6.	EX-6-440-020	Gouging Nozzle	1				

Last update of this page: 18/07/2023. See Revision history for details.
For product availability, please check with your local THERMACUT® dealer.

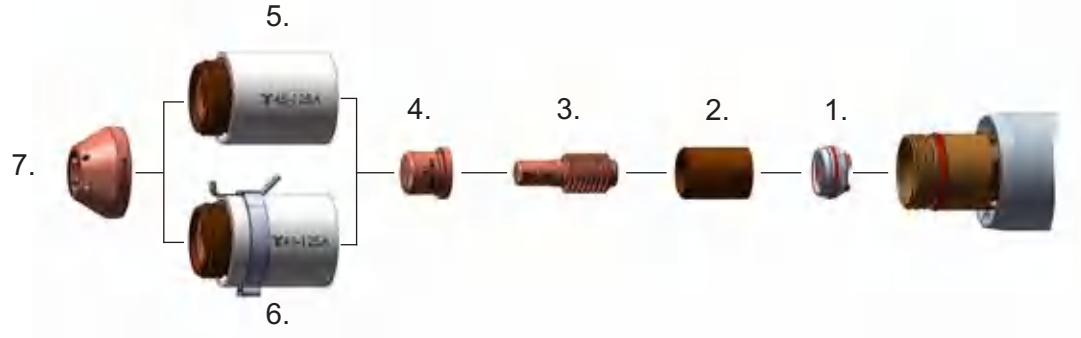
CONSUMABLES

MACHINE TORCH CONSUMABLES - 85-125 A



Item	Part No.	Description	Pcs	Item	Part No.	Description	Pcs
1.	EX-6-446-001	Swirl Ring Holder	1	6.	EX-6-415-021	Retaining Cap 45-125 A	1
2.	EX-6-404-021	Swirl Ring 45-125 A	1	7.	EX-6-415-022	Retaining Cap 45-125 A, IHS Tab	1
3.	EX-6-401-021	Electrode 45-125 A (5 pcs package)	1	8.	EX-6-421-021	Shield 85-125 A, Machine	1
4.	EX-6-409-021	Nozzle 85-125 A	1	9.	EX-6-440-023	Gouging Shield, Standard	1
5.	EX-6-440-020	Gouging Nozzle	1	10.	EX-6-440-024	Gouging Shield, High Removal	1

MACHINE TORCH CONSUMABLES - SMOOTHLINE



Item	Part No.	Description	Pcs	Item	Part No.	Description	Pcs
1.	EX-6-446-001	Swirl Ring Holder	1	5.	EX-6-415-021	Retaining Cap 45-125 A	1
2.	EX-6-440-021	Swirl Ring SmoothLine	1	6.	EX-6-415-022	Retaining Cap 45-125 A, IHS Tab	1
3.	EX-6-401-021	Electrode 45-125 A (5 pcs package)	1	7.	EX-6-414-022	SmoothLine Shield	1
4.	EX-6-414-021	SmoothLine Nozzle	1				

Last update of this page: 18/07/2023. See Revision history for details.
For product availability, please check with your local THERMACUT® dealer.



EX-TRAFIRE[®]SD



EX-TRAFIRE[®]45SD

EX-TRAFIRE® SD LINE OVERVIEW

Fetures / System	EX-TRAFIRE®30H	EX-TRAFIRE®45SD			EX-TRAFIRE®55SD	EX-TRAFIRE®75SD	EX-TRAFIRE®100SD	
Cutting current [I2]	10 - 30 A	20-45 A (20-25 A)		20-45 A		30 - 55 A	30 - 75 A	30 - 100 A
Input voltage [I2]	CE 220-240 VAC ± 15 %	1x230 VAC ± 15 % (1x120 VAC)	3x400 VAC ± 15 %			CE 3x400 VAC ± 15 %	CE 3 x 400 VAC ± 15 %	3 x 400 VAC ± 15 %
Duty cycle	35 % @ 30 A-92 V 60 % @ 25 A-90 V 100 % @ 21 A-88,4 V	50 % @ 45 A,100 % @ 32 A (230 VAC) 40 % @ 25 A,100 % @ 16 A (120 VAC)		80 % @ 45 A, 100 % @ 40 A		50 % @55 A-170 V 60 % @50 A-170 V 100 % @41 A-170 V	100%@75A-170 V	50 % @100 A-170 V 60 % @91 A-170 V 10 0% @80 A-170 V
I1max	22 A	36,7 A	16,2 A			14,9 A	21,6 A	29,6 A
I1eff	13 A	23,2 A	14,4 A			10,5 A	21,6 A	20,7 A
Weight [kg]	10,5	12,7				11,8	24	24
Width [mm]	165	177				177	265	265
Depth [mm]	480	467				467	560	560
Height [mm]	290	228				229	400	400
Industry (IOT) 4.0	Not applicable							
Handheld Application	Yes	Yes			Yes	Yes	Yes	
Mechanised Application	Not applicable	Optional, Yes			Optional, Yes	Optional, Yes	Optional, Yes	
Gouging	Not recommended	Possible			No	Yes	Yes	
Grid Cutting	Yes	Yes			Yes	Yes	Yes	
Torch	FHT-EX®30H	FHT-EX®45TT			FHT-EX®105RTX			
Information's	48 l/min @ 4,5 bar dynamic	90 l/min @ 4,5 bar dynamic			105 A / 100 A approx. 135 l/min, 85 A / 75 A approx. 110 l/min, 65 A / 55 A approx. 98 l/min, 45 A approx. 87 l/min			
Recommended Cut	(*) 8 mm	(*) 12 mm	(*) 12 mm			(*) 20 mm	(*) 25 mm	(*) 35 mm
Maximum	(*) 10 mm	(*) 25 mm	(*) 25 mm			(*) 30 mm	(*) 35 mm	(*) 50 mm
Piercing	(*) 8 mm	(*) 10 mm	(*) 10 mm			(*) 20 mm	(*) 20 mm	(*) 20 mm
Recommended Cut	(**) 4 mm	(**) 12 mm	(**) 12 mm			(**) 15 mm	(**) 18 mm	(**) 20 mm
Maximum	(**) 8 mm	(**) 20 mm	(**) 20 mm			(**) 25 mm	(**) 25 mm	(**) 38 mm
Piercing	(**) 4 mm	(**) 10 mm	(**) 10 mm			(**) 16 mm	(**) 20 mm	(**) 20 mm
Recommended Cut	(***) 6 mm	(***) 12 mm	(***) 12 mm			(***) 15 mm	(***) 18 mm	(***) 20 mm
Maximum	(***) 10 mm	(***) 20 mm	(***) 20 mm			(***) 25 mm	(***) 25 mm	(***) 35 mm
Piercing	(***) 6 mm	(***) 10 mm	(***) 10 mm			(***) 16 mm	(***) 20 mm	(***) 20 mm
Gas type	Compressed Air							
Gas quality Air specification	Recommended Air quality: ISO 8573-1 Class 1.2.2.							
	Air max. particle size: 0.1 microns, class 1 ref. to ISO 8573,							
	Air max. oil: 0.1 mg/m³, class 2 ref.: ISO 8573,							
	Air max. dew point: +3° C, class 4 ref. to ISO 8573							
Nitrogen	Purity ≥ 99,99%							
Gas quality	Clean, moisture-free, without oil							
(*)	Recommendation up to based on low alloyed steel handheld cutting starting from the edge (up to))							
(**)	Recommendation up to based SST handheld cutting starting from the edge (up to)							
(***)	Recommendation up to based on Aluminium handheld cutting starting from the edge (up to)							

Last update of this page: 18/07/2023. See Revision history for details.

Last update of this page: 18/07/2023. See Revision history for details.

EX-TRA-FIRE[®] 30H

PORTABLE AND POWERFUL
PLASMA CUTTING SYSTEM

Last update of this page: 09/06/2021. See Revision history for details.



EX-TRAFIRE® 30H



SIMPLE OPERATION



- + Plug & cut
- + Easily accessible filter regulator
- + Engineered for professionals and metal artists

EX-TRA PERFORMANCE



- + Cutting
- + Precise cuts
- + Easy operation

HIGHEST APPLICATION FLEXIBILITY



- + Plate thicknesses up to 10 mm +
- + Lightweight, exceptionally portable
- + Fixed torch with flexible torch package

BEST COST-EFFECTIVENESS



- + Very low investment
- + Lower running costs

Last update of this page: 09/06/2021. See Revision history for details.

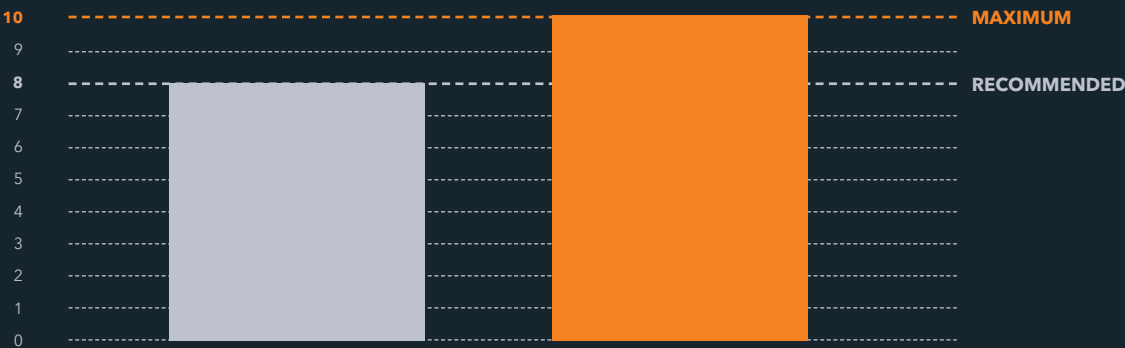
EX-TRAFIRE® 30H



SPECIFICATIONS

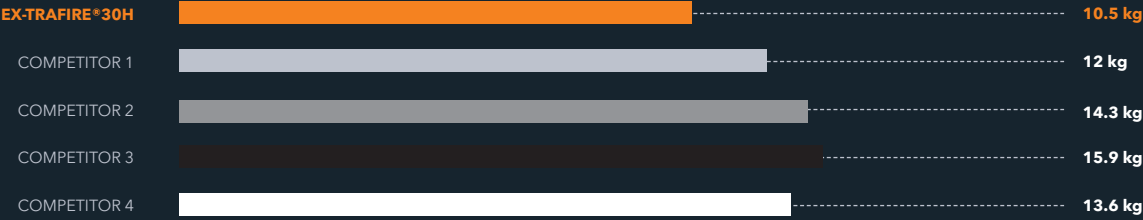
- OUTPUT CURRENT [A] 10-30
- INPUT VOLTAGE [VAC] 220-240 V ± 15 %
- PLASMA GAS COMPRESSED AIR
- CERTIFICATION CE, C-TICK, CCC
- MODES CUTTING
- FREQUENCY [Hz] 50/60
- MAXIMUM INPUT POWER [kVA] 4.9
- OUTPUT VOLTAGE [VDC] 92
- DUTY CYCLE @ 40 °C 35 % @ 30 A, 100 % @ 21 A
- DIMENSION (L x H x W) [mm] 480x290x165
- WEIGHT [kg] 10.5
- RECOMMENDED CUTTING CAPACITY [mm] 8
- SEVERANCE CUTTING CAPACITY [mm] 10
- PIERCING CAPACITY [mm] 8
- AIR FLOW @ [lpm/bar] 48 @ 4.5
- MAXIMUM INPUT PRESSURE [bar/psi] 10/145
- PROTECTION LEVEL IP23S
- INSULATION CLASS H/F
- CNC INTERFACE NO
- INDUSTRY 4.0 NO
- TYPE OF HAND TORCH FHT-EX®30H

MILD STEEL CUTTING CAPACITY IN MILLIMETRES



COMPARISON WITH COMPETITIVE PLASMA CUTTING MACHINES

EX-TRAFIRE®30H IS THE MOST LIGHTWEIGHT IN ITS CLASS (INCLUDING TORCH AND WORK CABLE)



Last update of this page: 09/06/2021. See Revision history for details.

EX-TRAFIRE® 30H

ORDERING INFORMATION

Description	Length	Part No.
MANUAL PLASMA CUTTING SYSTEMS		
EX-TRAFIRE®30H/CE/1x220-240 VAC Hand System/FHT-EX30H-FC 4m/H Starter Kit	4 m	EX-1-010-005

AVAILABLE BULK PACKS

Description	Pcs	Part No.
Bulk Pack - Electrode - 25 pcs	1	EX-2-434-014
Bulk Pack - Nozzle 30 A 0.8 mm - 25 pcs	1	EX-2-435-015
Bulk Pack - Hand (Contact) Shield 30 A - 18 pcs	1	EX-2-436-016
Bulk Pack - Machine Shield 30 A - 18 pcs	1	EX-2-437-017

ACCESSORIES

Description	STD Package QTY	Part No.
DN 7.2 ES Quick Connect Plug with male thread G 1/4"	1	EX-0-802-001
DN 7.2 ES Quick Connect Coupling with male thread G 1/4"	1	EX-0-802-002
Grease 25 ml	1	EX-0-805-001
Filter-EX Compressed Air Filter	1	T-12452
Filter-EX Air Filter Cartridge	8	T-12453
Circle cutting guide kit for FHT-EX®30/40H	1	EX-2-801-001

Last update of this page: 09/06/2021. See Revision history for details.

EX-TRAFIRE® 30H



FRONT VIEW

BACK VIEW



SIDE VIEW

Last update of this page: 09/06/2021. See Revision history for details.

FHT-EX® 30H



The extra-lightweight FHT-EX®30H handheld torch with a flexible cable is suitable for a wide range of applications and ideal for mobile use. This torch is optimally designed for use with EX-TRAFIRE® 30H power supplies. It is permanently connected to the power supply and provides precise cutting results on plate thicknesses of up to 10 mm and more.

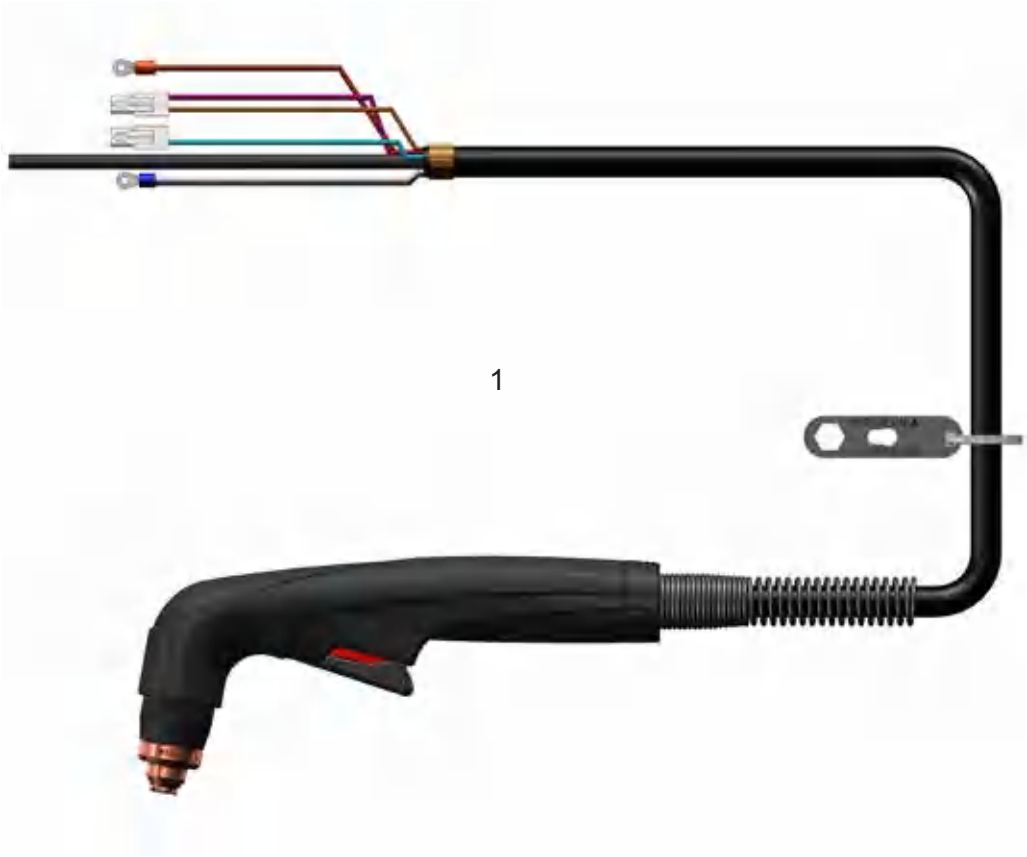
This particularly cost-effective entry-level torch is the result of decades of experience in the field of plasma cutting. It features a robust and durable design in which all consumables can be replaced quickly and easily.

BENEFITS

- An ergonomically shaped handheld torch that reduces fatigue
- Compact and particularly flexible for handheld applications, even if difficult to reach
- A long lifetime thanks to a 100 % duty cycle at 21 A
- Ideal for plate thicknesses of up to 10 mm and more with high power reserves
- Consumables with an extended lifetime
- Optimal heat dissipation thanks to a screw-on electrode
- Piercing max. 8 mm
- Specially designed for use with the EX-TRAFIRE®30H power supply

FHT-EX® 30H

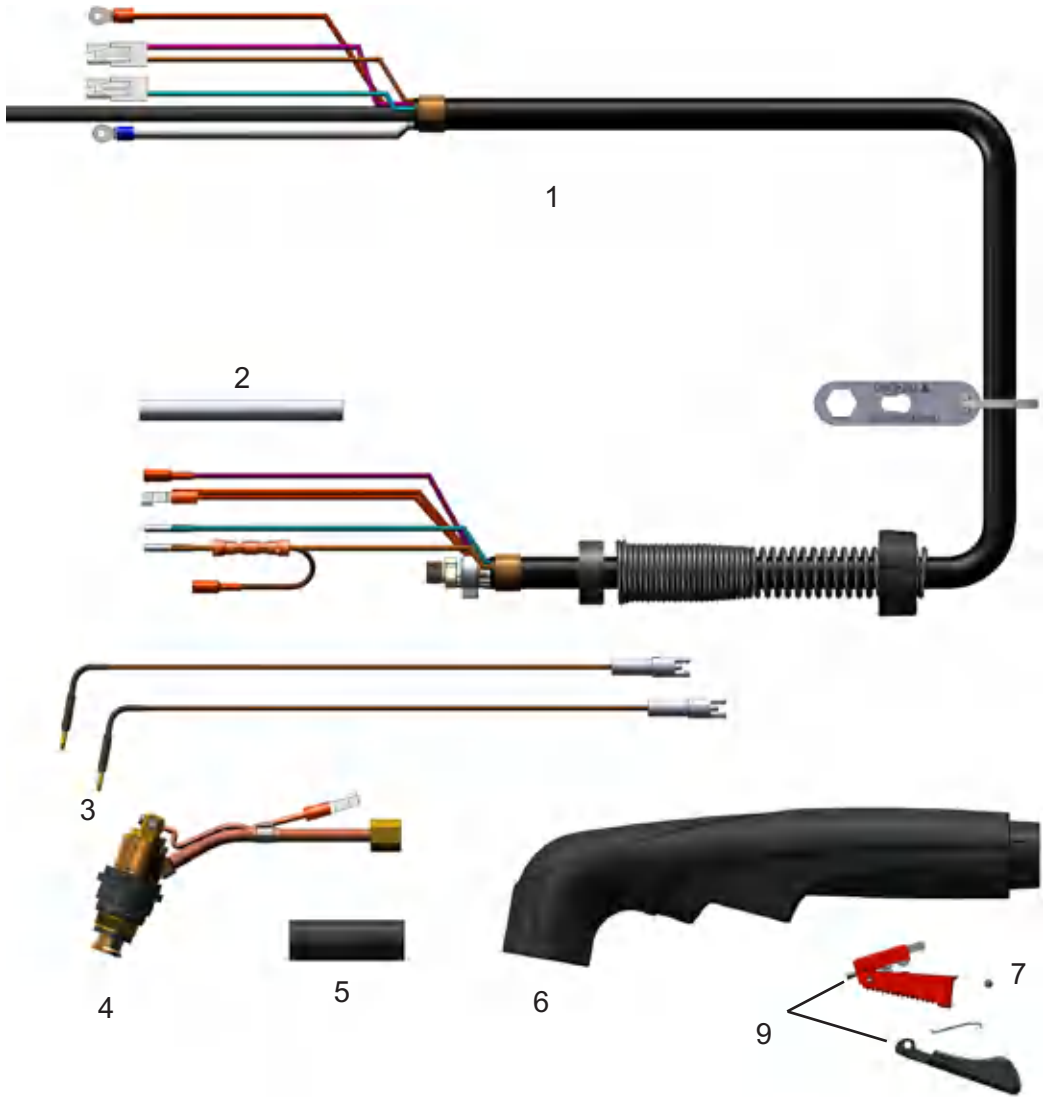
HAND TORCH ASSEMBLY



Item	Part No.	Description	Pcs.
1.	EX-1-134-001	FHT-EX®30H Hand Torch Assembly with 4m Lead/FC	1

FHT-EX® 30H

HAND TORCH COMPONENTS

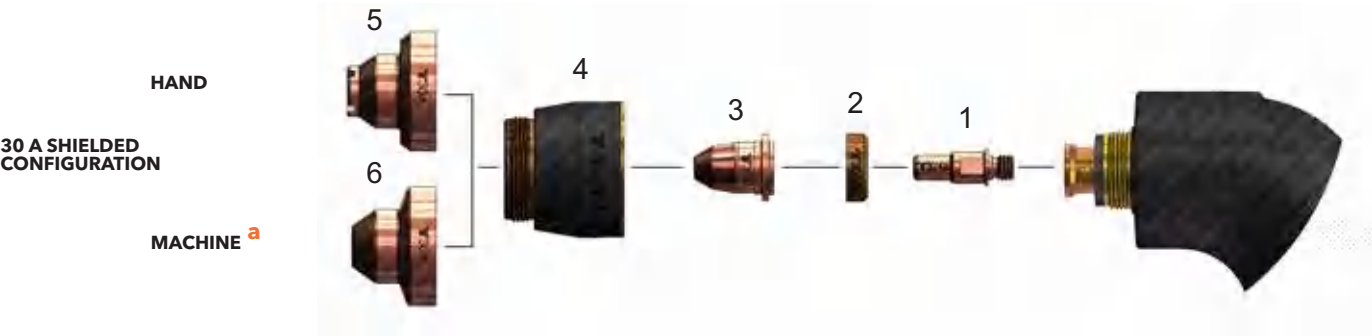


Item	Part No.	Description	Pcs.	Item	Part No.	Description	Pcs.
1.	EX-1-373-001	Hand Torch Lead Replacement Kit 4m Lead/FC	1	6.	EX-2-314-015	Hand Torch Handle Replacement Kit	1
2.	EX-0-319-021	Insulating Teflon Tube	1	7.	EX-5-309-013	Trigger	1
3.	EX-2-304-020	Hand Torch PIP Pins Replacement Kit (with Wires)	1	8.	EX-5-310-014	Trigger Guard	1
4.	EX-2-302-009	Hand Torch Body FHT-EX®30H	1	9.	EX-5-313-018	Safety Trigger Replacement Kit	1
5.	EX-0-319-011	Shrink Tube	1	NS	EX-2-431-014	O-Ring (fitted on the torch body)	2

Last update of this page: 24/01/2022. See Revision history for details.

CONSUMABLES

HAND TORCH CONSUMABLES



Item	Part No.	Description	Pcs.	Item	Part No.	Description	Pcs.
1.	EX-2-401-001	Electrode	5	a 6.	EX-2-421-006	Machine Shield 30 A	1
2.	EX-2-404-002	Swirl Ring	2	NS	EX-2-434-014	Bulk Pack - Electrode - 25 pcs	1
3.	EX-2-409-003	Nozzle 30 A, 0.8 mm	5	NS	EX-2-435-015	Bulk Pack - Nozzle 30 A, 0.8 mm - 25 pcs	1
4.	EX-2-415-004	Nozzle Retaining Cap (Protection Cap)	1	NS	EX-2-437-017	Bulk Pack - Machine Shield 30 A - 18 pcs	1
5.	EX-2-419-005	Hand Shield 30 A	1				

NS NOT SHOWN IN THE PICTURE
a FOR USE WITH CIRCLE CUTTING GUIDE OR FOR BEVEL CUTTING

Last update of this page: 09/06/2021. See Revision history for details.

EX-TRA[®]FIRE[®]40SD

**LIGHTWEIGHT AND POWERFUL
PLASMA CUTTING SYSTEM.**

Last update of this page: 09/06/2021. See Revision history for details.



EX-TRAFIRE® 40SD

Sale discontinued



SIMPLE OPERATION



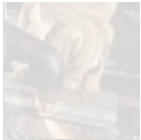
- + Plug & cut
- + Engineered for hobbyist

EX-TRA PERFORMANCE



- + Precise cuts
- + Easy operation

HIGHEST APPLICATION FLEXIBILITY



- + Plate thicknesses up to 15 mm +
- + Lightweight, exceptionally portable

BEST COST-EFFECTIVENESS



- + Very low investment
- + Lower running costs

Last update of this page: 18/07/2023. See Revision history for details.

EX-TRAFIRE® 40SD

ORDERING INFORMATION

Description	Length	Part No.
MANUAL PLASMA CUTTING SYSTEMS		
EX-TRAFIRE®40SD/CE/1x100-240 V Hand System/FHT-EX40H 4m/H Starter Kit	4 m	EX-2-010-001
EX-TRAFIRE®40SD/CE/1x100-240 V Hand System/FHT-EX40H 5m/H Starter Kit	5 m	EX-2-010-002
EX-TRAFIRE®40SD/CE/1x100-240 V Hand System/FHT-EX40H 7,5m/H Starter Kit	7.5 m	EX-2-010-003
EX-TRAFIRE®40SD/CE/1x100-240 V Hand System/FHT-EX40H 15m/H Starter Kit	15 m	EX-2-010-004
MECHANIZED PLASMA CUTTING SYSTEMS		
EX-TRAFIRE®40SD/CE/1x100-240 V Machine System/FHT-EX40M 4m/M Starter Kit	4 m	EX-2-011-001
EX-TRAFIRE®40SD/CE/1x100-240 V Machine System/FHT-EX40M 5m/M Starter Kit	5 m	EX-2-011-002
EX-TRAFIRE®40SD/CE/1x100-240 V Machine System/FHT-EX40M 7,5m/M Starter Kit	7.5 m	EX-2-011-003
EX-TRAFIRE®40SD/CE/1x100-240 V Machine System/FHT-EX40M 15m/M Starter Kit	15 m	EX-2-011-004
PLASMA POWER SUPPLY UNITS		
EX-TRAFIRE®40SD/CE/1x100-240 V power supply unit (fully-equipped*)		EX-2-001-007

* Fully-equipped=CNC interface & Serial interfaceport (CAN bus)

AVAILABLE BULK PACKS

Description	Pcs	Part No.
Bulk Pack - Electrode - 25 pcs	1	EX-2-434-014
Bulk Pack - Nozzle 30 A - 25 pcs	1	EX-2-435-015
Bulk Pack - Hand (contact) Shield 30 A - 18 pcs	1	EX-2-436-016
Bulk Pack - Machine Shield 30 A - 18 pcs	1	EX-2-437-017
Bulk Pack - Nozzle 40 A - 25 pcs	1	EX-2-435-001
Bulk Pack - Hand (contact) Shield 40 A - 18 pcs	1	EX-2-436-001
Bulk Pack - Machine Shield 40 A - 18 pcs	1	EX-2-437-001

ACCESSORIES

Description	Pcs	Part No.
DN 7.2 ES Quick Connect Plug with female thread G 1/4"	1	EX-0-802-000
DN 7.2 ES Quick Connect Plug with male thread G 1/4"	1	EX-0-802-001
DN 7.2 ES Quick Connect Coupling with male thread G 1/4"	1	EX-0-802-002
Grease 25 ml	1	EX-0-805-001
Filter-EX Compressed Air Filter	1	T-12452
Filter-EX Air Filter Cartridge	8	T-12453
Circle cutting guide kit for FHT-EX®30/40H	1	EX-2-801-001

Last update of this page: 18/07/2023. See Revision history for details.

FHT-EX® 40H



The lightweight FHT-EX®40H hand and machine torches with flexible cables are suitable for a wide range of applications and ideal for mobile use. These torches are optimally designed for use with EX-TRAFIRE®40SD power sources and are suitable for cutting and grid-cutting. They provide precise cutting results on plate thicknesses of up to 15 mm and more.

Thanks to the THERMACUT® Torch Connection System (TCS), changing the torch is a quick and easy process. The powerful torches are the result of decades of experience in the field of plasma cutting. They feature an extremely robust and durable design in which all consumables can be replaced quickly and easily.

BENEFITS

- An ergonomically shaped handheld torch that reduces fatigue
- Compact and particularly flexible for handheld applications, even if difficult to reach
- Long lifetime thanks to a 100 % duty cycle at 25 A
- Ideal for plate thicknesses of up to 15 mm and more with high power reserves
- Consumables with an extended lifetime
- Quick and tool-free replacement of consumables
- Piercing max. 10 mm
- Specially designed for use with the EX-TRAFIRE®40SD power supply

FHT-EX® 40H

HAND TORCH ASSEMBLY

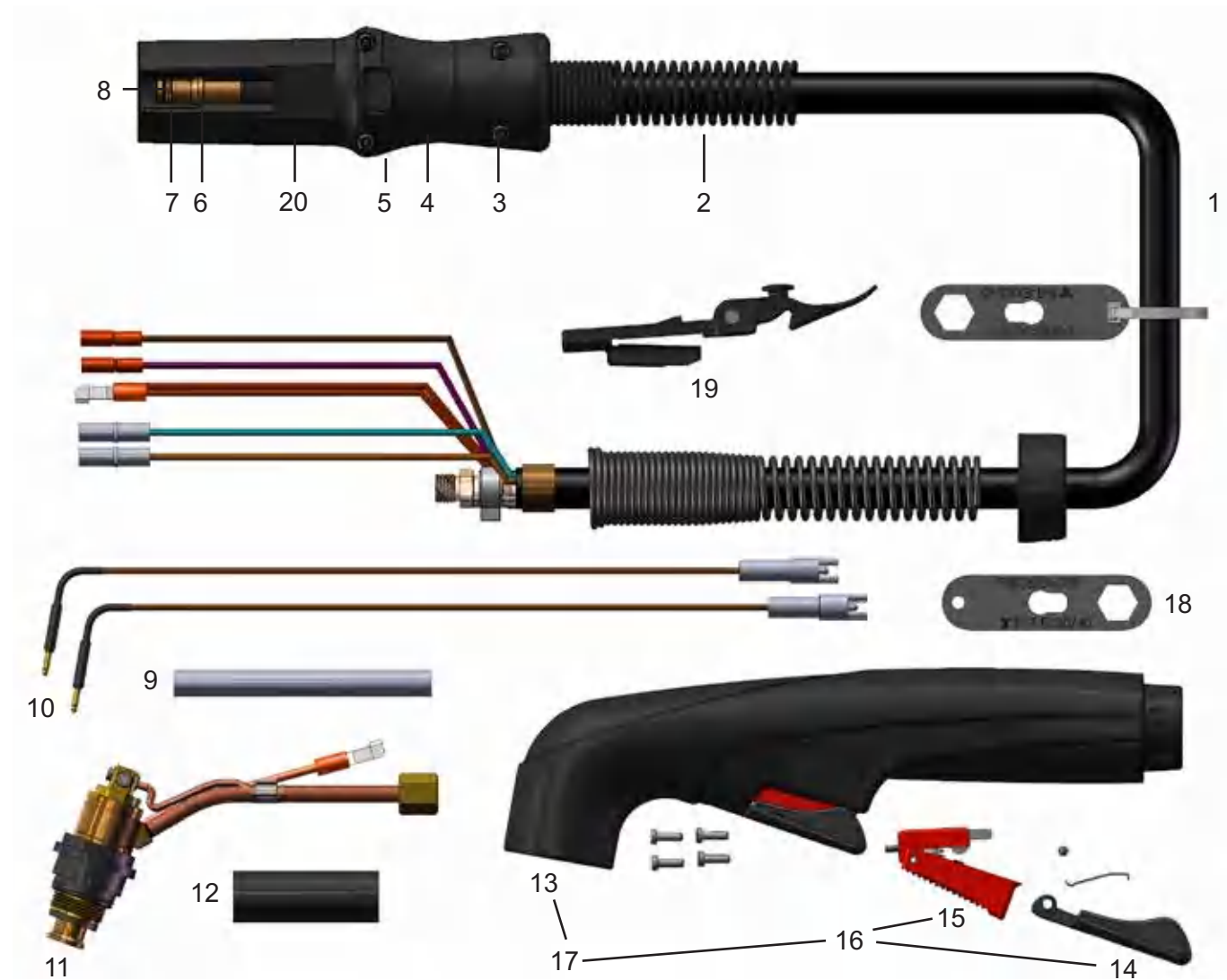


Item	Part No.	Description	Pcs
1.	EX-2-130-001	FHT-EX®40H Hand Torch Assembly w/o consumables/4m Lead/TCS13	1
	EX-2-101-003	FHT-EX®40H Hand Torch Assembly w/o consumables/5m Lead/TCS13	1
	EX-2-131-005	FHT-EX®40H Hand Torch Assembly w/o consumables/7.5m Lead/TCS13	1
	EX-2-106-007	FHT-EX®40H Hand Torch Assembly w/o consumables/15m Lead/TCS13	1
a 2.	EX-0-321-003	Latch with Key Assembly	1

a LATCH WITH KEY IS NOT CONTENT OF TORCHES ABOVE. IF YOU NEED IT, YOU HAVE TO ORDER SEPARATELY.

FHT-EX® 40H

HAND TORCH COMPONENTS



Item	Part No.	Description	Pcs	Item	Part No.	Description	Pcs
OD 1.	EX-2-328-001	Hand Torch Lead Replacement Kit 4m Lead/TCS13	1	10.	EX-2-304-020	Hand Torch PIP Pins Replacement Kit (with Wires)	1
OD	EX-2-331-002	Hand Torch Lead Replacement Kit 5m Lead/TCS13	1	11.	EX-2-302-009	Hand Torch Body FHT-EX®40H	1
OD	EX-2-329-003	Hand Torch Lead Replacement Kit 7.5m Lead/TCS13	1	12.	EX-0-319-011	Shrink Tube	1
OD	EX-2-336-004	Hand Torch Lead Replacement Kit 15m Lead/TCS13	1	13.	EX-2-308-012	Hand Torch Handle Kit	1
2.	EX-5-318-001	TCS Plug Spring Strain Relief	1	14.	EX-5-310-014	Trigger Guard	1
3.	EX-0-325-015	TCS Clam Shell Screw	1	15.	EX-5-309-013	Trigger	1
4.	EX-0-325-002	TCS Clam Shell Upper	1	16.	EX-5-313-018	Safety Trigger Replacement Kit	1
5.	EX-0-325-001	TCS Clam Shell Lower	1	17.	EX-2-314-015	Hand Torch Handle Replacement Kit	1
6.	EX-0-325-010	Retaining Ring (Outer circlip ring)	1	18.	EX-2-427-010	Electrode Wrench FHT-EX®30/40	1
7.	EX-0-325-009	O-Ring (fitted in the TCS plug)	1	a 19.	EX-0-321-003	Latch with Key Assembly	1
8.	EX-0-325-005	Male Crimp Pin for TCS Plug	1	20.	EX-0-323-001	TCS13 Plug Body	1
9.	EX-0-319-021	Insulating Teflon Tube	1	NS	EX-2-431-014	O-Ring (fitted on the torch body)	2

OD ON DEMAND - WE DO NOT KEEP THESE PARTS IN STOCK, COST IS SET ACCORDING TO THE ORDERED QUANTITY, DELIVERY TIME MAY DIFFER FROM STANDARD PRODUCT

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Last update of this page: 24/01/2022. See Revision history for details.

FHT-EX® 40M

MACHINE TORCH ASSEMBLY



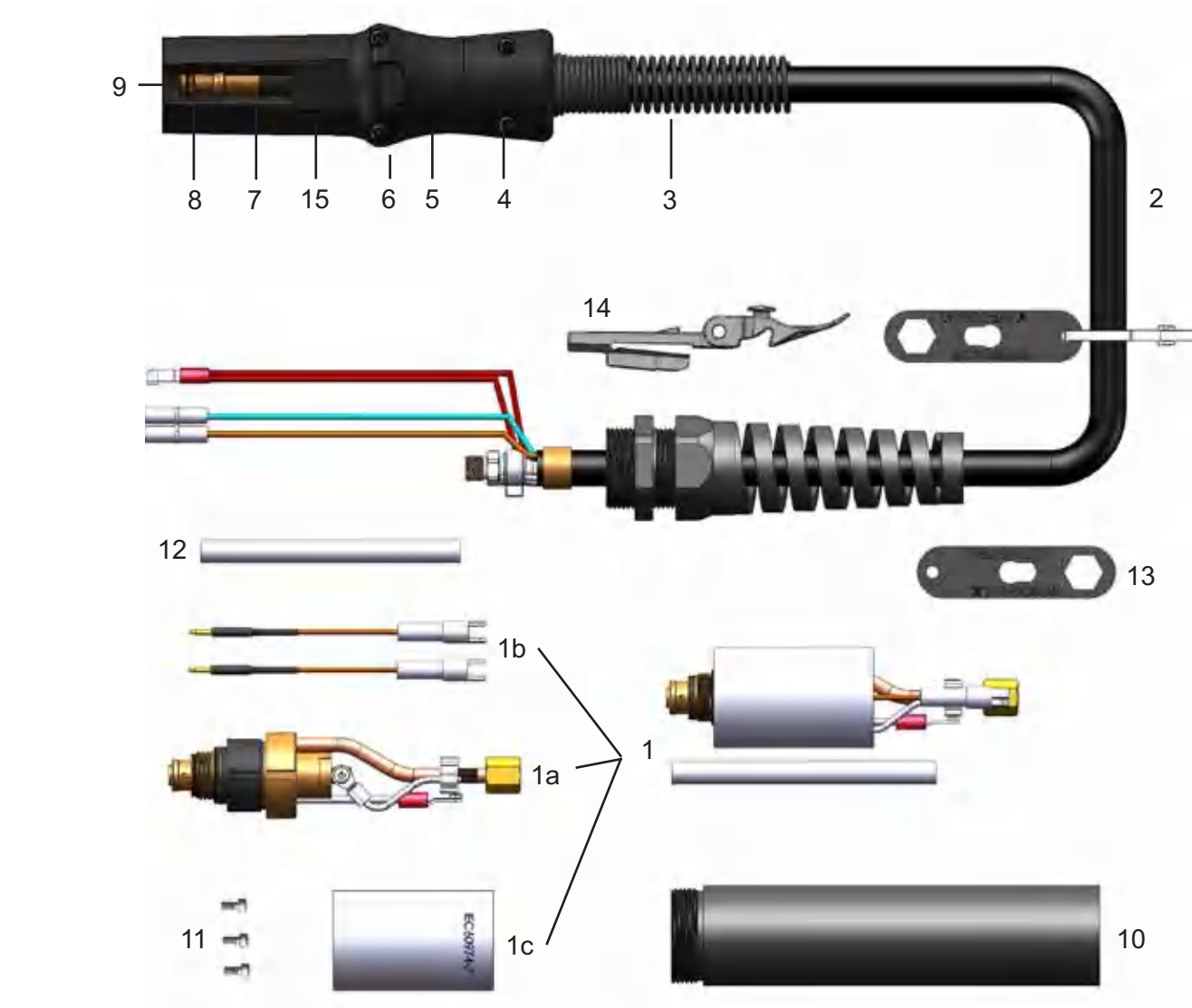
Item	Part No.	Description	Pcs
1.	EX-2-233-000	DEMO FHT-EX®40M Machine Torch Assembly/TCS13	1
	EX-2-235-001	FHT-EX®40M Machine Torch Assembly w/o consumables/4m Lead/TCS13	1
	EX-2-202-003	FHT-EX®40M Machine Torch Assembly w/o consumables/5m Lead/TCS13	1
	EX-2-236-005	FHT-EX®40M Machine Torch Assembly w/o consumables/7.5m Lead/TCS13	1
	EX-2-207-007	FHT-EX®40M Machine Torch Assembly w/o consumables/15m Lead/TCS13	1
a 2.	EX-0-321-003	Latch with Key Assembly	1

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Last update of this page: 09/06/2021. See Revision history for details.

FHT-EX® 40M

MACHINE TORCH COMPONENTS



Item	Part No.	Description	Pcs	Item	Part No.	Description	Pcs	
1.	EX-2-301-010	Machine Torch Body Assembly FHT-EX®40M	1	6.	EX-0-325-001	TCS Clam Shell Lower	1	
1a.	EX-2-301-011	Machine Torch Body FHT-EX®40M	1	7.	EX-0-325-010	Retaining Ring (Outer Circlip Ring)	1	
1b.	EX-2-304-021	Machine Torch PIP Pins Replacement Kit (with Wires)	1	8.	EX-0-325-009	O-Ring (fitted in the TCS plug)	1	
1c.	EX-2-306-022	Torch Mounting Sleeve (incl. screws)	1	9.	EX-0-325-005	Male Crimp Pin for TCS Plug	1	
OD	2.	EX-2-326-005	Machine Torch Lead Replacement Kit 4m Lead/TCS13	1	10.	EX-2-306-023	Torch Positioning Sleeve	1
OD	EX-2-352-006	Machine Torch Lead Replacement Kit 5m Lead/TCS13	1	11.	EX-0-372-001	Torch Mounting Screw	1	
OD	EX-2-327-007	Machine Torch Lead Replacement Kit 7.5m Lead/TCS13	1	12.	EX-0-319-021	Insulating Teflon Tube	1	
	EX-2-357-008	Machine Torch Lead Replacement Kit 15m Lead/TCS13	1	13.	EX-2-427-010	Electrode Wrench FHT-EX®40	1	
3.	EX-5-318-001	TCS Plug Spring Strain Relief	1	a	14.	EX-0-321-003	Latch with Key Assembly	1
4.	EX-0-325-015	TCS Clam Shell Screw	1	15.	EX-0-323-001	TCS13 Plug Body	1	
5.	EX-0-325-002	TCS Clam Shell Upper	1	NS	EX-2-431-014	O-Ring (fitted on the torch body)	2	

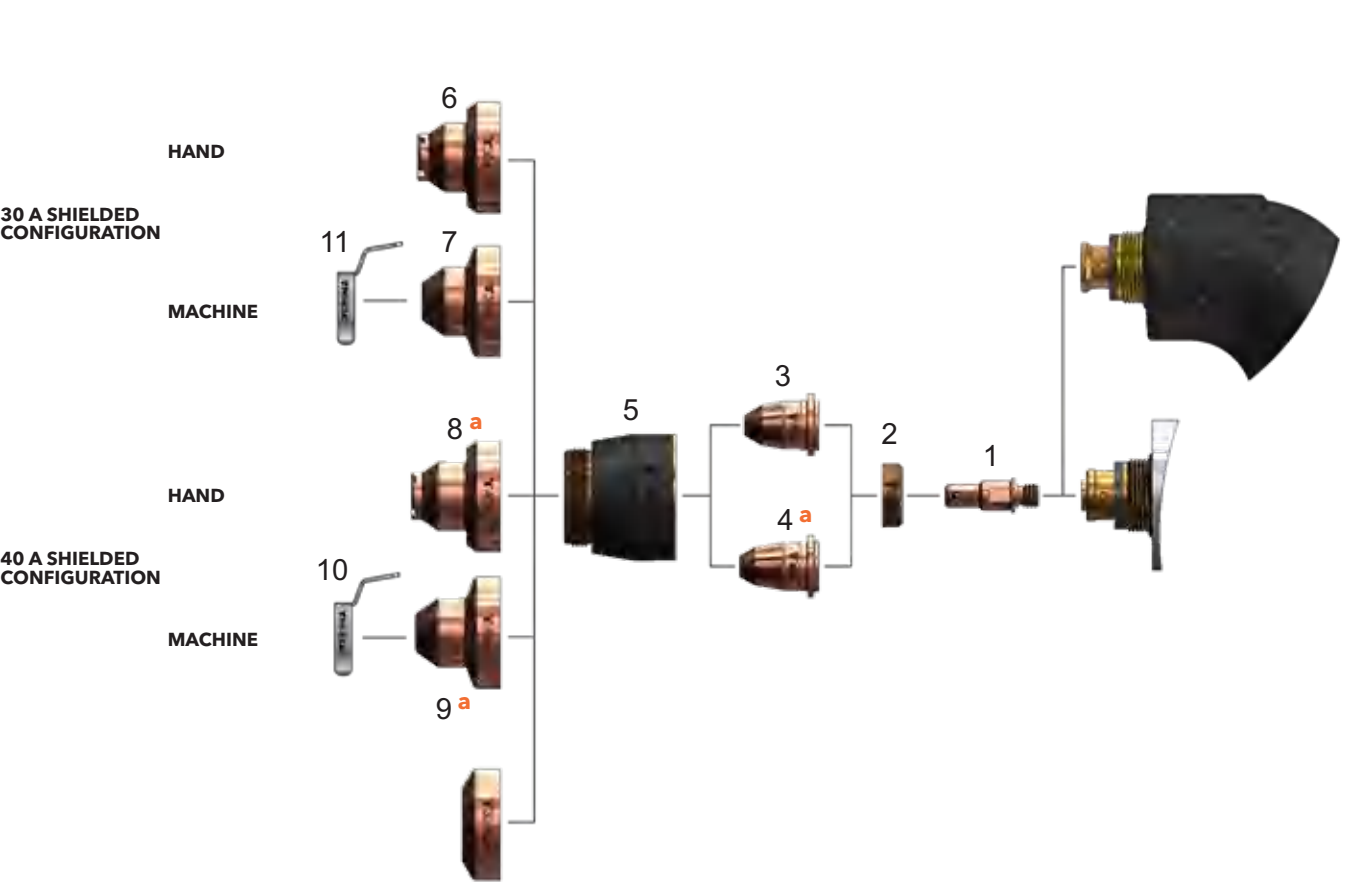
OD ON DEMAND - WE DO NOT KEEP THESE PARTS IN STOCK, COST IS SET ACCORDING TO THE ORDERED QUANTITY, DELIVERY TIME MAY DIFFER FROM STANDARD PRODUCT

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Last update of this page: 24/01/2022. See Revision history for details.

CONSUMABLES

HAND / MACHINE TORCH CONSUMABLES



Item	Part No.	Description	Pcs	Item	Part No.	Description	Pcs
1.	EX-2-401-001	Electrode	5	a 9.	EX-2-421-001	Machine Shield 40 A	1
2.	EX-2-404-002	Swirl Ring	2	NS	EX-2-434-014	Bulk Pack - Electrode - 25 pcs	1
3.	EX-2-409-003	Nozzle 30 A 0.8 mm	5	NS	EX-2-435-015	Bulk Pack - Nozzle 30 A 0.8 mm - 25 pcs	1
a 4.	EX-2-409-001	Nozzle 40 A 0.9 mm	5	a NS	EX-2-435-001	Bulk Pack - Nozzle 40 A 0.9 mm - 25 pcs	1
5.	EX-2-415-004	Nozzle Retaining Cap (Protection Cap)	1	NS	EX-2-437-017	Bulk Pack - Machine Shield 30 A - 18 pcs	1
6.	EX-2-419-005	Hand Shield 30 A	1	a NS	EX-2-437-001	Bulk Pack - Machine Shield 40 A - 18 pcs	1
7.	EX-2-421-006	Machine Shield 30 A	1	10.	EX-2-428-011	IHS Ohmic Clip	1
a 8.	EX-2-419-001	Hand Shield 40 A	1				

NS NOT SHOWN IN THE PICTURE

a ONLY FOR EX-TRAFIRE®40SD

Last update of this page: 09/06/2021. See Revision history for details.

EX-TRA[®]FIRE[®]45SD

PROFESSIONAL AND VERSATILE
PLASMA CUTTING SYSTEM.

Last update of this page: 09/06/2021. See Revision history for details.



EX-TRAFIRE® 45SD



SIMPLE OPERATION



- + Bright LCD system information and control panel
- + Easily accessible, protected filter regulator
- + Engineered for professionals and demanding beginners

EX-TRA PERFORMANCE



- + Cutting, gouging, grid mode
- + Exact cuts
- + Industry leading blue LCD display

HIGHEST APPLICATION FLEXIBILITY



- + Plate thicknesses up to 25 mm +
- + Lightweight, exceptionally portable
- + TCS quick change flexible torch packages
- + Suitable for generator use

BEST COST-EFFECTIVENESS



- + Significantly lower investment
- + High consumable lifetime
- + Lower running costs

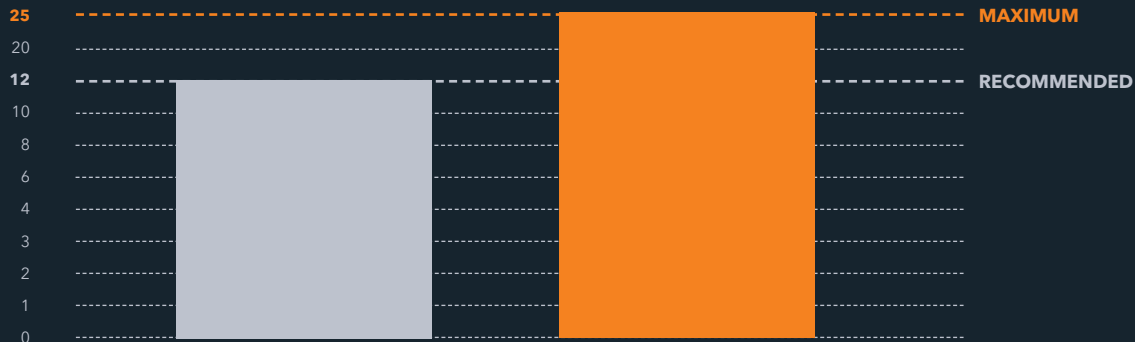
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EX-TRAFIRE® 45SD

SPECIFICATIONS

	SINGLE PHASE		THREE PHASE
Input voltage [VAC]	1x120 V +-15 %	1x230 V +-15 %	3x400 V +-15 %
Output current [A]	20-25	20-45	20-45
Plasma gas	Compressed air		
Certification CE, C-TICK, CCC	CE	CE/C-TICK	CE/C-TICK
Modes	CUTTING / GOUGING / GRID CUTTING		
Frequency [Hz]	50/60		
Maximum input power [kVA]	4,4	7,59	6,48
Output voltage [VDC]	145		
Duty cycle @ 40 °C	40 % @ 25 A / 100 % @16 A	50 % @ 45 A / 10 0% @ 32 A	80 % @ 45 A / 100 % 40 A
Dimension (l x h x w) mm	469 x 228 x 177		
Weight [kg]	12,7		
Recommended cutting capacity [mm]	8	12	
Severance cutting capacity [mm]	12	25	
Piercing capacity [mm]	10	10	
Air flow @ [lpm/bar]	90 @ 4.8		
Maximum input pressure [bar/psi]	10/145		
Protection level	IP23S		
Insulation class	F		
CNC interface	YES		
Industry 4.0	NO		
Type of hand torch	FHT-EX®45TTH		
Type of machine torch	FHT-EX®45TTM		

MILD STEEL CUTTING CAPACITY IN MILLIMETRES



Last update of this page: 09/06/2021. See Revision history for details.

EX-TRAFIRE®45SD

ORDERING INFORMATION

Description	Length	Part No.
MANUAL PLASMA CUTTING SYSTEMS		
EX-TRAFIRE®45SD/CE/3x400 V Hand System/FHT-EX®45TTH 5m/H Starter Kit	5 m	EX-2-010-011
EX-TRAFIRE®45SD/CE/3x400 V Hand System/FHT-EX®45TTH 8m/H Starter Kit	8 m	EX-2-010-012
EX-TRAFIRE®45SD/CE/3x400 V Hand System/FHT-EX45®TTH 15m/H Starter Kit	15 m	EX-2-010-013
EX-TRAFIRE®45SD/CE/1x110/230 V Hand System/FHT-EX45®TTH 5m/H Starter Kit	5 m	EX-2-010-020
EX-TRAFIRE®45SD/CE/1x110/230 V Hand System/FHT-EX45®TTH 8m/H Starter Kit	8 m	EX-2-010-021
EX-TRAFIRE®45SD/CE/1x110/230 V Hand System/FHT-EX45®TTH 15m/H Starter Kit	15 m	EX-2-010-022
MECHANIZED PLASMA CUTTING SYSTEMS		
EX-TRAFIRE®45SD/CE/3x400 V Machine System/FHT-EX45®TTM 5m/M Starter Kit	5 m	EX-2-011-008
EX-TRAFIRE®45SD/CE/3x400 V Machine System/FHT-EX45®TTM 8m/M Starter Kit	8 m	EX-2-011-009
EX-TRAFIRE®45SD/CE/3x400 V Machine System/FHT-EX45®TTM 15m/M Starter Kit	15 m	EX-2-011-010
EX-TRAFIRE®45SD/CE/1x110/230 V Machine System/FHT-EX45®TTM 5m/M Starter Kit	5 m	EX-2-011-014
EX-TRAFIRE®45SD/CE/1x110/230 V Machine System/FHT-EX45®TTM 8m/M Starter Kit	8 m	EX-2-011-015
EX-TRAFIRE®45SD/CE/1x110/230 V Machine System/FHT-EX45®TTM 15m/M Starter Kit	15 m	EX-2-011-016
PLASMA POWER SUPPLY UNITS		
EX-TRAFIRE®45SD/CE/3x400 V power supply unit (fully-equipped*)		EX-2-001-030
EX-TRAFIRE®45SD/CE/1x110/230 V power supply unit (fully-equipped*)		EX-2-001-024

* Fully-equipped=CNC interface & Serial interfaceport (CAN bus)

AVAILABLE BULK PACKS

Description	Pcs	Part No.
Bulk Pack-Electrode - 25 pcs	1	EX-2-434-201
Bulk Pack-Nozzle - 25 pcs	1	EX-2-435-201
Bulk Pack - Hand (Contact) Shield - 18 pcs	1	EX-2-436-201
Bulk Pack - Machine Shield - 18 pcs	1	EX-2-437-201

ACCESSORIES

Description	Pcs	Part No.
DN 7.2 ES Quick Connect Plug with female thread G 1/4"	1	EX-0-802-000
DN 7.2 ES Quick Connect Plug with male thread G 1/4"	1	EX-0-802-001
DN 7.2 ES Quick Connect Coupling with male thread G 1/4"	1	EX-0-802-002
Grease 25 ml	1	EX-0-805-001
Filter-EX Compressed Air Filter	1	T-12452
Filter-EX Air Filter Cartridge	8	EX-0-804-002

Last update of this page: 09/06/2021. See Revision history for details.

EX-TRAFIRE®45SD



FRONT VIEW



BACK VIEW



SIDE VIEW

Last update of this page: 09/06/2021. See Revision history for details.

FHT-EX®45TT



MODERN AND
CAPABLE TORCH



The high-performant FHT-EX®45TT H/M hand and machine torches are ideal for meeting tough demands in continuous operation. These torches are optimally designed for use with EX-TRAFIRE®45SD power supplies and are suitable for cutting, gouging and grid-cutting. They can cut plate thickness of up to 25 mm and more precisely and quickly.

Thanks to the THERMACUT® Torch Connection System (TCS), changing the torch is a quick and easy process. The powerful torches are the result of decades of experience in the field of plasma cutting. They feature an extremely robust and durable design in which all consumables can be replaced quickly and easily.

BENEFITS

- High-performant torches for mechanised applications and handheld use
- Ergonomic handheld torches for safe and reliable holding and guiding in all positions
- Compact and flexible for handheld applications, even in the case of tight radii or gouging of fillet welds
- 100 % duty cycle at 45 A, ideal for continuous use
- Ideal for plate thicknesses of up to 25+ mm and more with high power reserves
- Consumables with an extended lifetime
- Quick and tool-free replacement of consumables
- Piercing max. 10 mm
- Perfectly designed for use with EX-TRAFIRE®45SD power supplies

Last update of this page: 09/06/2021. See Revision history for details.

FHT-EX®45TTH

HAND TORCH ASSEMBLY



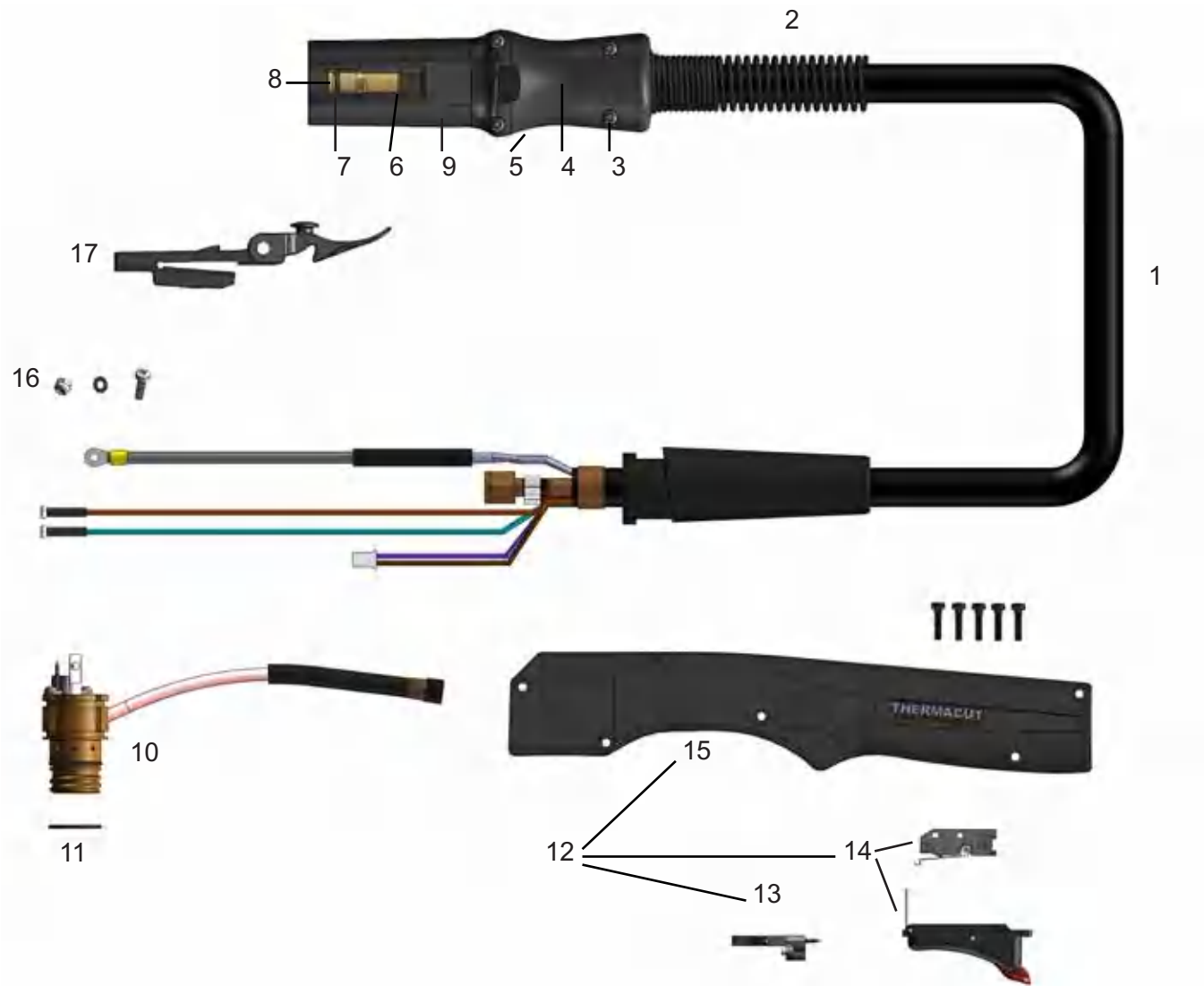
Item	Part No.	Description	Pcs
1.	EX-2-133-001	FHT-EX45®TTH DEMO Hand Torch Assembly w/consumables/TCS13	1
	EX-2-101-001	FHT-EX45®TTH Hand Torch Assembly w/o consumables w/5m Lead/TCS13	1
	EX-2-103-001	FHT-EX45®TTH Hand Torch Assembly w/o consumables w/8m Lead/TCS13	1
	EX-2-106-001	FHT-EX45®TTH Hand Torch Assembly w/o consumables w/15m Lead/TCS13	1
a 2.	EX-0-321-003	Latch with Key Assembly	1

a LATCH WITH KEY IS NOT CONTENT OF TORCHES ABOVE. IF YOU NEED IT, YOU HAVE TO ORDER SEPARATELY.

Last update of this page: 09/06/2021. See Revision history for details.

FHT-EX®45TTH

HAND TORCH COMPONENTS



Item	Part No.	Description	Pcs	Item	Part No.	Description	Pcs
1.	EX-2-331-001	FHT-EX®45TTH Hand Torch Lead Replacement Kit 5m Lead/TCS13	1	9.	EX-0-323-001	TCS13 Plug Body	1
1.	EX-2-333-001	FHT-EX®45TTH Hand Torch Lead Replacement Kit 8m Lead/TCS13	1	10.	EX-2-302-001	Hand Torch Body FHT-EX®45TTH	1
1.	EX-2-336-001	FHT-EX®45TTH Hand Torch Lead Replacement Kit 15m Lead/TCS13	1	11.	EX-5-431-050	O-Ring (fitted on the torch body)	2
2.	EX-5-318-001	TCS Plug Spring Stain Relief	1	12.	EX-2-314-001	FHT-EX®45TTH Hand Torch Handle Replacement Kit	1
3.	EX-0-325-015	TCS Clam Shell Screw	1	13.	EX-2-305-001	Cap-sensor Replacement Kit with Screws/ Hand Torch	1
4.	EX-0-325-002	TCS Clam Shell Upper	1	14.	EX-2-313-001	Safety Trigger with start switch	1
5.	EX-0-325-001	TCS Clam Shell Lower	1	15.	EX-2-308-001	Hand Torch Handle with Screws	1
6.	EX-0-325-010	Retaining Ring (Outer circlip ring)	1	16.	EX-5-372-010	Cathode mounting kit	1
7.	EX-0-325-009	O-Ring (fitted in the TCS plug)	1	a 17.	EX-0-321-003	Latch w/Key Assembly	1
8.	EX-0-325-005	Male Crimp Pin for TCS Plug	1				

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Last update of this page: 09/06/2021. See Revision history for details.

FHT-EX®45TTM

MACHINE TORCH ASSEMBLY



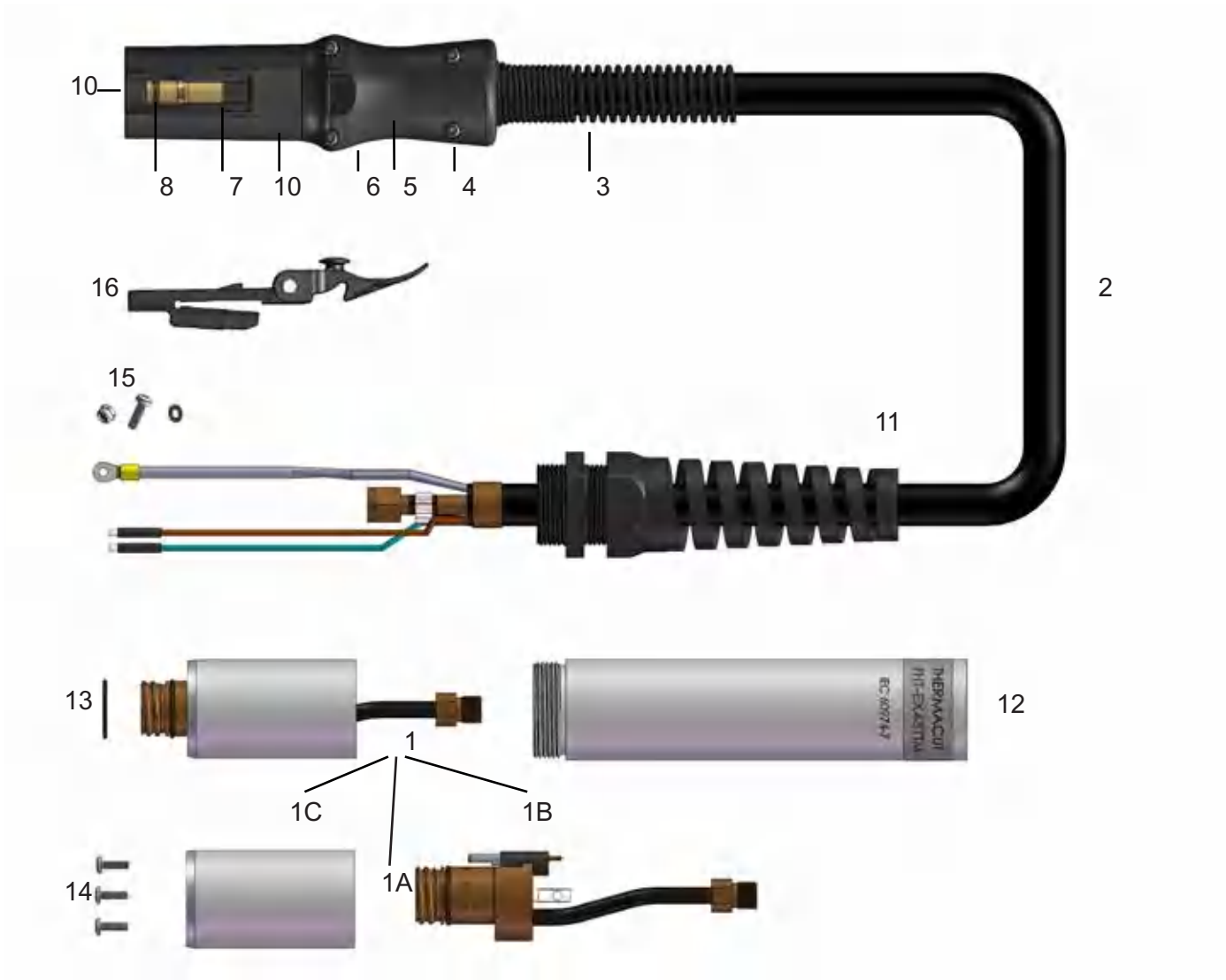
Item	Part No.	Description	Pcs
1.	EX-2-233-001	FHT-EX®45TTM DEMO Machine Torch Assembly w/consumables/TCS13	1
	EX-2-202-001	FHT-EX®45TTM Machine Torch Assembly w/o consumables w/5m Lead/TCS13	1
	EX-2-204-001	FHT-EX®45TTM Machine Torch Assembly w/o consumables w/8m Lead/TCS13	1
	EX-2-207-001	FHT-EX®45TTM Machine Torch Assembly w/o consumables w/15m Lead/TCS13	1
a 2.	EX-0-321-003	Latch with Key Assembly	1

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FHT-EX®45TTM

MACHINE TORCH COMPONENTS



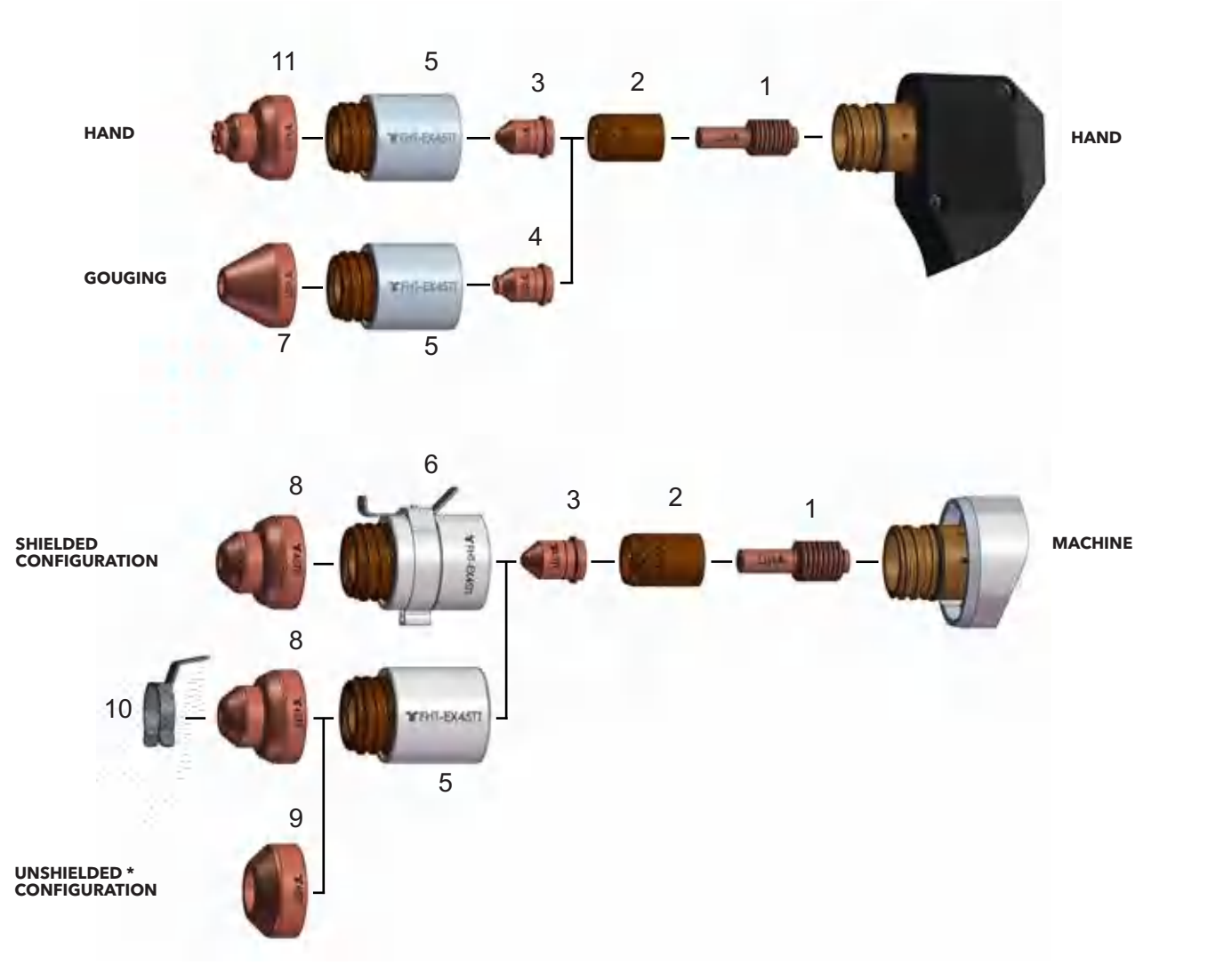
Item	Part No.	Description	Pcs	Item	Part No.	Description	Pcs
1.	EX-2-301-001	Machine Torch Body Assembly FHT-EX®45TTM	1	7.	EX-0-325-010	Retaining Ring (Outer circlip ring)	1
1a.	EX-2-301-002	Machine Torch Body FHT-EX®45TTM	1	8.	EX-0-325-009	O-Ring (fitted in the TCS plug)	1
1b.	EX-5-304-001	Cap Sensor Replacement Kit with Screws / Machine Torch	1	9.	EX-0-325-005	Male Crimp Pin for TCS Plug	1
1c.	EX-5-306-002	Torch Mounting Sleeve (incl. 3 screws)	1	10.	EX-0-323-001	TCS13 Plug Body	1
2.	EX-2-352-001	FHT-EX®45TTM Machine Torch Lead Replacement Kit 5m Lead/TCS13	1	11.	EX-5-317-021	Machine Torch Strain Relief	1
	EX-2-354-001	FHT-EX®45TTM Machine Torch Lead Replacement 8m Lead/TCS13	1	12.	EX-2-306-001	FHT-EX®45TTM Standard Mounting Tube w/o Rack	1
	EX-2-357-001	FHT-EX®45TTM Machine Torch Lead Replacement 15m Lead/TCS13	1	13.	EX-5-431-050	O-Ring (fitted on the torch body)	2
3.	EX-5-318-001	TCS Plug Spring Strain Relief	1	14.	EX-5-372-005	Torch Mounting Screws Kit (incl. 3 screws)	1
4.	EX-0-325-015	TCS Clam Shell Screw Kit (incl. 4 screws)	1	15.	EX-5-372-010	Cathode Mounting Kit	1
5.	EX-0-325-002	TCS Clam Shell Upper	1	16.	EX-0-321-003	Latch w/Key Assembly	1
6.	EX-0-325-001	TCS Clam Shell Lower	1				

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CONSUMABLES

HAND / MACHINE TORCH CONSUMABLES



Item	Part No.	Description	Pcs	Item	Part No.	Description	Pcs
1.	EX-2-401-201	Electrode	5	7.	EX-2-419-202	Gouging Shield	1
2.	EX-2-404-201	Swirl ring	1	8.	EX-2-421-201	Machine Shield	1
3.	EX-2-409-201	Nozzle	5	9.	EX-2-423-211	Deflector	1
4.	EX-2-409-202	Gouging nozzle	5	10.	EX-2-428-011	IHS Ohmic Clip	1
5.	EX-2-415-201	Retaining Cap	1	11.	EX-2-419-201	Hand (contact) Shield	1
6.	EX-2-415-202	Retaining Cap w/IHS Tab	1				

* IN COUNTRIES FOLLOWING CE STANDARDS, UNSHIELDED CONSUMABLE CONFIGURATION MAY ONLY BE USED IN MECHANIZED TORCH APPLICATIONS.

Last update of this page: 09/06/2021. See Revision history for details.

EX-TRA[®]FIRE[®]55SD

**BEST IN CLASS
PLASMA CUTTING SYSTEM.**



Last update of this page: 09/06/2021. See Revision history for details.

EX-TRAFIRE® 55SD



SIMPLE OPERATION



- + Intuitive control
- + Protected filter regulator
- + Engineered for professional applications

EX-TRA PERFORMANCE



- + Cutting, gouging, grid mode
- + Exact cuts
- + High duty cycle

HIGHEST APPLICATION FLEXIBILITY



- + Plate thicknesses up to 30 mm +
- + Lightweight, exceptionally portable
- + TCS quick change flexible torch packages
- + Suitable for generator use

BEST COST-EFFECTIVENESS



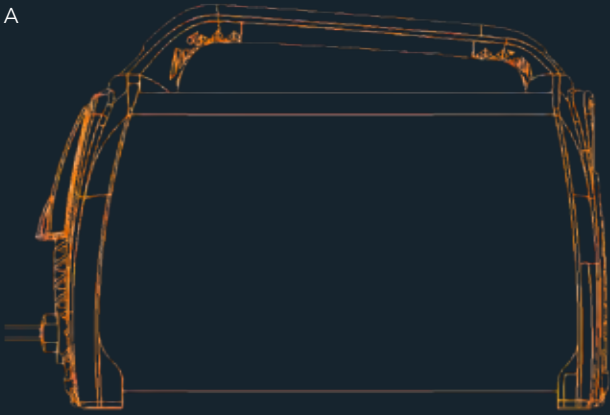
- + Low investment for high performance
- + Enhanced consumable lifetime
- + Reduced costs of ownership

Last update of this page: 09/06/2021. See Revision history for details.

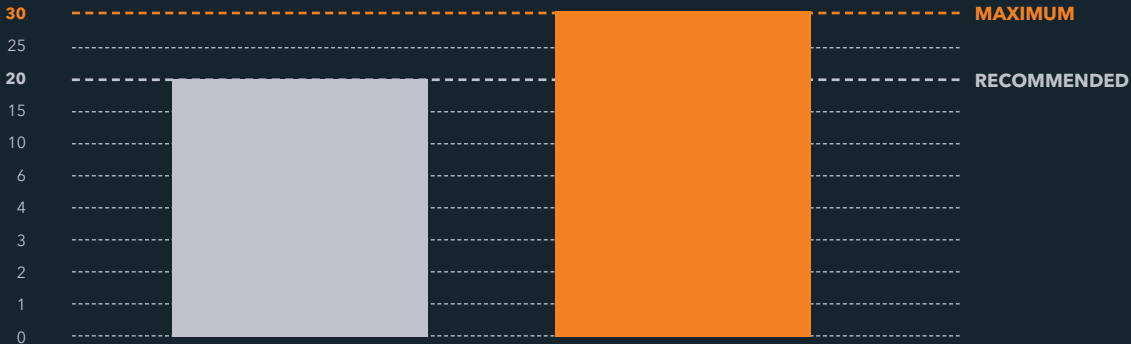
EX-TRAFIRE® 55SD

SPECIFICATIONS

- OUTPUT CURRENT [A] 30-55
- INPUT VOLTAGE [VAC] CE 3 x 400 VAC ± 15 %
- PLASMA GAS COMPRESSED AIR
- CERTIFICATION CE, C-TICK, CCC
- MODES CUTTING / GRID CUTTING
- FREQUENCY [Hz] 50/60
- MAXIMUM INPUT POWER [kVA] 13.7 kVA @ 3 x 400 VAC
- OUTPUT VOLTAGE [VDC] 170 V @ 3 x 400 VAC
- DUTY CYCLE @ 40 °C 50 % @ 55 A, 100 % @ 41 A / 60 % @ 55 A, 100 % @ 42 A
- DIMENSION (L x H x W) mm 469 x 228x177
- WEIGHT [kg] 11.8
- RECOMMENDED CUTTING CAPACITY [mm] 20
- SEVERANCE CUTTING CAPACITY [mm] 30
- PIERCING CAPACITY [mm] 20
- AIR FLOW @ [lpm/bar] 100 @ 5,2
- MAXIMUM INPUT PRESSURE [bar/psi] 7/101
- PROTECTION LEVEL IP23S
- INSULATION CLASS H/F
- CNC INTERFACE OPTIONAL
- INDUSTRY 4.0 NO
- TYPE OF TORCH FHT-EX®105RTX H/M



MILD STEEL CUTTING CAPACITY IN MILLIMETRES



COMPARISON WITH COMPETITIVE PLASMA CUTTING MACHINES

EX-TRAFIRE®55SD IS THE MOST POWERFUL SYSTEM IN IT´S CLASS.



Last update of this page: 09/06/2021. See Revision history for details.

EX-TRAFIRE®55SD

ORDERING INFORMATION

Description	Length	Part No.
MANUAL PLASMA CUTTING SYSTEMS		
EX-TRAFIRE®55SD/CE/3x400V Hand System/FHT-EX®105RTXH Torch 8m/H Starter Kit	8 m	EX-3-010-034
EX-TRAFIRE®55SD/CE/3x400V Hand System/FHT-EX®105RTXH Torch 15m/H Starter Kit	15 m	EX-3-010-035
MECHANIZED PLASMA CUTTING SYSTEMS		
EX-TRAFIRE®55SD/CE/3x400V M System/FHT-EX®105RTXM-NR Torch 8m/M Starter Kit	8 m	EX-3-011-030
EX-TRAFIRE®55SD/CE/3x400V M System/FHT-EX®105RTXM-NR Torch 15m/M Starter Kit	15 m	EX-3-011-031
PLASMA POWER SUPPLY UNITS		
EX-TRAFIRE®55SD/CE/3x400V power supply unit (fully-equipped*)		EX-3-001-001

* Fully-equipped=CNC interface & Serial interfaceport (CAN bus)

AVAILABLE BULK PACKS

Description	Pcs	Part No.
Bulk Pack BP25 - Electrode 45-105 A (including 5pcs of the swirl ring holder)	1	EX-5-434-001
Bulk Pack BP25 - Nozzle 55/65 A	1	EX-5-435-001
Bulk Pack BP18 - Shield 45-85 A, Machine	1	EX-5-437-001

AVAILABLE CONSUMABLE KITS

Description	Pcs	Part No.
Hand Torch Consumables Kit 55/65 A	1	EX-3-443-001
Machine Torch Consumable Kit 55/65 A	1	EX-3-444-001

ACCESSORIES

Description	Pcs	Part No.
DN 7.2 ES Quick Connect Plug with female thread G 1/4"	1	EX-0-802-000
DN 7.2 ES Quick Connect Plug with male thread G 1/4"	1	EX-0-802-001
DN 7.2 ES Quick Connect Coupling with male thread G 1/4"	1	EX-0-802-002
Grease 25 ml	1	EX-0-805-001
Filter-EX Compressed Air Filter	1	T-12452
Filter-EX Air Filter Cartridge	8	T-12453

Last update of this page: 25/01/2023. See Revision history for details.

EX-TRAFIRE®55SD



FRONT VIEW



BACK VIEW



SIDE VIEW

Last update of this page: 09/06/2021. See Revision history for details.

EX-TRA[®]FIRE 75SD

ENGINEERED FOR ENDURANCE
PLASMA CUTTING SYSTEM.



Last update of this page: 09/06/2021. See Revision history for details.

EX-TRAFIRE® 75SD



DUTY CYCLE
100 %
@75 A

MATERIAL
35+ mm
THICKNESS

CUTTING
16,5 kW
OUTPUT

SIMPLE OPERATION

- + Easy to read, blue LED display
- + Protected filter regulator, easy to adjust
- + Engineered for professionals

EX-TRA PERFORMANCE

- + Cutting, gouging, grid mode
- + Engineered especially for mechanised applications
- + 100 % duty cycle

HIGHEST APPLICATION FLEXIBILITY

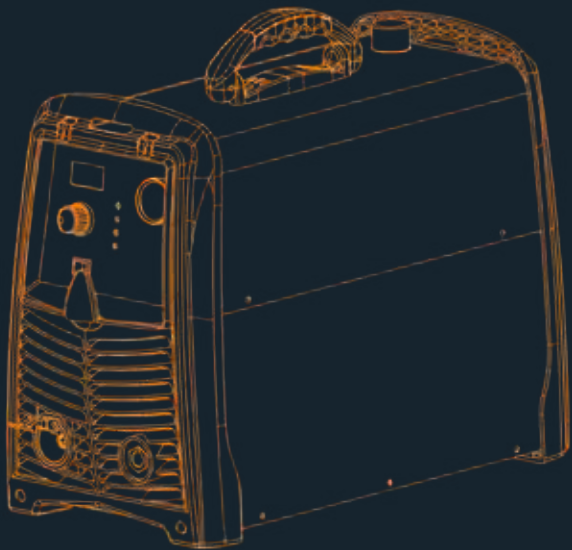
- + Plate thicknesses up to 35 mm +
- + Powerful and lightweight
- + TCS quick change flexible torch packages
- + Suitable for generator use

BEST COST-EFFECTIVENESS

- COSTS
- + Reduced capital outlay
 - + Enhanced consumable lifetime
 - + Reduced costs of ownership

Last update of this page: 09/06/2021. See Revision history for details.

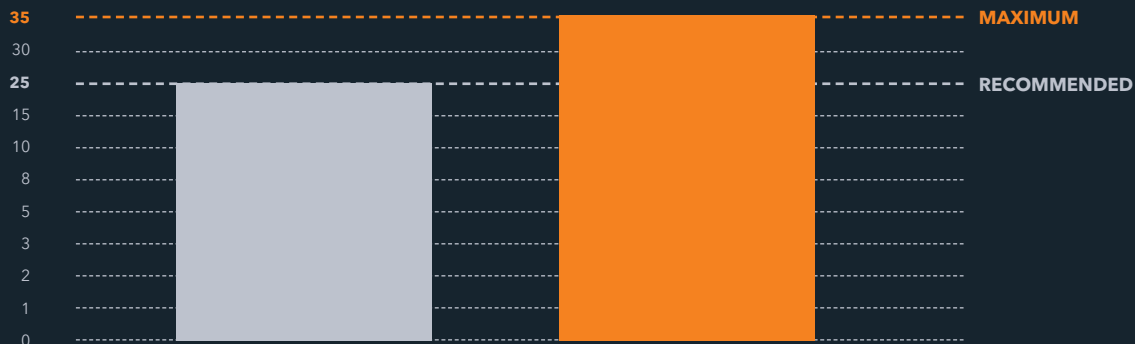
EX-TRAFIRE® 75SD



SPECIFICATIONS

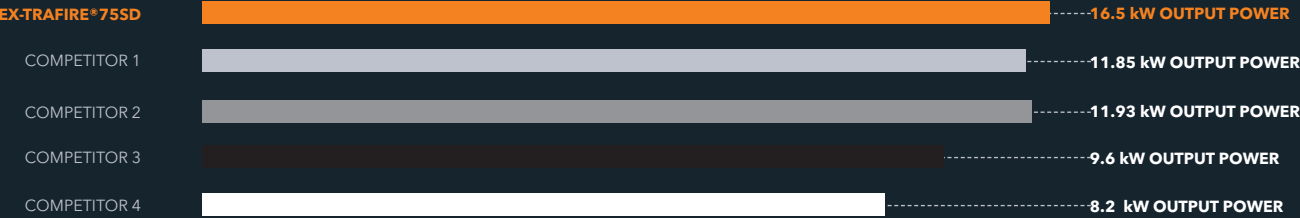
- OUTPUT CURRENT [A] 30-75
- INPUT VOLTAGE [VAC] 3×400 VAC ± 15 %
- PLASMA GAS COMPRESSED AIR
- CERTIFICATION CE, C-TICK, CCC
- MODES CUTTING / GOUGING / GRID CUTTING
- FREQUENCY [Hz] 50/60
- MAXIMUM INPUT POWER [kVA] 17.6 kVA @ 3X400 VAC
- OUTPUT VOLTAGE [VDC] 170 V (EXTRA-BOOST 220 V)
- DUTY CYCLE @ 40 °C 100% @ 75 A
- DIMENSION (L × H × W) mm 560x400x265
- WEIGHT [kg] 24
- RECOMMENDED CUTTING CAPACITY [mm] 25
- SEVERANCE CUTTING CAPACITY [mm] 35
- PIERCING CAPACITY [mm] 20
- AIR FLOW @ [lpm/bar] 110 @ 5.2
- MAXIMUM INPUT PRESSURE [bar/psi] 10/145
- PROTECTION LEVEL IP23S
- INSULATION CLASS H/F
- CNC INTERFACE OPTIONAL
- INDUSTRY 4.0 NO
- TYPE OF TORCH FHT-EX®105RTX H/M

MILD STEEL CUTTING CAPACITY IN MILLIMETRES



COMPARISON WITH COMPETITIVE PLASMA CUTTING MACHINES

EX-TRAFIRE® 75SD IS THE MOST POWERFUL SYSTEM IN IT´S CLASS.



Last update of this page: 09/06/2021. See Revision history for details.

EX-TRAFIRE®75SD

ORDERING INFORMATION

Description	Length	Part No.
MANUAL PLASMA CUTTING SYSTEMS		
EX-TRAFIRE®75SD/CE/3x400 V Hand System/FHT-EX®105RTXH Torch 8m/H Starter Kit	8 m	EX-4-010-041
EX-TRAFIRE®75SD/CE/3x400 V Hand System/FHT-EX®105RTXH Torch 15m/H Starter Kit	15 m	EX-4-010-042
MECHANIZED PLASMA CUTTING SYSTEMS		
EX-TRAFIRE®75SD/CE/3x400 V M System/FHT-EX®105RTXM-NR Torch 8m/M Starter Kit	8 m	EX-4-011-030
EX-TRAFIRE®75SD/CE/3x400 V M System/FHT-EX®105RTXM-NR Torch 15m/M Starter Kit	15 m	EX-4-011-031
PLASMA POWER SUPPLY UNITS		
EX-TRAFIRE®75SD/CE/3x400 V power supply unit (fully-equipped*)		EX-4-001-004

* Fully-equipped=CNC interface & Serial interfaceport (CAN bus)

AVAILABLE BULK PACKS

Description	Pcs	Part No.
Bulk Pack BP25 - Electrode 45-105 A (including 5pcs of the swirl ring holder)	1	EX-5-434-001
Bulk Pack BP25 - Nozzle 55/65 A	1	EX-5-435-001
Bulk Pack BP25 - Nozzle 75/85 A	1	EX-5-435-002
Bulk Pack BP18 - Shield 45-85A, Machine	1	EX-5-437-001

AVAILABLE CONSUMABLE KITS

Description	Pcs	Part No.
Hand Torch Consumables Kit 55/65 A	1	EX-3-443-001
Machine Torch Consumable Kit 55/65 A	1	EX-3-444-001
Hand Torch Consumables Kit 75/85 A	1	EX-5-435-002
Machine Torch Consumable Kit 75/85 A	1	EX-4-444-001

ACCESSORIES

Description	Pcs	Part No.
DN 7.2 ES Quick Connect Plug with female thread G 1/4"	1	EX-0-802-000
DN 7.2 ES Quick Connect Plug with male thread G 1/4"	1	EX-0-802-001
DN 7.2 ES Quick Connect Coupling with male thread G 1/4"	1	EX-0-802-002
Grease 25 ml	1	EX-0-805-001
Filter-EX Compressed Air Filter	1	T-12452
Filter-EX Air Filter Cartridge	8	T-12453

Last update of this page: 25/01/2023.. See Revision history for details.

EX-TRAFIRE®75SD



FRONT VIEW



BACK VIEW



SIDE VIEW

Last update of this page: 09/06/2021. See Revision history for details.

EX-TRA-FIRE[®] 100SD

BUILT FOR POWER PLASMA CUTTING SYSTEM.

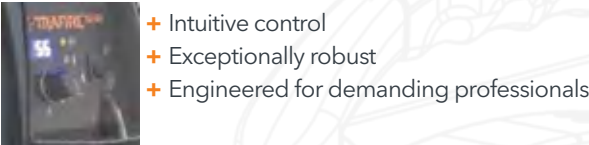


Last update of this page: 09/06/2021. See Revision history for details.

EX-TRAFIRE® 100SD



SIMPLE OPERATION



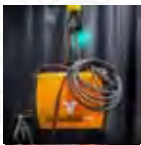
- + Intuitive control
- + Exceptionally robust
- + Engineered for demanding professionals

EX-TRA PERFORMANCE



- + High cutting speed
- + Precise cuts
- + Industry leading duty cycle

HIGHEST APPLICATION FLEXIBILITY



- + Plate thicknesses up to 50 mm +
- + Powerful and lightweight
- + TCS quick change flexible torch packages
- + Suitable for generator use

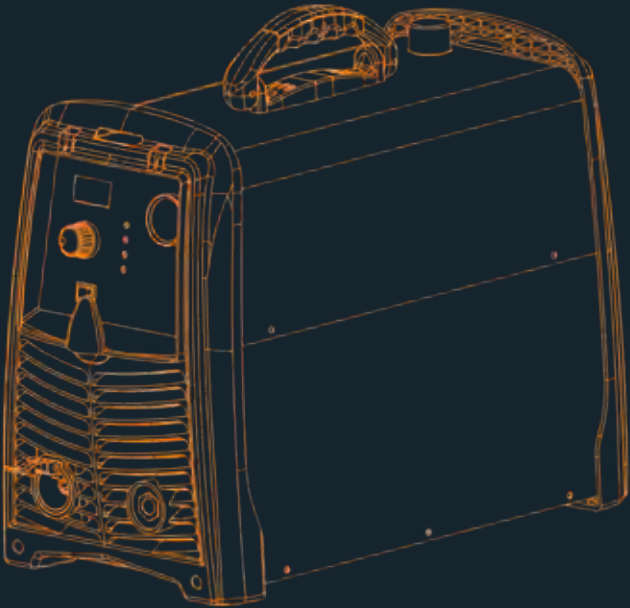
BEST COST-EFFECTIVENESS



- + Reduced capital outlay
- + Longer consumable lifetime
- + Considerably reduced costs of ownership

Last update of this page: 09/06/2021. See Revision history for details.

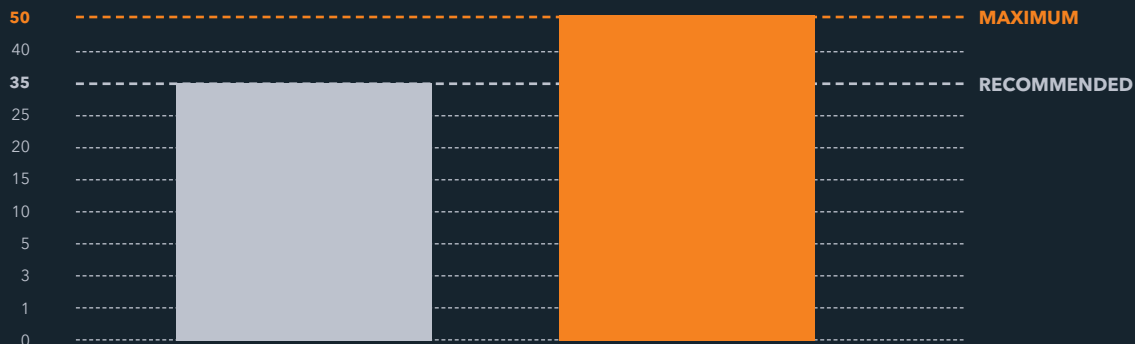
EX-TRAFIRE® 100SD



SPECIFICATIONS

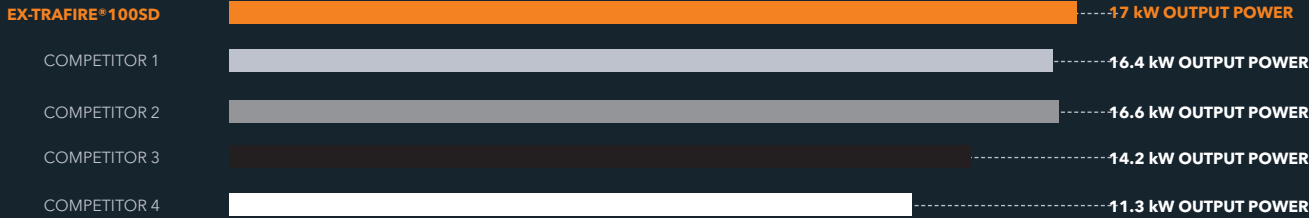
- OUTPUT CURRENT [A]** 30-100
- INPUT VOLTAGE [VAC]** 3x400 VAC ± 15 %
- PLASMA GAS** COMPRESSED AIR
- CERTIFICATION** CE, C-TICK, CCC
- MODES** CUTTING / GOUGING / GRID CUTTING
- FREQUENCY [Hz]** 50/60
- MAXIMUM INPUT POWER [kVA]** 24.6
- OUTPUT VOLTAGE [VDC]** 170 (EXTRA-BOOST 220 V)
- DUTY CYCLE @ 40 °C** 50 % @ 100 A, 100 % @ 80 A
- DIMENSION (L x H x W) [mm]** 560x400x265
- WEIGHT [kg]** 24
- RECOMMENDED CUTTING CAPACITY [mm]** 35
- SEVERANCE CUTTING CAPACITY [mm]** 50
- PIERCING CAPACITY [mm]** 20
- AIR FLOW @ [lpm/bar]** 135 @ 5.2
- MAXIMUM INPUT PRESSURE [bar/psi]** 10/145
- PROTECTION LEVEL** IP23S
- INSULATION CLASS** H/F
- CNC INTERFACE** OPTIONAL
- INDUSTRY 4.0** NO
- TYPE OF TORCH** FHT-EX®105RTX H/M

MILD STEEL CUTTING CAPACITY IN MILLIMETRES



COMPARISON WITH COMPETITIVE PLASMA CUTTING MACHINES

EX-TRAFIRE® 100SD IS THE MOST POWERFUL SYSTEM IN IT'S CLASS.



Last update of this page: 09/06/2021. See Revision history for details.

EX-TRAFIRE®100SD

ORDERING INFORMATION

Description	Length	Part No.
MANUAL PLASMA CUTTING SYSTEMS		
EX-TRAFIRE®100SD/CE/3x400 V Hand System/FHT-EX®105RTXH Torch 8m/H Starter Kit	8 m	EX-5-010-033
EX-TRAFIRE®100SD/CE/3x400 V Hand System/FHT-EX®105RTXH Torch 15m/H Starter Kit	15 m	EX-5-010-034
MECHANIZED PLASMA CUTTING SYSTEMS		
EX-TRAFIRE®100SD/CE/3x400 V M System/FHT-EX®105RTXM-NR Torch 8m/M Starter Kit	8 m	EX-5-011-030
EX-TRAFIRE®100SD/CE/3x400 V M System/FHT-EX®105RTXM-NR Torch 15m/M Starter Kit	15 m	EX-5-011-031
PLASMA POWER SUPPLY UNITS		
EX-TRAFIRE®100SD/CE/3x400 V power supply unit (fully-equipped*)		EX-5-001-003

* Fully-equipped=CNC interface & Serial interfaceport (CAN bus)

AVAILABLE BULK PACKS

Description	Pcs	Part No.
Bulk Pack BP25 - Electrode 45-105 A (including 5pcs of the swirl ring holder)	1	EX-5-434-001
Bulk Pack BP25 - Nozzle 55/65 A	1	EX-5-435-001
Bulk Pack BP25 - Nozzle 75/85 A	1	EX-5-435-002
Bulk Pack BP25 - Nozzle 100/105 A	1	EX-5-435-003
Bulk Pack BP18 - Shield 45-85A, Machine	1	EX-5-437-001
Bulk Pack BP18 - Shield 100/105 A, Machine	1	EX-5-437-002

AVAILABLE CONSUMABLE KITS

Description	Pcs	Part No.
Hand Torch Consumables Kit 55/65 A	1	EX-3-443-001
Hand Torch Consumables Kit 75/85 A	1	EX-4-443-001
Hand Torch Consumables Kit 100/105 A	1	EX-5-443-001
Machine Torch Consumable Kit 55/65 A	1	EX-3-444-001
Machine Torch Consumable Kit 75/85 A	1	EX-4-444-001
Machine Torch Consumable Kit 100/105 A	1	EX-5-444-001

ACCESSORIES

Description	Pcs	Part No.
DN 7.2 ES Quick Connect Plug with female thread G 1/4"	1	EX-0-802-000
DN 7.2 ES Quick Connect Plug with male thread G 1/4"	1	EX-0-802-001
DN 7.2 ES Quick Connect Coupling with male thread G 1/4"	1	EX-0-802-002
Grease 25 ml	1	EX-0-805-001
Filter-EX Compressed Air Filter	1	T-12452
Filter-EX Air Filter Cartridge	8	T-12453

Last update of this page: 25/01/2023. See Revision history for details.

EX-TRAFIRE®100SD



FRONT VIEW



BACK VIEW



SIDE VIEW

Last update of this page: 09/06/2021. See Revision history for details.

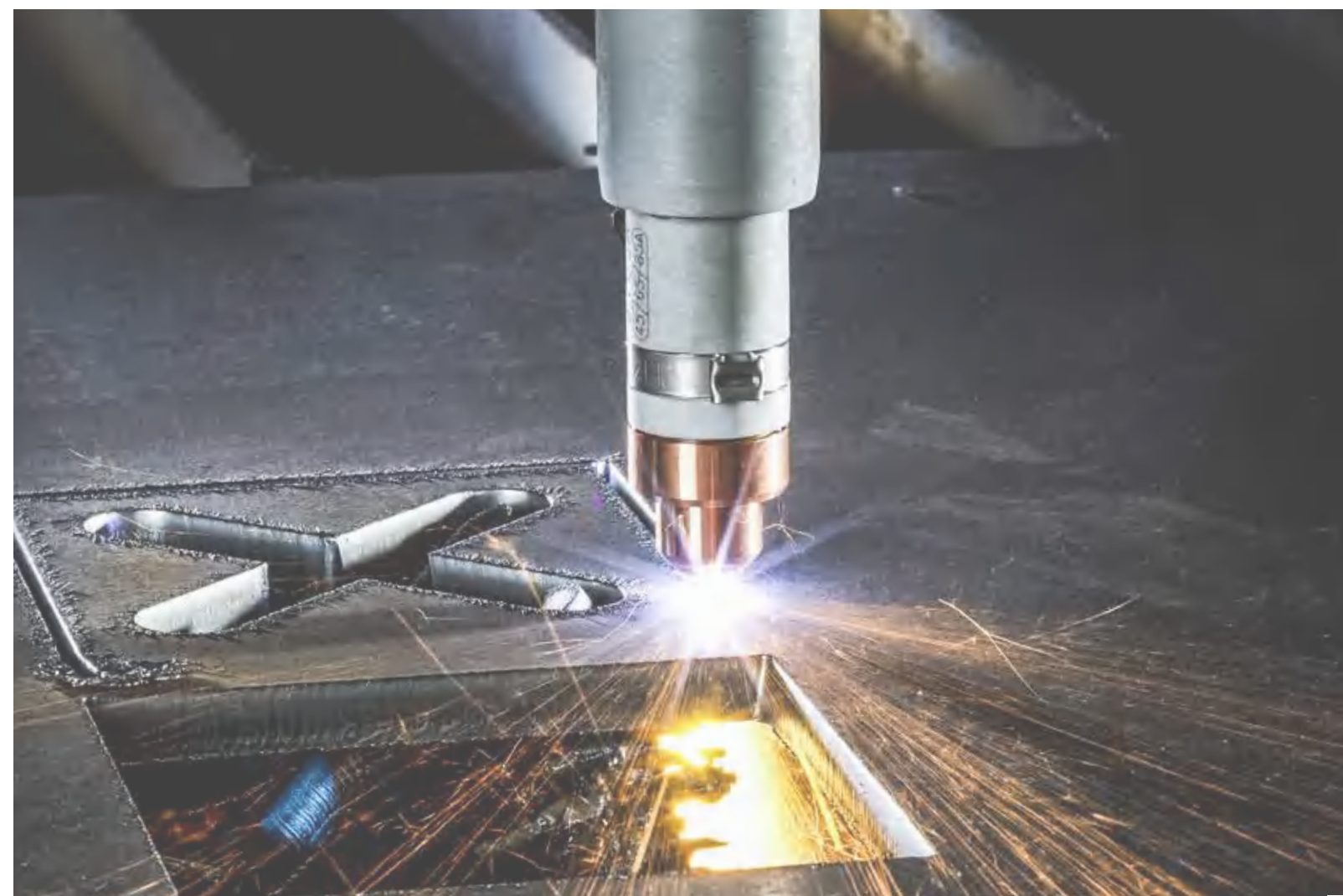
FHT-EX® 105RTX

HAND / MACHINE TORCHES AND CONSUMABLES

SUITABLE FOR EX-TRAFIRE® 55SD/75SD/100SD



Last update of this page: 09/06/2021. See Revision history for details.



FHT-EX®105RTXH



**EXTREMELY FLEXIBLE
AND POWERFUL**



The extremely high-performant FHT-EX®105RTXH hand torch is ideal for meeting tough demands in continuous industrial operation. This torch is optimally designed for use with EX-TRAFIRE®55SD, 75SD and 100SD power supplies and are suitable for cutting, gouging and grid-cutting. Depending on the power supply used, they can cut plate thickness of up to 50 mm and more precisely and quickly.

Thanks to the THERMACUT® Torch Connection System (TCS), changing the torch is a quick and easy process. These particularly powerful torches are the result of decades of experience in the field of plasma cutting. They feature an extremely robust and durable design in which all consumables can be replaced quickly and easily.

BENEFITS

- Extremely high-performance torches for handheld use
- Ergonomic handheld torches for safe and reliable holding and guiding in all positions
- Compact and particularly flexible for handheld applications, even in the case of tight radii
- 100 % duty cycle at 100/105 A, ideal for continuous industrial use
- Ideal for plate thicknesses of up to 50 mm and more with high power reserves
- Consumables with an extended lifetime
- Quick and tool-free replacement of consumables
- Piercing max. 20 mm
- Perfectly designed for use with EX-TRAFIRE®55SD, 75SD and 100SD power supplies

Last update of this page: 09/06/2021. See Revision history for details.

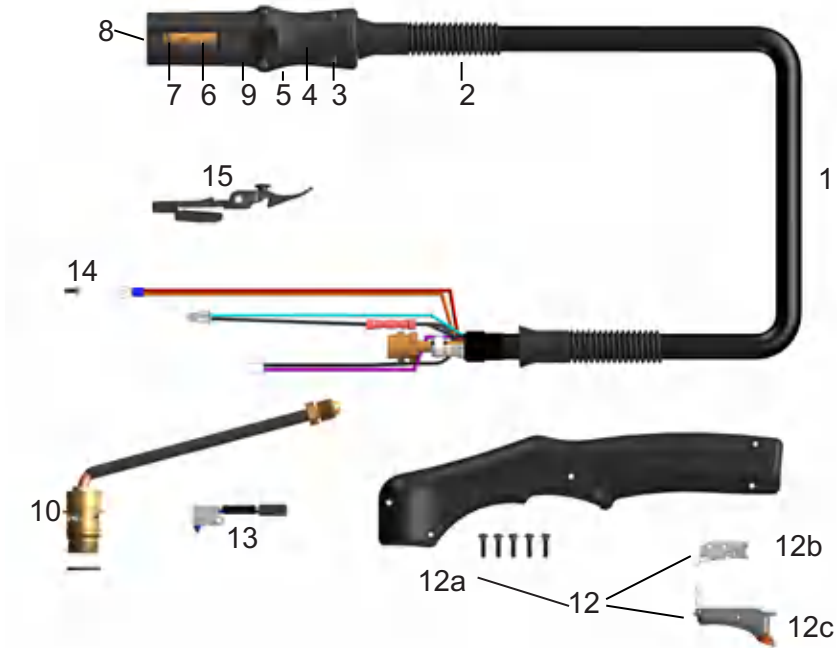
FHT-EX®105RTXH

HAND TORCH ASSEMBLY AND TORCH COMPONENTS



Item	Part No.	Description	Pcs
1.	EX-5-140-002	FHT-EX®105RTXH Hand Torch w/o consumables w/8m Lead/TCS13	1
	EX-5-140-003	FHT-EX®105RTXH Hand Torch w/o consumables w/15m Lead/TCS13	1
a 2.	EX-0-321-003	Latch w/Key Assembly	1

a LATCH WITH KEY IS NOT CONTENT OF TORCHES ABOVE. IF YOU NEED IT, YOU HAVE TO ORDER SEPARATELY.



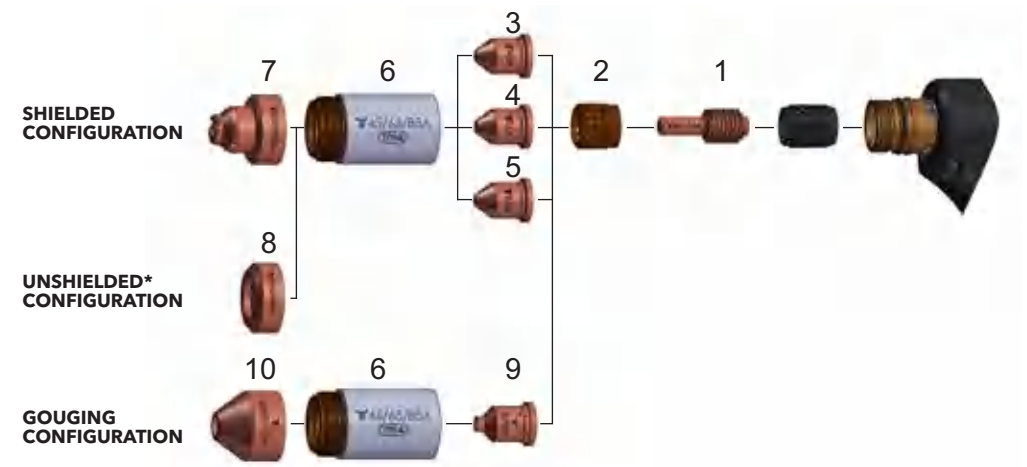
Item	Part No.	Description	Pcs	Item	Part No.	Description	Pcs
1.	EX-5-374-005	FHT-EX*105RTXH Hand Torch Lead Replacement 8m (26')/TCS13	1	10.	EX-5-302-030	Hand Torch Body Replacement Kit	1
1.	EX-5-374-006	FHT-EX*105RTXH Hand Torch Lead Replacement 15m (50')/TCS13	1	11.	EX-5-431-050	Torch Body O-Ring	2
2.	EX-5-318-001	TCS Plug Spring Stain Relief	1	12.	EX-5-314-030	Hand Torch Handle Replacement Kit	1
3.	EX-0-325-015	TCS Clam Shell Screw Kit (incl. 4 screws)	1	12a.	EX-5-308-030	Hand Torch Handle with Screws	1
4.	EX-0-325-002	TCS Clam Shell Upper	1	12b.	EX-5-313-030	Safety Trigger Micro-Switch	1
5.	EX-0-325-001	TCS Clam Shell Lower	1	12c.	EX-5-313-031	Safety Trigger	1
6.	EX-0-325-010	Retaining Ring (Outer circlip ring)	1	13.	EX-5-305-001	Cap Sensor Microswitch Assembly/Hand Torch	1
7.	EX-0-325-009	O-Ring (fitted in the TCS plug)	1	14.	EX-5-372-030	Pilot Cable Screw	1
8.	EX-0-325-005	Male Crimp Pin for TCS Plug	1	a 15.	EX-0-321-003	Latch w/Key Assembly	1
9.	EX-0-323-001	TCS13 Plug Body	1				

a LATCH WITH KEY IS NOT CONTENT OF TORCHES ABOVE. IF YOU NEED IT, YOU HAVE TO ORDER SEPARATELY.

Last update of this page: 09/06/2021. See Revision history for details.

CONSUMABLES

HAND TORCH STANDARD CONSUMABLES - 45-85 A

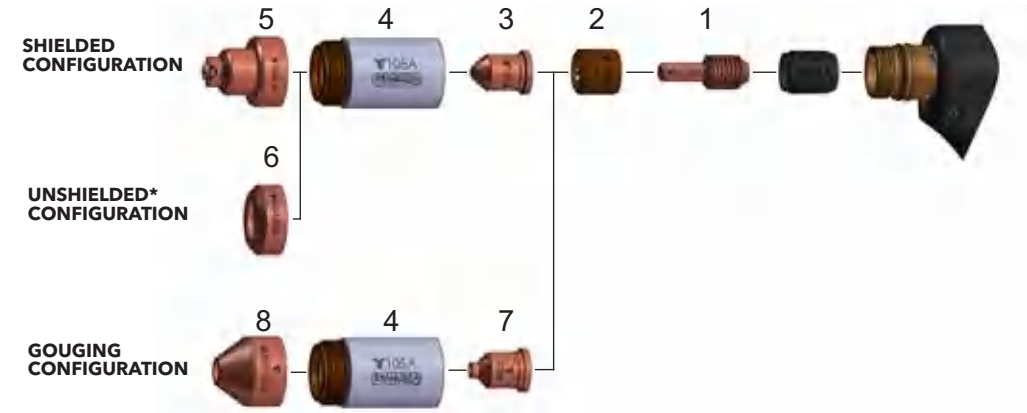


Item	Part No.	Description	Pcs	Item	Part No.	Description	Pcs
1.	EX-5-402-030	Electrode 45-105 A (5pcs package) **	1x5	6.	EX-5-415-030	Retaining Cap 45-85 A	1
2.	EX-5-404-031	Swirl Ring 10-85 A	1	7.	EX-5-419-030	Shield 45-85 A, Hand	1
3.	EX-5-410-036	Nozzle 45 A (5 pcs package) **	1x5	8.	EX-5-423-031	Deflector 45-105 A	1
4.	EX-5-410-037	Nozzle 55/65 A (5 pcs package) **	1x5	9.	EX-5-440-031	Nozzle 45-85 A, Gouging (5 pcs package) **	1x5
5.	EX-5-410-038	Nozzle 75/85 A (5 pcs package) **	1x5	10.	EX-5-440-030	Shield 45-105 A, Gouging	1

* IN COUNTRIES FOLLOWING CE STANDARDS, UNSHIELDED CONSUMABLE CONFIGURATION MAY ONLY BE USED IN MECHANIZED TORCH APPLICATIONS.

** THIS PART IS AVAILABLE IN 5 PCS SET ONLY

HAND TORCH STANDARD CONSUMABLES - 105 A



Item	Part No.	Description	Pcs	Item	Part No.	Description	Pcs
1.	EX-5-402-030	Electrode 45-105 A (5 pcs package) **	1x5	5.	EX-5-420-030	Shield 100/105 A, Hand	1
2.	EX-5-404-032	Swirl Ring 100/105 A	1	6.	EX-5-423-031	Deflector 45-105 A	1
3.	EX-5-410-039	Nozzle 100/105 A (5 pcs package) **	1x5	7.	EX-5-440-032	Nozzle 100/105 A, Gouging (5 pcs package) **	1x5
4.	EX-5-415-032	Retaining Cap 100/105 A	1	8.	EX-5-440-030	Shield 45-105 A, Gouging	1

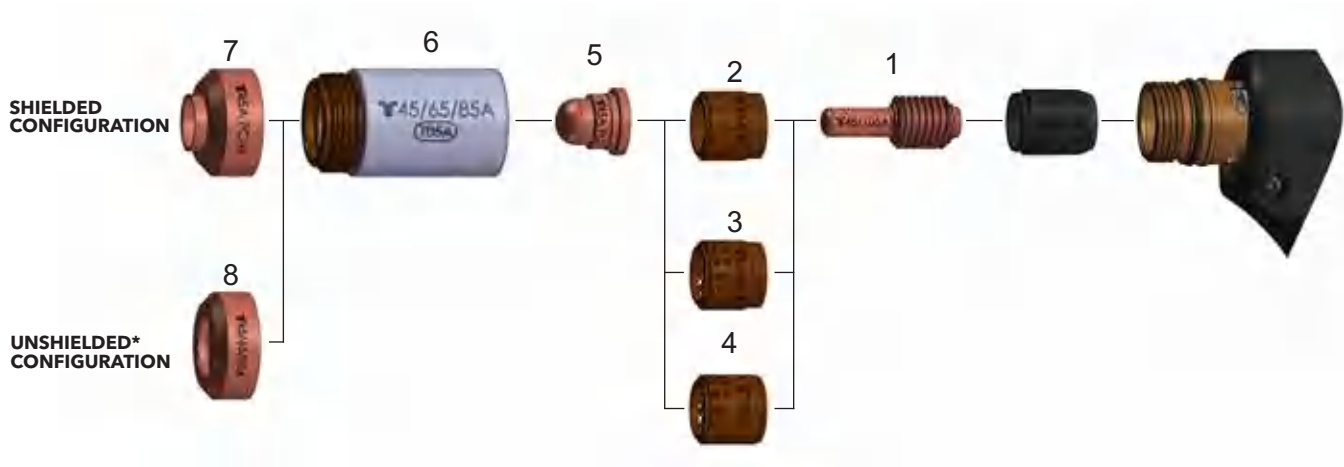
* IN COUNTRIES FOLLOWING CE STANDARDS, UNSHIELDED CONSUMABLE CONFIGURATION MAY ONLY BE USED IN MECHANIZED TORCH APPLICATIONS.

** THIS PART IS AVAILABLE IN 5 PCS SET ONLY

Last update of this page: 09/06/2021. See Revision history for details.

CONSUMABLES

HAND TORCH CONSUMABLES - SMOOTHLINE

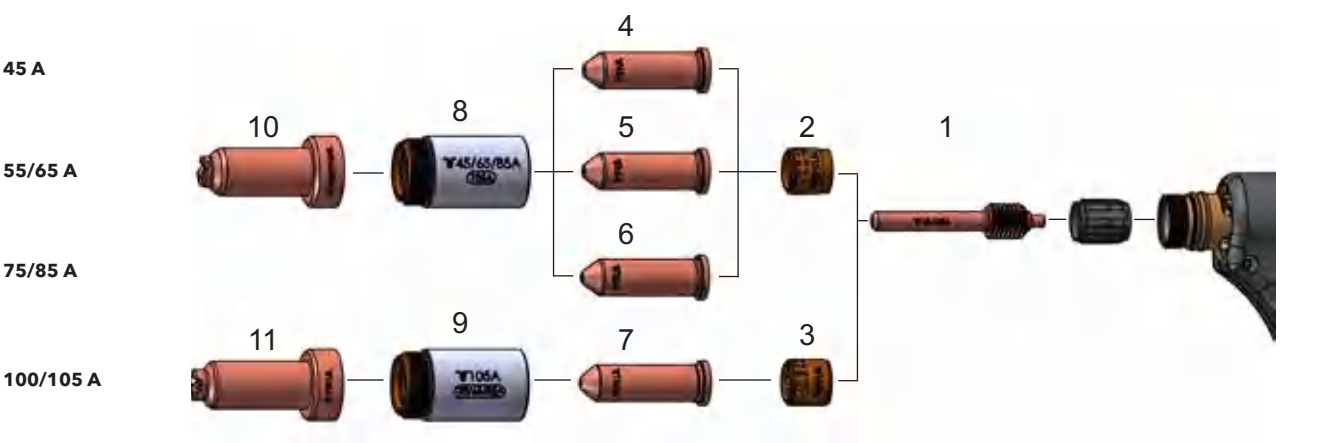


Item	Part No.	Description	Pcs	Item	Part No.	Description	Pcs
1.	EX-5-402-030	Electrode 45-105 A (5 pcs package) **	1x5	5.	EX-5-410-035	Nozzle 45 A / Smoothline (5 pcs package) **	1x5
2.	EX-5-404-030	Swirl Ring 45-105 A / Smoothline	1	6.	EX-5-415-030	Retaining Cap 45-85 A	1
3.	EX-5-404-031	Swirl Ring 10-85 A	1	7.	EX-5-423-030	Deflector 45 A / Smoothline	1
4.	EX-5-404-032	Swirl Ring 100/105 A	1	8.	EX-5-423-031	Deflector 45-105 A	1

* IN COUNTRIES FOLLOWING CE STANDARDS, UNSHIELDED CONSUMABLE CONFIGURATION MAY ONLY BE USED IN MECHANIZED TORCH APPLICATIONS.

** THIS PART IS AVAILABLE IN 5 PCS SET ONLY

HAND TORCH EXTENDED CONSUMABLES 45-105 A



Item	Part No.	Description.	Pcs	Item	Part No.	Description.	Pcs
1.	EX-5-402-001	Electrode 45-105 A, Extended (5pcs package) - part is available in 5pcs set only	1 x 5	6.	EX-5-406-003	Nozzle 75/85 A, Extended	5
2.	EX-5-404-031	Swirl Ring 10-85 A	1	7.	EX-5-406-004	Nozzle 100/105 A, Extended	5
3.	EX-5-404-032	Swirl Ring 100/105 A	1	8.	EX-5-415-030	Retaining Cap 45-85 A	1
4.	EX-5-406-001	Nozzle 45 A, Extended	5	9.	EX-5-415-032	Retaining Cap100/105 A	1
5.	EX-5-406-002	Nozzle 55/65 A, Extended	5	10.	EX-5-420-001	Shield 45-85 A, Hand Extended	1
				11.	EX-5-420-002	Shield 100/105 A, Hand Extended	1

Last update of this page: 15/12/2021. See Revision history for details.



DESIGNED FOR
ACCURACY AND DURABILITY



The extremely high-performant FHT-EX®105RTXM machine torches are ideal for meeting tough demands in continuous industrial operation. These torches are optimally designed for use with EX-TRAFIRE®55SD, 75SD and 100SD power supplies and are suitable for cutting, gouging and grid-cutting. Depending on the power supply used, they can cut plate thickness of up to 50 mm and more precisely and quickly.

Thanks to the Thermacut® Torch Connection System (TCS), changing the torch is a quick and easy process. These particularly powerful torches are the result of decades of experience in the field of plasma cutting. They feature an extremely robust and durable design in which all consumables can be replaced quickly and easily.

BENEFITS

- Extremely high-performance torches for mechanised applications
- 100 % duty cycle at 100/105 A, ideal for continuous industrial use
- Ideal for plate thicknesses of up to 50 mm and more with high power reserves
- Consumables with an extended lifetime
- Quick and tool-free replacement of consumables
- Piercing max. 20 mm
- Perfectly designed for use with EX-TRAFIRE®55SD, 75SD and 100SD power supplies

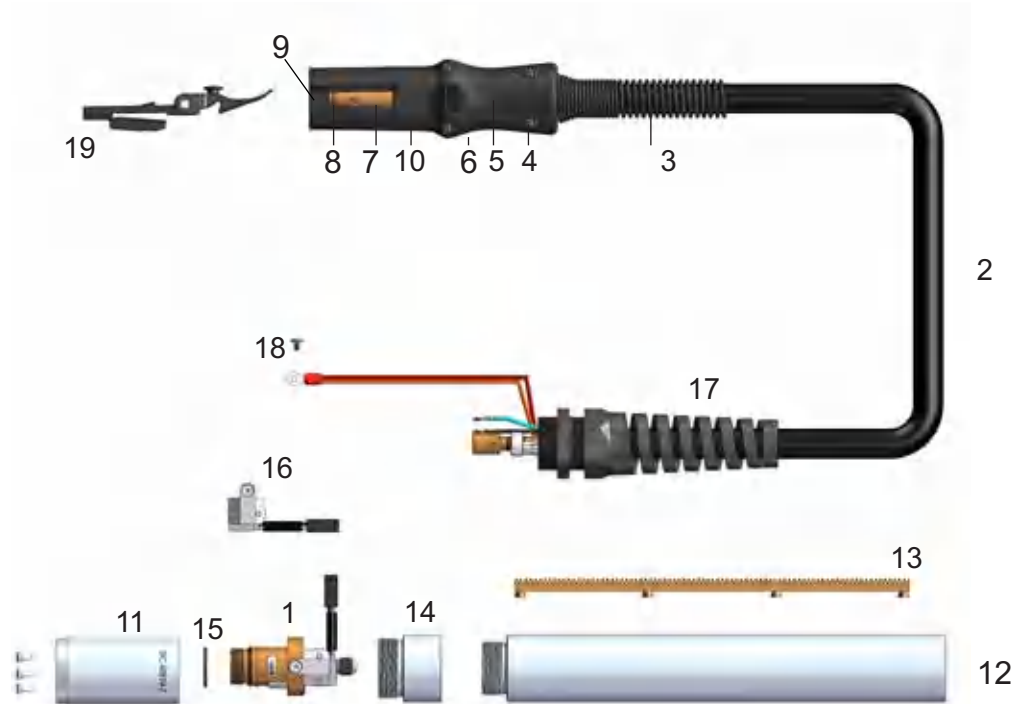
Last update of this page: 09/06/2021. See Revision history for details.

MACHINE TORCH ASSEMBLY AND TORCH COMPONENTS



Item	Part No.	Description
1.	EX-5-240-001	FHT-EX®105RTXM Machine Torch w/o Rack Assy-w/o consumables w/8m Lead/ TCS13
	EX-5-240-005	FHT-EX®105RTXM Machine Torch w/o Rack Assy-w/o consumables w/15m Lead/ TCS13
2.	EX-5-240-007	FHT-EX®105RTXSM Short (ROBO) Machine Torch Assy-w/o consumables w/8m Lead/TCS13
	EX-5-240-008	FHT-EX®105RTXSM Short (ROBO) Machine Torch Assy-w/o consumables w/15m Lead/TCS13
a 3.	EX-0-321-003	Latch w/Key Assembly

a LATCH WITH KEY IS NOT CONTENT OF TORCHES ABOVE. IF YOU NEED IT, YOU HAVE TO ORDER SEPARATELY.



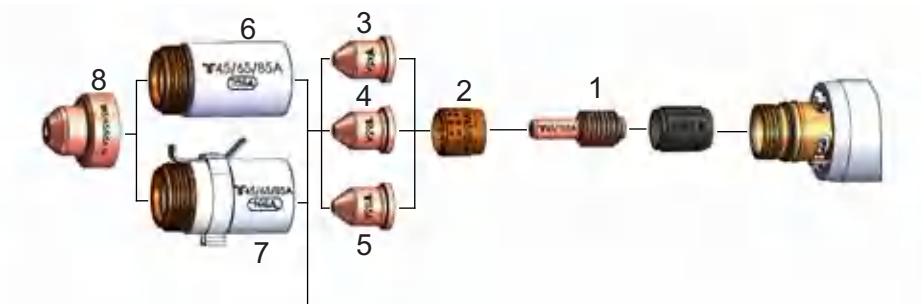
Item	Part No.	Description	Pcs	Item	Part No.	Description	Pcs
1.	EX-5-303-030	Machine Torch Body Replacement Kit	1	9.	EX-0-325-005	Male Crimp Pin for TCS Plug	1
2.	EX-5-375-001	FHT-EX®105RTXM Machine Torch Lead Replacement 8m (26')/TCS13	1	10.	EX-0-323-001	TCS13 Plug Body	1
				11.	EX-5-306-030	Torch Mounting Sleeve (incl. 3 screws)	1
2.	EX-5-375-002	FHT-EX®105RTXM Machine Torch Lead Replacement 15m (50')/TCS13	1	12.	EX-5-306-032	Standard Mounting Tube w/o Rack	1
3.	EX-5-318-001	TCS Plug Spring Strain Relief	1	13.	EX-5-306-033	Gear Rack	1
4.	EX-0-325-015	TCS Clam Shell Screw Kit (incl. 4 screws)	1	14.	EX-5-306-031	Standard Mounting Tube Reduction Nut	1
5.	EX-0-325-002	TCS Clam Shell Upper	1	15.	EX-5-431-050	Torch Body O-Ring	1
6.	EX-0-325-001	TCS Clam Shell Lower	1	16.	EX-5-304-030	Cap Sensor Replacement Kit with Screws /Machine Torch	1
7.	EX-0-325-010	Retaining Ring (Outer circlip ring)	1	17.	EX-5-317-021	Machine Torch Strain Relief	1
8.	EX-0-325-009	O-Ring (fitted in the TCS plug)	1	18.	EX-5-372-030	Pilot Cable Screw	1
a				a 19.	EX-0-321-003	Latch w/Key Assembly	1

a LATCH WITH KEY IS NOT CONTENT OF TORCHES ABOVE. IF YOU NEED IT, YOU HAVE TO ORDER SEPARATELY.

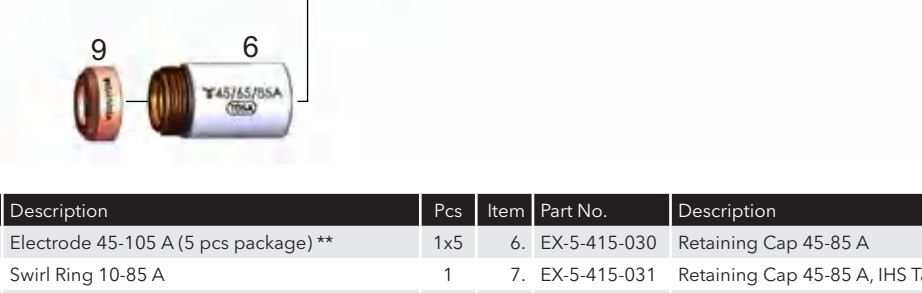
Last update of this page: 21/42022. See Revision history for details.

MACHINE TORCH STANDARD CONSUMABLES - 45-85 A

SHIELDED CONFIGURATION



UNSHIELDED* CONFIGURATION



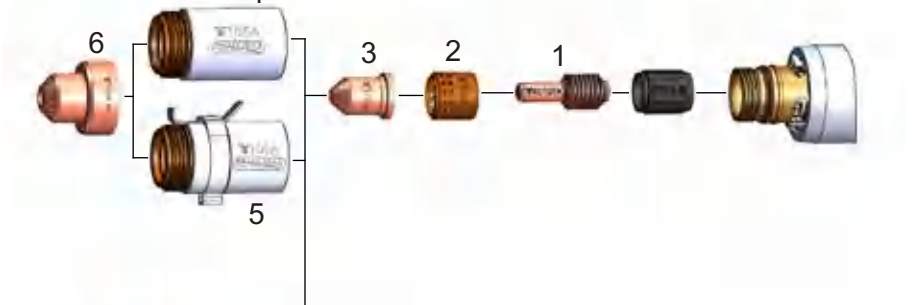
Item	Part No.	Description	Pcs	Item	Part No.	Description	Pcs
1.	EX-5-402-030	Electrode 45-105 A (5 pcs package) **	1x5	6.	EX-5-415-030	Retaining Cap 45-85 A	1
2.	EX-5-404-031	Swirl Ring 10-85 A	1	7.	EX-5-415-031	Retaining Cap 45-85 A, IHS Tab	1
3.	EX-5-410-036	Nozzle 45 A	5	8.	EX-5-421-031	Shield 45-85 A, Machine	1
4.	EX-5-410-037	Nozzle 55/65 A (5 pcs package) **	1x5	9.	EX-5-423-031	Deflector 45-105 A	1
5.	EX-5-410-038	Nozzle 75/85 A (5 pcs package) **	1x5				

* IN COUNTRIES FOLLOWING CE STANDARDS, UNSHIELDED CONSUMABLE CONFIGURATION MAY ONLY BE USED IN MECHANIZED TORCH APPLICATIONS.

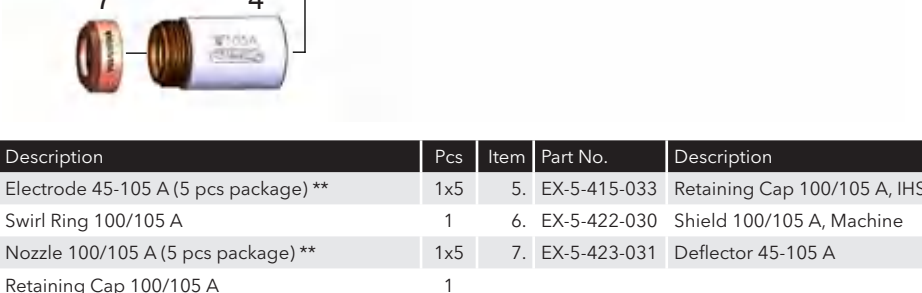
** THIS PART IS AVAILABLE IN 5 PCS SET ONLY

MACHINE TORCH STANDARD CONSUMABLES - 100/105 A

SHIELDED CONFIGURATION



UNSHIELDED* CONFIGURATION



Item	Part No.	Description	Pcs	Item	Part No.	Description	Pcs
1.	EX-5-402-030	Electrode 45-105 A (5 pcs package) **	1x5	5.	EX-5-415-033	Retaining Cap 100/105 A, IHS Tab	1
2.	EX-5-404-032	Swirl Ring 100/105 A	1	6.	EX-5-422-030	Shield 100/105 A, Machine	1
3.	EX-5-410-039	Nozzle 100/105 A (5 pcs package) **	1x5	7.	EX-5-423-031	Deflector 45-105 A	1
4.	EX-5-415-032	Retaining Cap 100/105 A	1				

* IN COUNTRIES FOLLOWING CE STANDARDS, UNSHIELDED CONSUMABLE CONFIGURATION MAY ONLY BE USED IN MECHANIZED TORCH APPLICATIONS.

** THIS PART IS AVAILABLE IN 5 PCS SET ONLY

Last update of this page: 09/06/2021. See Revision history for details.

MACHINE TORCH CONSUMABLES - SMOOTHLINE

SHIELDED CONFIGURATION



UNSHIELDED* CONFIGURATION



Item	Part No.	Description	Pcs	Item	Part No.	Description	Pcs
1.	EX-5-402-030	Electrode 45-105 A (5 pcs package) **	1x5	6.	EX-5-415-031	Retaining Cap 45-85 A, IHS Tab	1
2.	EX-5-404-030	Swirl Ring 45-105 A / Smoothline	1	7.	EX-5-415-030	Retaining Cap 45-85 A	1
3.	EX-5-404-031	Swirl Ring 10-85 A	1	8.	EX-5-421-030	Shield 45 A, IHS, Smoothline	1
4.	EX-5-404-032	Swirl Ring 100/105 A	1	9.	EX-5-423-030	Deflector 45 A / Smoothline	1
5.	EX-5-410-035	Nozzle 45 A / Smoothline (5 pcs package) **	1x5	10.	EX-5-423-031	Deflector 45-105 A	1

* IN COUNTRIES FOLLOWING CE STANDARDS, UNSHIELDED CONSUMABLE CONFIGURATION MAY ONLY BE USED IN MECHANIZED TORCH APPLICATIONS.

** THIS PART IS AVAILABLE IN 5 PCS SET ONLY

Last update of this page: 15/12/2021. See Revision history for details.

ACCESSORIES



Item	Part No.	Ref. No.	Description	Pcs	Item	Part No.	Ref. No.	Description	Pcs
1.	T-12452	EX-0-804-001	Filter-EX Compressed Air Filter	1	6.	EX-5-801-002	EX-5-801-002	Circle cutting guide kit FHT-EX®105RTX/45TT	1
2.	T-12453	EX-0-804-002	Filter-EX Air Filter Cartridge	8	7.	N-21811	EX-0-806-001	THERMACUT® Cutting Gloves	1
3.	EX-0-802-001	EX-0-802-001	Quick Connect Plug with male thread G 1/4"	1	8.	EX-0-803-001	EX-0-803-001	CNC Interface 14-pin Plug Kit	1
4.	EX-0-802-002	EX-0-802-002	Quick Connect Coupling with male thread G 1/4"	1	9.	EX-0-803-004	EX-0-803-004	CNC Interface connection lead 6 m	1
5.	T-0994	EX-0-805-001	Silicone Lubricant 25 ml	1	10.	EX-5-801-003	EX-5-801-003	Bevel cutting guide kit FHT-EX®105RTXH/105T-TH/45TTH	1
6.	EX-2-801-001	EX-2-801-001	Circle Cut. Guide Kit for FHT-EX®30/40H	1					

REVISION HISTORY

Section FHT-EX®105RTX - Revision on PAGES 79, 83 - 15/12/2021 - Change of the name FinalLine (FL) to Smooth Cut (SC).

Section EX-TRAFIRE®45HD - FHT-EX®45TTM - CONSUMABLES - Change on page 17 - 10/01/2022 - Added items for marking EX-2-445-001 ; EX-2-445-002

Section EX-TRAFIRE®30H - Revision on PAGE 30 - 24/01/2022 - Added symbol "OD" to the Item section EX-2-302-009

Section EX-TRAFIRE®40SD - Revision on PAGE 40 - 24/01/2022 - Added symbol "OD" to the Item section EX-2-328-001, EX-2-331-002, EX-2-329-003, EX-2-336-004, EX-2-302-009 ; Revision on PAGE 42 - 24/01/2022 - Added symbol "OD" to the Item section EX-2-326-005, EX-2-352-006, EX-2-327-007.

Section EX-TRAFIRE®55SD - Revision on PAGE 59 - 31/01/2022 - line INPUT VOLTAGE - Removed value 3x220 VAC ± 15 % ; line MAXIMUM INPUT POWER - Removed value 11,9 kVA @ 3x220 VAC ; line OUTPUT VOLTAGE - Removed value 140 V @ 3x220 VAC ; Revision on PAGE 60 - 31/01/2022 - Removed parts EX-3-010-036, EX-3-010-037, EX-3-011-032, EX-3-011-033, EX-3-001-005

Section EX-TRAFIRE®75SD - Revision on PAGE 65 - 31/01/2022 - line INPUT VOLTAGE - Removed value 3x220 VAC ± 15 % ; line MAXIMUM INPUT POWER - Removed value 14,71 kVA @ 3x220 VAC ;

Revision on PAGE 66 - 31/01/2022 - Removed parts EX-4-010-043, EX-4-010-044, EX-4-011-032, EX-4-011-033, EX-4-001-005

Section EX-TRAFIRE®30H - Revision on PAGE 30 - 11/05/2022 - Removed symbol "OD" on the Item section EX-2-302-009

Section EX-TRAFIRE®40SD - Revision on PAGE 40 - 11/05/2022 - Removed symbol "OD" on the Item section EX-2-302-009

Section FHT-EX®105RTX - Revision on PAGE 81 - 11/05/2022 - Short ROBO torches added into table

Section ACCESORIES - Revision on PAGE 84 - 11/05/2022 - Bevel cutting guide added to the picture and table

Section EX-TRAFIRE®45 HD - Revision on PAGE 10 - section MANUAL PLASMA CUTTING SYSTEMS - added items EX-2-010-047, EX-2-010-048, EX-2-010-050, EX-2-010-051, EX-2-010-052;

Section PLASMA CUTTING UNITS - removed items EX-2-002-001, EX-2-002-003

New product range added - EX-TRAFIRE®65HD - pages 18-23

New product range added - EX-TRAFIRE®85HD - pages 24-29

New product range added - EX-TRAFIRE®105HD - pages 30-33

Section ACCESSORIES - removed item EX-2-802-000

Section EX-TRAFIRE®55SD - on a page 90 - added parts - AVAILABLE BULK PACKS

Section EX-TRAFIRE®75SD - on a page 96 - added parts - AVAILABLE BULK PACKS

Section EX-TRAFIRE®100SD - on a page 102 - added parts - AVAILABLE BULK PACKS

Section EX-TRAFIRE®65 HD - Revision on PAGE 21 - section SPECIFICATIONS - change of value PIERCING CAPACITY to 20

Section EX-TRAFIRE®85 HD - Revision on PAGE 27 - section SPECIFICATIONS - change of value PIERCING CAPACITY to 20

Section EX-TRAFIRE®105 HD - Revision on PAGE 33 - section SPECIFICATIONS - change of value PIERCING CAPACITY to 20

Section EX-TRAFIRE®40 SD - Revision on PAGE 66 - Sale discontinued - Removed Section "EX-TRAFIRE®40 SD"

Section EX-TRAFIRE®40 SD - Revision on PAGE 80,81 - Sale discontinued - Removed Section "ORDERING INFORMATION"

New product range added - EX-TRAFIRE®125HD - pages 48-63

Section 125 HD - 18/06/2024 - Revision on page 54 - section ACCESORIES - change of part numbers EX-0-804-001 » T-12452; EX-0-804-002 » T-12453; EX-0806-001 » N-21811

Section 125 HD - 18/06/2024 - Revision on page 60 - removed item EX-6-306-004

Section FHT-EX40H - 18/06/2024 - Revision on page 87 - removed item EX-2-133-000; Revision on page 91 - removed item EX-2-423-107

Section FHT-EX10RTXH - 26/06/2024 - Revision on page 125 - added seccion HAND TORCH EXTENDED CONSUMABLES

Section FHT-EX125TT - 15/07/2024 - Revision on page 64 - added seccion MACHINE TORCH CONSUMABLES - MARKING

Last update of this page: 25/01/2023. See Revision history for details.



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